

Operation, Maintenance and Service Manual Complete with Illustrated Parts Catalog



TIRE TRUCK

Operation, Maintenance and Service Manual

Complete with Illustrated Parts Catalog

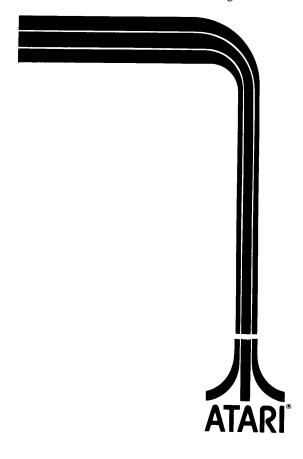


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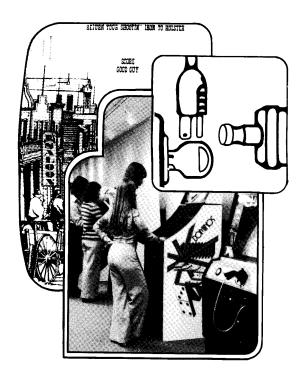
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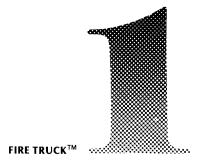
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LOCATION SETUP

A. INTRODUCTION

Atari has added a new dimension to the video game world with the first "cooperative" driving game for one or two players—Fire Truck TM . A seat assembly and an upright cabinet connected together make up the game. Each assembly contains a player control panel. The front cab and the back trailer of the hook-and-ladder firetruck are steered individually, unless it is a one-player game, in which case the computer controls one half of the truck (either the front or the back).



In a two-player game, one person sits and drives the cab via the cabinet steering wheel. The second player stands and drives the trailer via the back steering wheel (which is part of the seat assembly). The object of the game is to accumulate a high score by steering the fire truck through the course without crashing, or crashing as little as possible. For a detailed description of game play see Chapter 2.

A 23-inch TV monitor is mounted in the top of the upright cabinet, with the monitor viewing screen tilted slightly back from a vertical position. Player-operated controls are mounted directly below the TV monitor on the front of the upright cabinet, and on the back top of the seat assembly.

Two identical coin mechanisms are mounted on the lower front center of the seat assembly, below the player controls. Either of these two mechanisms can initiate play. The cash box is located behind a locked access door below the coin mechanisms.

B. GAME INSPECTION

Remove the contents from both shipping cartons. After aligning the front and back cabinet assemblies, attach the harness connectors. Insert and tighten three hex-head bolts with three split-lock washers into the steel bracket. After this preliminary assembly, follow the procedures below to ensure that your game is in perfect condition.

- Examine all external parts of the game cabinet for dents, chips, or broken parts.
- After determining that the game has been received in good condition, unlock and open the rear access door. Carefully inspect the interior and verify that:
 - All plug-in connectors are firmly seated.
 - All integrated circuits in sockets on the game printed circuit board are firmly seated.
 - The fuses are all seated in their holders.
 - No harness wires are disconnected.
 - No loose foreign objects are present, especially metal objects that could cause electrical problems.

Be sure all major assemblies are checked. Check the game printed circuit board (PCB), the transformer, the two coin mechanisms, the speakers, the fluorescent light, and the player controls. Also, be sure the TV monitor is secure in its mounting.

C. LOCATION OF SERIAL NUMBER

The serial number for Fire Truck is located on a metallic label in the upper left-hand corner on the back of the game cabinet. This serial number also appears in the corner (common to both edge connectors) on the back of the PCB, inside the game cabinet. See the illustration on the inside front cover of this manual.

D. INSTALLATION REQUIREMENTS

Power Requirements and Line Voltage Selection

Fire Truck is shipped for operation at 110 VAC, 60 Hz. Power consumption is approximately 150 watts. However, if your local voltage is not 110 volts, follow this procedure. You must select one of four connectors at the power supply and plug it into the voltage selection socket. Figure 1-1 shows the four connectors with one of them plugged in. The plugs are identified by wire color as listed in this figure. Note that there are two basic operating voltages — 110 VAC, 60 Hz, and 220 VAC, 50 Hz, with provisions for low line voltage in each case. To insure proper operation, measure line voltage. If voltage is consistently below 100 V (for 110 VAC lines) or consistently below 210 V (for 220 VAC lines), use the low-voltage connections. Use the black plug for low 110 VAC lines and the green plug for low 220 VAC lines.

Temperature Range

Location and storage should not be below 0 degrees Celsius (32 degrees Fahrenheit), and no higher than 49 degrees Celsius (120 degrees Fahrenheit).

Humidity Range

Relative humidity for location or storage should be no more than 95%.

Location Space Requirements

The game requires a minimum of:

- 160 centimeters (63inches) of vertical clearance
- 64 centimeters (251/4 inches) of width space
- 160 centimeters (63 inches) of depth space
 See Figure 1-1 for details.

2 FIRE TRUCK™

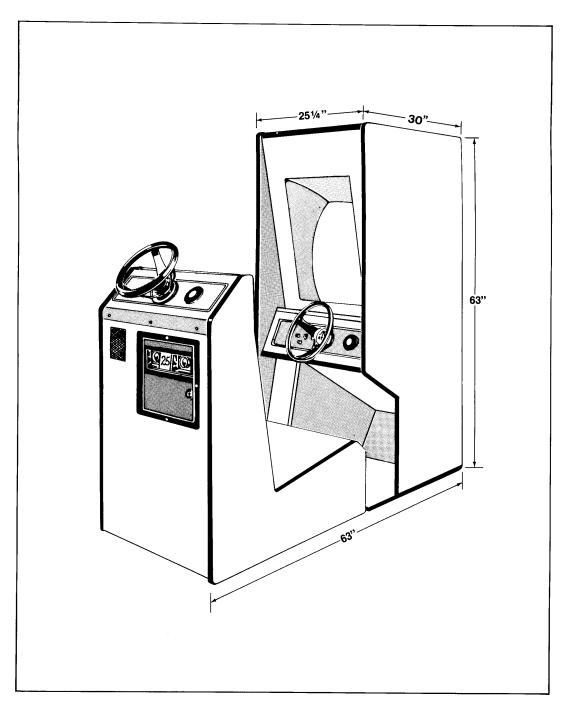


Figure 1-1 Location Space Requirements

Type of Power Cord

Atari has added a strain relief power cord to Fire Truck. The advantage of this type of power cord is that, if pulled accidentally, the strain relief will hold the cord in place at the pedestal base. The plastic strain relief "cushions" the impact of the shock and prevents the cord from pulling the wires out of the harness connector. Check the power cord assembly periodically for damage.

E. INTERLOCK AND POWER ON/OFF SWITCHES

To minimize the hazard of electrical shock while you are working inside the game cabinet, two interlock switches have been installed at the rear door assembly and at the coin door. These switches remove all power from the game while the doors are open. To help you

conserve energy, a power on/off switch has been installed on the game so that it can be turned off during closed periods. This switch is located at the rear of the upright cabinet toward the top, as shown in Figure 1-3.

Check for proper operation of the interlock switches by performing the following steps:

- Unlock and open the rear door assembly and the coin door.
- Plug the AC power cord into a 110-volt source. (If voltage is consistently less than 110 VAC, make sure that you use the black plug instead.)
- 3. Set the power on/off switch to the on position.
- 4. Close both doors. Within approximately 30 seconds the TV monitor should display a picture.

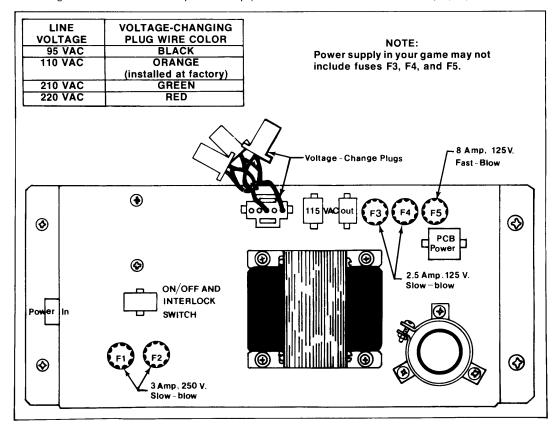


Figure 1-2 Location of Voltage-Changing Plugs on the Power Supply

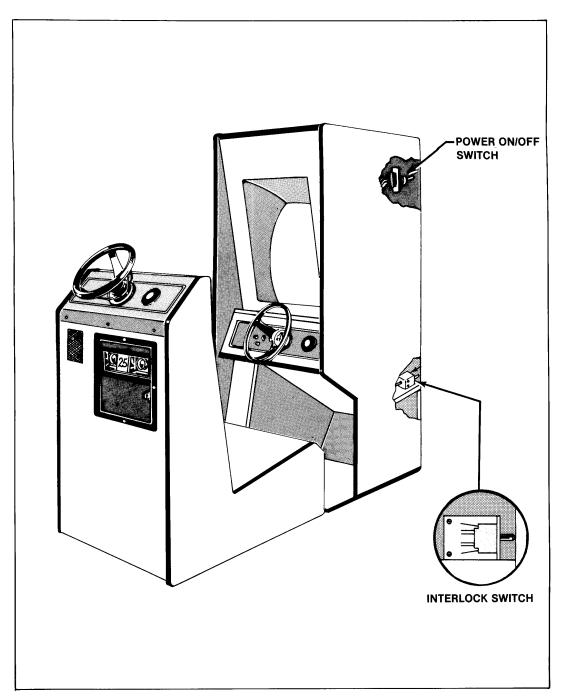


Figure 1-3 Location of Interlock and Power On/Off Switches

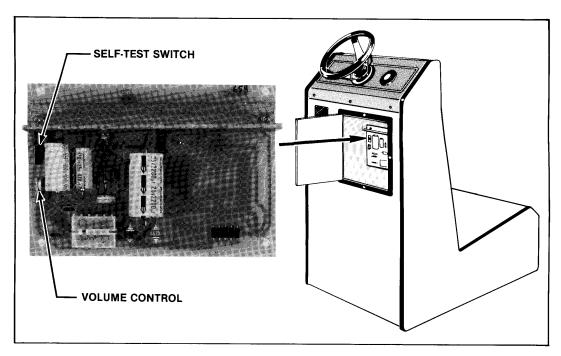


Figure 1-4 Location of Volume Control and Self-Test Switch

- Slowly open each door until the TV monitor picture disappears. The picture should disappear when the rear door is opened less than one inch from the top.
- 6. If the results of Step 5 are satisfactory, the interlock switches are operating properly. If the picture does not disappear as described, check to see if the appropriate switch is broken from its mounting or stuck in the *on* position.
- 7. Close and lock both doors.

F. VOLUME CONTROL

If volume is incorrect for your location, open the coin door and adjust the volume control. See Figure 1-4 for location of the volume control.

G. SELF-TEST PROCEDURE

Fire Truck will test itself and provide data to demonstrate that the game's circuitry and controls are working properly. This procedure uses the TV monitor and the speakers; no additional equipment is required. SEE FIGURE 1-4 FOR LOCATION OF THE SELF-TEST SWITCH. To start the procedure over from the beginning, turn the switch off, then on again. This will return the test to Step 1 and can be done at any time during the procedure. See Table 1-1 for further details and instruc-

tions on the self-test. We suggest that you run the self-test procedure each time the coin box is emptied.

H. OPERATOR OPTIONS

Options of the Fire Truck game offer maximum player appeal for each game location. These options are listed in Table 1-2. They are preset for a certain game setup during production. To determine how the switches have been set for your game, compare the TV monitor viewing screen during the attract mode with the information in Table 1-2.

To change the toggle positions of the switch assembly and set the desired options, the printed circuit board (PCB) must be removed according to the following procedure.

NOTE -

Fire Truck is the first Atari game to include a new style of easy-access PCB. The radio frequency shield has been redesigned to use only three quarter-turn fasteners—as a direct result of field input.

Unplug the game. Unlock and open the rear door assembly.

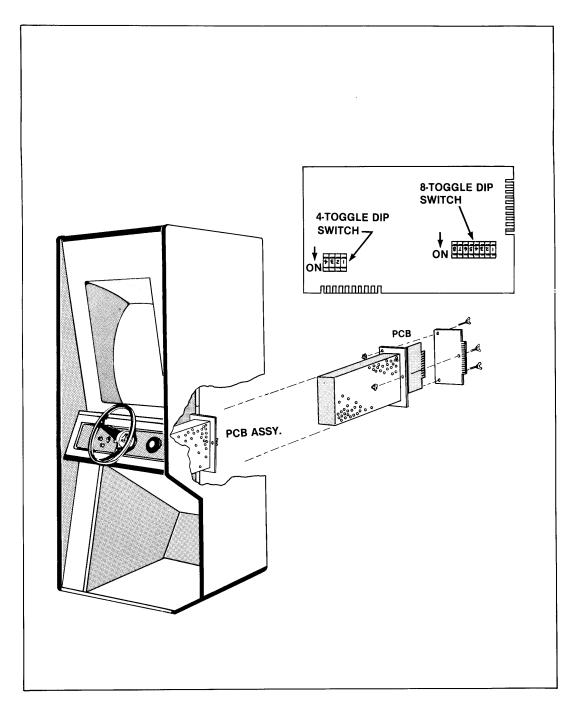


Figure 1-5 Option DIP Switches on Game PCB

Bad Zero-page RAM ROM 4—ERROR These examples represent two of the possible four ROMs which RESULTS IF TEST FAILS left corner of the screen. A 5 is displayed if the screen RAM is bad. TV screen. These numbers corin the lower left corner of the respond to the failing ROM or If the zero-page RAM is bad, a 0 is displayed in the lower 1, 2, 3 and/or 4 is displayed could be in error. Bad screen RAM ROM 1-ERROR ROM s. RESULTS IF TEST PASSES Table 1-1 Self-Test Throughout the self-test, a set of stationary graphics appear in a rainbow pattern (dark to light) from the left side to the right screen) check satisfactorily, there is no visible change on the TV screen. There are four ROM s programmed into Fire Truck. If If the RAMs (zero-page and there is no visible change or they all check satisfactorily, indication on the TV screen. side of the screen. Unlock and open the coin door. Locate the self-test switch and turn to the The ROM and RAM test will follow. INSTRUCTION "on" position. TEST

No sound indicates a stuck or broken switch, or an open or shorted harness.	
No sound indica broken switch, c	
An electronic "pop" sound occurs each time a switch is pressed, and again when the switch is released.	The same pop sound occurs each time there is a change in (the) direction in which the wheel is being turned. The pop sound occurs whenever a coin switch wire is tripped.
The next phase of the selftest checks the LED switches and both steering wheels on each control panel. Individually press the six LED switches.	Turn each steering wheel to the right, then back to the left. Then reverse the procedure. Trip the right and left coin switch wires.
2	ю

- Locate the radio frequency (RF) shield assembly immediately inside the cabinet on the right. See Figure 1-5. On one end of the box is a printed circuit board (PCB) with an edge connector coming from the edge of the board. (The RF shield assembly is an aluminum box with small holes.)
- 3. Turn the three quarter-turn fasteners on the RF Shield assembly by turning the wing nuts ¼ turn.
- 4. Carefully pull out the PCB and the RF shield board as one unit. These would *not* normally need to be separated when making option switch changes.
- 5. Set the switches for the desired options, as shown in Table 1-2.
- Reinstall the PCB following steps 1 through 4 in reverse order. Do not force or bend the printed circuit board. Before reinstalling, always inspect the PCB for damage. Close and lock the rear access door.
- 7. Plug in the game and verify options functions by playing it.

Table 1-2 Operator Options

OPTION	8-TOG	GLE DIP	switch on	GAME PC	B —TOGGL	E NO:		
EXTENDED PLAY*	1	2	3	4	5	6	7	8
No Extended Play Liberal (Easy to Earn) Medium Conservative (Hard to Earn)	Z		ON ON OFF OFF	ON OFF ON OFF				
GAME TIME 60 Seconds 90 Seconds 120 Seconds 150 Seconds	O T U S E				ON ON OFF OFF	ON OFF ON OFF		
GAME LANGUAGE								
English French Spanish German				İ			ON ON OFF OFF	ON OFF ON OFF
OPTION 4-TOGGLE DIP SWITCH ON GAME PCB — TOGGLE NO.: 1 2 3 4								
GAME COST	N)						
Free Play Two Plays Per Coin One Coin Per Play Two Coins Per Play		J ;	ON ON OFF OFF	ON OFF ON OFF				

^{*}See Table 1-3 for point scores required to earn extended play.

Table 1-3 Points Required to Earn Extended Play

	Game Length Setting					
	60 seconds	90 seconds	120 seconds	150 seconds		
Extended Play Option Setting:	Extended play granted for scoring					
Liberal	90 pts.	140 pts.	190 pts.	240 pts.		
Medium	100	160	220	270		
Conservative	120	180	240	300		



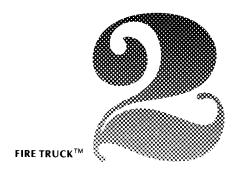
GAME PLAY

Fire Truck has three modes of operation:

- Attract power applied or at the end of a game
- Ready-to-Play coins accepted
- Play after one of the Start buttons is activated

A. ATTRACT MODE (See Figure 2-1)

The attract mode begins when power is applied to the game and the power switch is turned on. (The power on/off switch is located at the back of the cabinet, as shown in Figure 1-2.) This mode also occurs at the end of every game. When the proper amount of coins clear the coin acceptor, the attract mode ends.



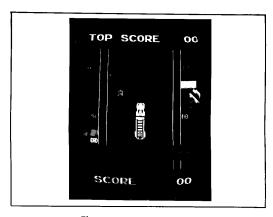


Figure 2-1 Attract Mode

During the attract mode the Fire Truck is shown in the middle of the screen with the roadway scenery and hazards passing by. BONUS information and TOP SCORE information appear (alternately) at the top of the viewing screen. The previous game SCORE and driver rating message (SORRY, SO-SO, GOOD or ACE), appear alternately at the bottom of the screen. The player controls and game sounds are inactive during this mode.

B. READY-TO-PLAY MODE (See Figure 2-2)

When the correct amount of coins clear the coin acceptor, the ready-to-play mode is initiated. There is no change on the TV monitor from the attract mode. The Start buttons on the control panels flash on and off according to the amount of credit registered for the game. If there is sufficient credit for a one-player game

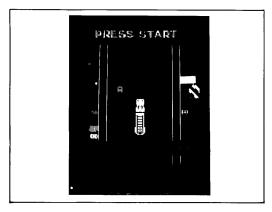


Figure 2-2 Ready-to-Play Mode

only, the Front and Back Player Start buttons flash. If there is sufficient credit for a two-player game (or more), all of the Start buttons flash.

It is during the ready-to-play mode that players have the opportunity to select the "Hard" or "Easy" track. If the track select button is lit, the hard track will be displayed for the duration of one game. The button has to be reactivated (lit) at the beginning of each game for the hard track to be displayed.

This mode also occurs at the end of game play if there are credits remaining.

C. PLAY MODE (See Figure 2-3)

The play mode begins when one of the Start buttons is pressed. If the Front Start button or the Back Player Start button is pressed, the words *PRESS START* appear on the top and the bottom of the TV screen for approximately five seconds. This allows time for a second player to enter the game, even though additional credit is needed to do so. All other words disappear from the screen. If either one of the Two Player Start buttons is pressed, game play begins immediately.

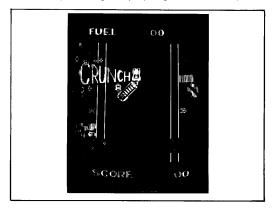


Figure 2-3 Play Mode

See Section H in Chapter 1 for various operator options (game time, cost, extended play levels, etc.).

As a one-player game, players steer either the cab or the trailer; the computer controls the other half of the Fire Truck. As a two-player game, the seated player steers the cab; the standing player controls the trailer.

The object of the game is to crash as little as possible, thereby obtaining a high point score. The front

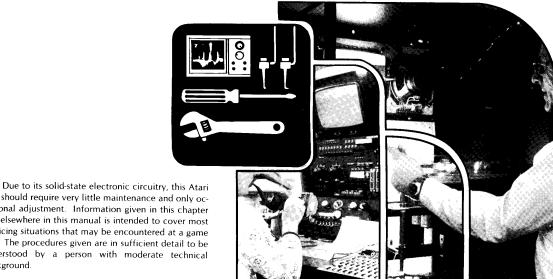
player (in a one- or two-player game) operates the accelerator foot pedal. In a one-player game, when the back player controls are used, the acceleration is controlled by the computer.

Whenever any part of the Fire Truck comes in contact with the side of the road (sidewalk) or another obstacle, the TV monitor flashes, all motion freezes, a crash sound is heard over the speakers, and the word CRUNCH is displayed on the screen. Acceleration then gradually resumes, if controlled by the computer.

Points are awarded in increments of ten. Each time ten points are earned (by passing certain invisible points on the track), the sound of three ringing bells is heard over the game speakers. Other game sounds include

- Engine sound
- Siren sound
- Screech noise
- Bell and Horn sound (both activated by buttons on the control panels)
- Extended Play tone
- Crash sound

When extended play is earned, the track goes into a white video display for the remainder of such bonus time. It is possible to influence the direction of one part of the Fire Truck by radically steering the other. For example, if the trailer is steered extremely to one side or the other, the cab steering will be hampered and a "static" noise will be heard over the game speakers.



unit should require very little maintenance and only occasional adjustment. Information given in this chapter and elsewhere in this manual is intended to cover most servicing situations that may be encountered at a game site. The procedures given are in sufficient detail to be understood by a person with moderate technical background.

- NOTE -

If reading through this manual does not lead to solving a specific maintenance problem, you can get help from the following two Atari Customer Service offices.

> Atari/New Jersey Customer Service Office 46 Colonial Drive, Piscataway, NJ 08854 Telex 37-9347 (Monday-Friday, 8:30-5 pm Eastern time)

Dial toll-free from anywhere in the shaded area on map below (800) 631-5374.



From New Jersey and elsewhere in the U.S. dial (201) 981-0490.

Atari/California Customer Service Office 1344 Bordeaux Drive, Sunnyvale, CA 94086 Telex 17-1103 (Monday-Friday, 7:30-4 pm Pacific time)

From California, Alaska and Hawaii dial (408) 745-2900. From the remaining 47 states, dial toll-free (800) 538-1611.

MAINTENANCE AND **ADJUSTMENTS**



A. CLEANING

The exteriors of game cabinets and Plexiglas® panels may be cleaned with any non-abrasive household cleaner. If desired, special coin machine cleaners that leave no residue can be obtained from your distributor. Do not dry-wipe the acrylic plastic panels, because any dust can scratch the surface and result in fogging the plastic.

B. COIN MECHANISM **Components On Coin Door**

Figure 3-1 shows the back side of the coin door assembly where the game's two coin mechanisms are mounted. Included is the lock-out coil assembly; the lock-out wires are connected to this assembly but are hidden behind the coin mechanisms. Powering the game causes the lock-out wires to retract far enough to allow genuine coins to reach the coin box. When AC power to the game has already been turned off, the lockout coil is de-energized, causing the lock-out wires to move out far enough to divert coins to the return chute.

Directly below each coin mechanism is a secondary coin chute and a coin switch with a trip wire exten-

SLAM **SWITCH** LAMP **ASSEMBLY** LOCK-OUT COIL LAMP HOLDER

Figure 3-1 Coin Door Assembly

ding out to the front edge of the chute. When the trip wire is positioned correctly, a coin passing down the secondary chute and into the coin box will momentarily push the trip wire down and cause the switch contacts to close.

Also shown in the photograph is a slam switch assembly. It has been included to discourage any players who might try to obtain free game plays by violently pounding on the coin door to momentarily close the contacts on a coin switch. The slam switch contacts connect to the microcomputer system, which will ignore coin switch signals whenever the slam switch contacts are closed.

Access to Coin Mechanisms

To remove jammed coins, and for maintenance cleaning, each magnet gate assembly can be hinged open without removing it from the door, as shown in Figure 3-2. Or, if necessary, each coin mechanism can be entirely removed from the door merely by pushing down on a release lever and simultaneously tilting the mechanism back, then lifting it up and out. This is shown in Figure 3-3.

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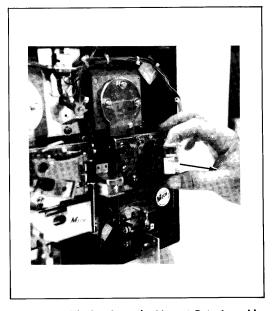


Figure 3-2 Hinging Open the Magnet Gate Assembly

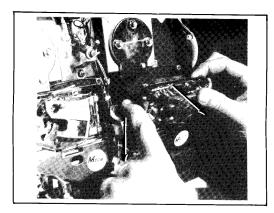


Figure 3-3 Removal of Coin Mechanism

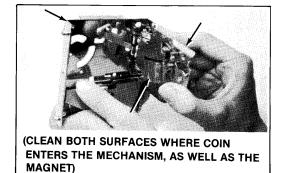
Cleaning of Coin Paths

- CAUTION -

The use of an abrasive (such as steel wool or a wire brush) or a lubrication on a coin mechanism will result in a rapid buildup of residue.

By talking to many operators, we have found that the best method of cleaning a coin mechanism is by using hot or boiling water and a mild detergent. A toothbrush may be used for those stubborn buildups of residue. After cleaning, flush thoroughly with hot or boiling water, then blow out all water with compressed air.

Figure 3-4 shows the surfaces to clean inside the coin mechanism. These include the inside surface of the

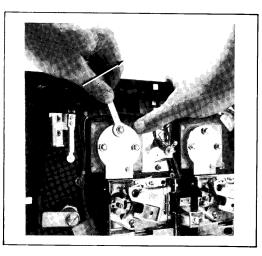


Surfaces to Clean Inside the Coin Figure 3-4 Mechanism

mainplate, and the corresponding surface of the gate assembly. There may also be metal particles clinging to the magnet itself. To remove these you can guide the point of a screwdriver or similar tool along the edge of the magnet.

If coins are not traveling as far as the coin mechanisms, you will need to clean the channel beneath the coin slot. To gain access to this channel, use a 3/8-inch wrench and remove all three nuts that secure the cover plate (refer to Figure 3-5). Removing the plate will provide access to the entire channel.

Also clean the inside surfaces of the secondary coin chutes, but when doing this be careful not to damage or bend the trip wires on the coin switches.



Removal of Plate Covering Rear of Coin Figure 3-5

Lubrication

Do not apply lubrication to the coin mechanisms. The only points that may need lubrication (and only rarely) are the shafts of the scavenger buttons (coin rejection buttons) where they pass through the coin door. Apply only one drop of light machine oil, and be positive that no oil drops down onto a coin mechanism. Figure 3-6 shows this lubrication point.

Adjustment of Coin Switch Trip Wire

In order for a coin switch to operate reliably when a coin travels down the secondary coin chute, the rest position of its trip wire should be as shown in Figure 3-7. Use extreme care when handling or touching these wires



Figure 3-6 Close-Up View of Lubrication Point

In Figure 3-7 you will note that the coin switch trip wire is oriented into the "V" of the secondary coin chute. The wire should extend to only about 1/8" beyond the chute.

A retaining clip holds the wire onto the switch actuating stud. If you should loose a retaining clip, all is not lost. Just crimp the switch actuating stud over the trip wire with a pair of pliers.

Mechanical Adjustments on Coin Mechanism

Coin mechanisms are adjusted prior to shipment from the factory and normally will retain these adjustments for many months. If, due to wear or other causes, it becomes necessary to make new adjustments, remove the coin mechanism from the coin door. Then take it to a clean well-lighted area where it can be placed in a vertical position on a level surface (such as a bench top). Besides a screwdriver, you will need a set of several coins, including both new and old, worn ones. Figure 3-8 shows an exploded view of the mechanism and gives procedures for adjusting the kicker, separator, and the magnet gate. These adjustments should only be done by someone who has experienced in servicing coin mechanisms and who understands their operation.

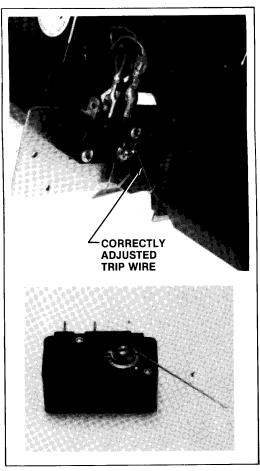
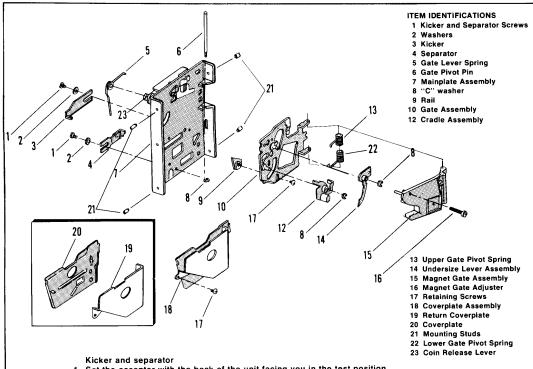


Figure 3-7 Detail View of Coin Switch and Trip Wire

General Troubleshooting Hints

The first action is to look for jammed coins. After these have been removed, examine the coin path for presence of foreign material or loose objects (such as chewing gum, small metallic objects, paper wads, etc.). In cases where game usage is heavy, it may be necessary to clean the entire coin path periodically, in order to prevent build-up of contaminants that can hinder the movement of coins through the mechanisms. Also confirm that the trip wire on each coin switch is intact, and is properly adjusted. If troubles still persist, check the conditions and positions of the lock-out wires, and the mechanical adjustments on the coin mechanisms, before suspecting the electronics. If a coin mechanism



1. Set the acceptor with the back of the unit facing you in the test position.

- 2. Loosen the kicker and separator screws (1) and move the kicker (3) and the separator (4)
- as far to the right as they will go. Lightly tighten the screws.

 3. Insert several test coins (both old and new) and note that some are returned by striking the separator.
- 4. Loosen the separator screw and move the separator a slight amount to the left. Lightly retighten the screw.
- 5. Insert the test coins again and, if some are still returned, repeat Step 4 until all the coins are accepted.
- 6. Loosen the kicker screw and move the kicker as far to the left as it will go. Lightly retighten the screw.
- 7. Insert the test coins and note that some are returned.
- 8. Loosen the kicker screw and move the kicker a slight amount to the right. Lightly retighten the screw.
- 9. Insert the test coins again and, if some are still returned, repeat Step 8 until all the coins are accepted.
- 10. Be sure that both screws are tight after the adjustments have been made.

- 1. Set the acceptor with the front of the unit facing you in the test position.
- 2. Turn the magnet gate adjusting screw (16) out or counterclockwise until none of the coins
- 3. With a coin resting in the acceptor entrance, turn the adjuster in or clockwise until the coin barely passes through the magnet gate.
- 4. Test this adjustment using several other coins (both old and new) and, if any fail to pass through the magnet gate, repeat Step 3 until all the coins are accepted.

 5. Fix the magnet gate adjusting screw in this position with a drop of glue.

Additional Cleaning

- 1) Remove the transfer cradle (12) and the undersize lever (14).
- 2) Use a pipe cleaner or similar effective cleaning tool to clean the bushings and pivot pins.

 3) Replace the transfer cradle and the undersize lever.
- To be certain the coin mechanism is completely free of any residue, place the mechanism in boiling water for several minutes. Carefully remove it and let it air-dry completely before reinstalling in the door.

Figure 3-8 Adjustments on Coin Mechanism

rejects genuine coins, try to readjust it. If this is not successful, then replace it with a working mechanism.

Correct operation of the slam switch can be verified by putting the game into the test mode and performing the switch test (described in Table 1). Correct operation of the other switches and of the lock-out coil can also be checked by the switch test, or else merely by manually operating them and watching game responses as it changes from the attract mode to play mode, and then back to attract mode again.

C. FUSE REPLACEMENT

Fire Truck contains seven fuses, five on the power supply assembly in the lower part of the cabinet and two on the TV monitor assembly. All fuses are easily accessible through the rear access door. Replace fuses only with the same type of fuse as follows:

TEC TM-600/623 Monitors:

3AG 2-amp and 0.5-amp quick-blow, 250 volts Motorola M5000/M7000 Monitors: 3AG 0.8-amp quick-blow, 250 volts

Power Supply:

Fuses F1 and F2—3AG 2-amp slow-blow, 250 volts Fuses F3 and F4—3AG 2.5-amp slow-blow, 125 volts Fuse F5—3AG 8-amp fast-blow, 125 volts

D. TV MONITOR ADJUSTMENTS

- CAUTION -

For best results be sure the game has been turned on for a while before making any TV monitor adjustments.

NOTE -

The TV monitor adjustments are accessible through the rear door panel of the game cabinet. These adjustments have to be done while the game is energized. Therefore, only persons familiar with safety measures and repair procedures on electrical equipment should perform them.

The TV monitor should be adjusted only when the picture is distorted or if the contrast or brightness seem out of adjustment.

The monitor's adjustments function like those of a conventional, home television set, except that the volume adjustment has no effect. Instead, the game produces its sound in circuits separate from the TV monitor. Figure 3-9 shows the location of the adjustments on both TV monitors used by Atari. Your game contains a TV monitor manufactured to Atari specifications by either Motorola or TEC.

When making adjustments, follow these general guidelines:

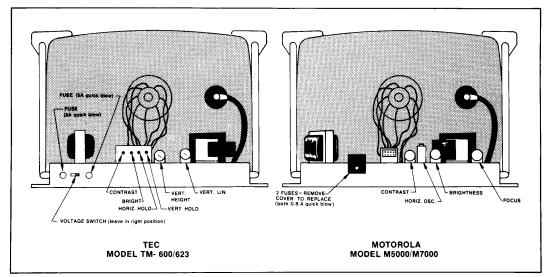


Figure 3-9 Locations of Adjustments on TV Chassis

- BRITE (Brightness)—Perform this adjustment before the contrast. Adjust so that the white lines covering the screen just barely disappear, when the brightness is turned up.
- CONT (Contrast)-Adjust so that the images are as bright as possible against the dark background without being blurred.
- HORIZ HOLD (Horizontal Hold) or HORIZ OSC (Horizontal Oscillator)—Adjust if the picture is slightly off-center horizontally, if the images appear warped, or if the picture is broken up into a series of diagonal lines. Adjust for a stable, centered picture.
- VERT HOLD (Vertical Hold)—This needs adjustment only if the picture appears to be rolling up or down the screen. Adjust for a stable, centered picture.

E. TV MONITOR REMOVAL (See Figure 3-10)

Remove three screws (button-head socket cap #10-32) at the top edge of the cabinet and remove the Plexiglas® retainer. Slide the Plexiglas screen (with graphics) out of the cabinet and remove the cardboard bezel. At the back of the cabinet remove the rear door assembly (four wood screws, #8 x 1.50" Lg.).

With the back of the game cabinet exposed. remove four carriage bolts (1/4-20 x 2.00" Lg.) which secure the monitor to the TV shelf assembly. Disconnect the TV monitor harness and slide the monitor out through the front of the cabinet.

F. LAMPREPLACEMENT (See Figure 3-10)

Fire Truck contains an 18-inch fluorescent lamp inside the top of the game cabinet assembly. To replace the lamp, remove the Plexiglas® retainer and screen, as described in Section E (TV Monitor Removal). The fluorescent tube can now be pulled straight out of the cabinet and replaced.

G. SWITCH (LED) AND BUTTON REPLACEMENT (See Figure 3-11)

The player Start buttons and track select buttons on both control panels are LED (light-emitting diode) switches. The Horn and Bell buttons are actually start button assemblies.

Unplug the power cord before working inside the game cabinet.

To remove the switches and Horn button on the front control panel it is necessary first to remove the rear door assembly. Reach in through the back of the cabinet and remove two wing nuts securing the control panel assembly to the cabinet. It is possible at this point to partially remove the control panel. (The panel is hinged and can be moved outward in order to expose the underside.) The switches are now accessible for servic-

To replace an LED switch:

- Remove all wires from the suspected switch.
- Turn the switch counterclockwise while holding the cone-shaped nut on the outside of the game cabinet.
- Install a new switch using the reverse procedure.
- Reconnect the harness wires.

To replace the Horn or Bell button:

- Remove all wires from the suspected switch.
- Remove four screws that secure the plates surrounding the button to the control panel.
- Squeeze both sides of the switch and pull out.
- Replace the switch using the reverse procedure (switch part number 60-020).

The LED switches and bell button on the back or seat control panel are accessible for servicing when the panel is removed. Unlock and open the coin door. Reach in through the coin door and remove the two wing nuts as shown in Figure 3-11. Remove the control panel and follow the same procedures as described for replacing the switches and button on the front control panel.

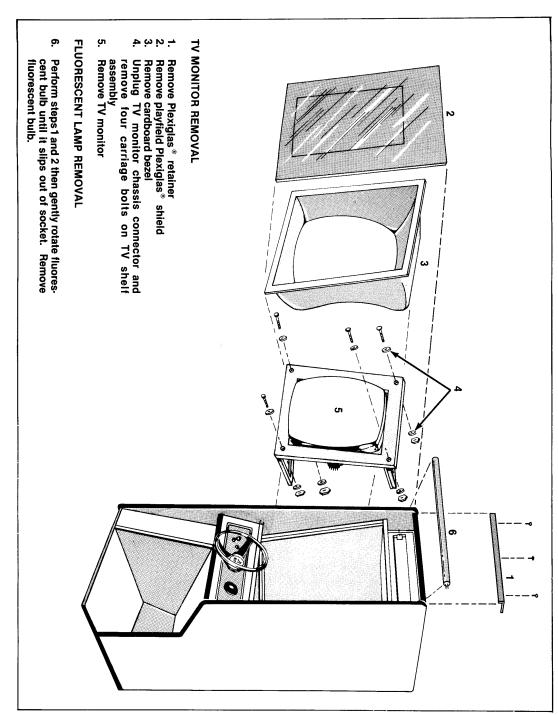


Figure 3-10 TV Monitor and Fluorescent Lamp Removal

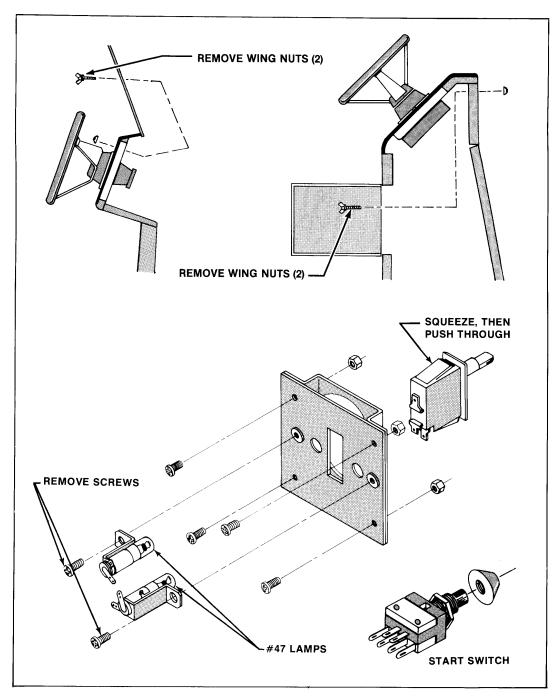
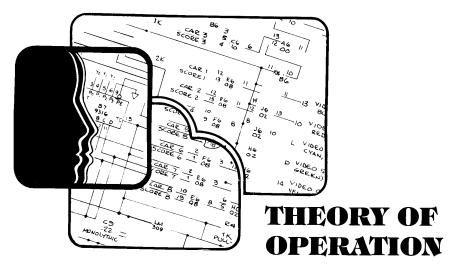


Figure 3-11 Switch and Button Replacement



A. GENERAL INFORMATION

The PCB block diagram of Figure 4-1 illustrates the major circuit blocks and their related controls either on the board or remote. The input/output lines are also shown. Figure 4-2 is a general overview of the Fire Truck game.

The game has a solid-state, self-contained television monitor which produces a picture quite unlike that of your home television screen. For example, the broadcast signal arriving at your home television set is translated into a different video level as compared to the game video signal from the PCB. The sound is generated by logic located on the PCB.



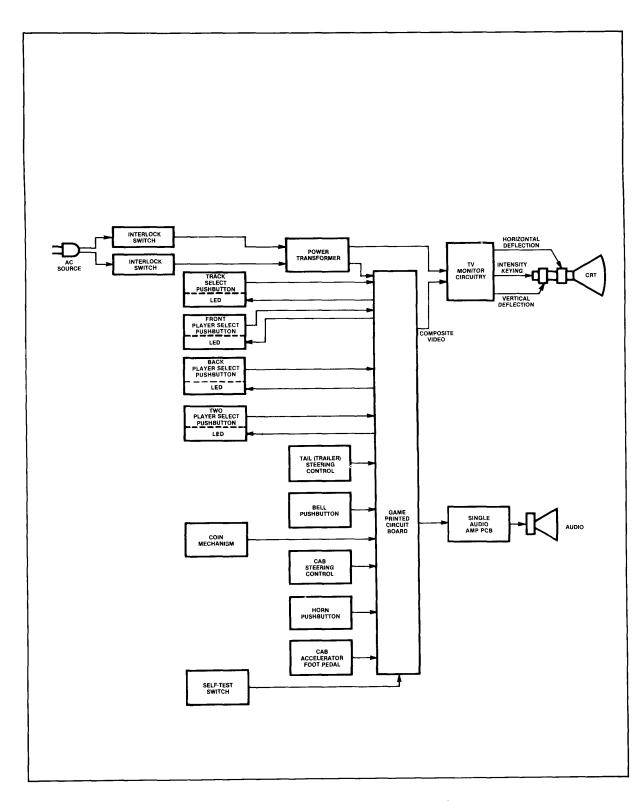


Figure 4-1 Functional Block Diagram of Fire Truck Game

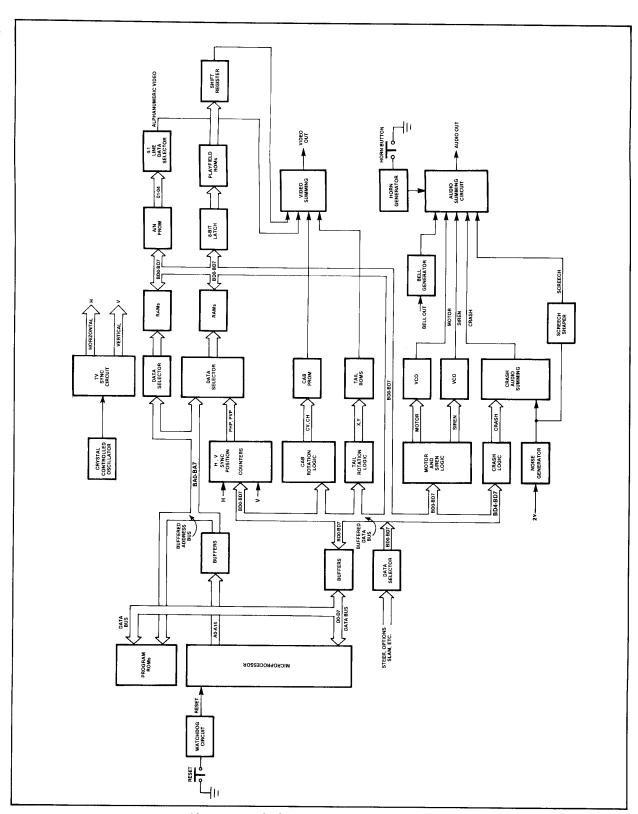


Figure 4-2 Block Diagram of the Fire Truck PCB

The composite video signal from the PCB is comprised of only four video levels instead of the more or less continuous shades of grey seen on a home television screen. The background of the picture is black video and the game objects are grey and/or white video levels.

On the game PCB schematic diagram of Figure 4-4, the symbol "P" (appearing at various inputs of integrated circuit devices) indicates a connection of ± 5 volts DC through a pull-up resistor.

For easy location reference, the board is divided into sections. These sections are identified by letters A through R (skipping letters G, I, O, and Q because they may be easily confused with numbers 6, 1, and 0 respectively) across the short side of the PCB. Sections are identified along the long side of the PCB by numbers 1 through 11. The letters and numbers create a grid, and all ICs are located on the PCB along the grid lines.

An LM323 regulator is mounted in a large black heat sink and next to it is a 4-ohm, 10-watt resistor. These components produce a great deal of heat during normal operation. The temperature is not extreme, but sensitive skin may burn to the touch.

The harness schematic of Figure 4-3 illustrates how all the electrical and electronic assemblies electrically connect.

B. POWER SUPPLY (See Figure 4-4, Sheet 1 of 6)

The PCB receives +10 volts unregulated from the type B power supply chassis. This raw +10 volts DC is then regulated by an LM323 three-terminal device to a stable +5 volts DC. The +5 volts DC is distributed throughout the board to power all of the Fire Truck PCB logic. At the top of the PCB, most of the wide traces are DC ground. On the back of the board the wide trace along the long end of the PCB is 5 volts DC.

C. CRYSTAL-CONTROLLED OSCILLATOR AND TV SYNC GENERATOR (See Figure 4-4, Sheet 1 of 6)

The crystal-controlled oscillator generates a 12-MHz clock frequency (specifically 12,096 MHz) that is used to produce all of the operating frequencies required of the game PCB.

The oscillator output (12 MHz) is divided by the divide-by-two to develop two 6-MHz signals (designated

as 6 MHz and 6MHz). The horizontal sync counters N9 and N10 are driven at 6 MHz, which provide the horizontal synchronizing pulses 1H through 256H. The signals HBLANK and HSYNC are developed in flip-flop P9. HSYNC is the clock input for the vertical counters which provide the vertical synchronizing pulses 1V through 128V. VBLANK and VSYNC are developed by a special coded ROM (read-only memory) at R4.

The horizontal and vertical synchronization signals are used to produce a TV monitor raster made up of 262 horizontal lines at a frequency of 15,750 (256H). Synchronized with line 240 is a vertical blanking pulse that occurs for the duration of 22 more horizontal scans, resulting in the total number of 262 lines per frame.

D. MICROCOMPUTER

The microcomputer consists of read-only memory (ROM), random-access memory (RAM), and a microprocessor. The microprocessor controls the microcomputer operations through a 16-bit address bus which addresses the program ROMs. Address lines BAO through BA7 are also multiplexed with data signals to address the playfield and alphanumerics RAM. An 8-bit bi-directional data bus provides a path for transferring data between the microprocessor and the various memories. A special watchdog circuit makes certain that the microcomputer functions properly.

Address lines (BA0-BA10) are buffered to eliminate signal loading. These buffered address lines address the program ROMs (J1, J2, L1, L2, M1 and M2 for the -01 version and C1, D1, F1, and H1 for the -02 version). The direct non-buffered address lines from the microprocessor are A11-A15.

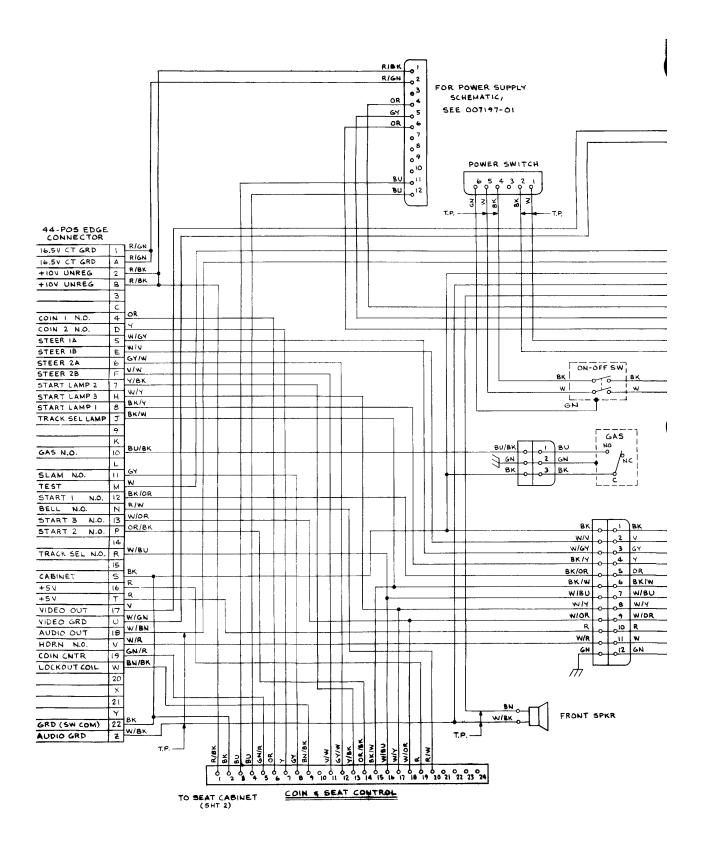
E. MICROPROCESSOR(See Figure 4-4, Sheet 2 of 6)

The 6800 microprocessor (C3) is a bi-directional bus-oriented 8-bit parallel chip with 16 bits of address to select 65K bytes of memory.

To better understand the microprocessor (MPU), refer to Table 4-1 for a complete description of the data, address and control lines to the MPU. Only those control lines used are discussed.

F. MICROPROCESSOR CLOCK (See Figure 4-4, Sheet 1 of 6)

The microprocessor clocks (Φ 1, Φ 2) in this system run at 1 Mhz during normal operation and at 750Khz during a self-test sequence. Either of the two frequen-



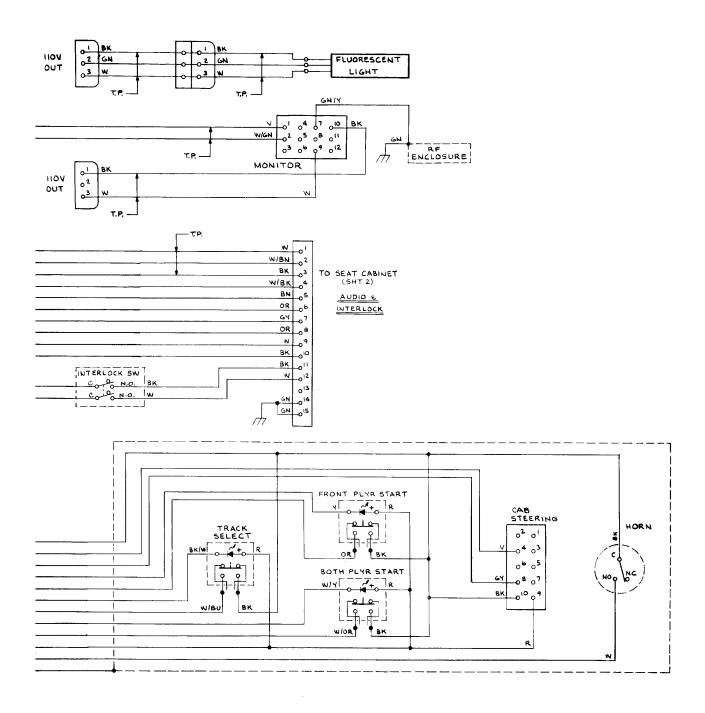
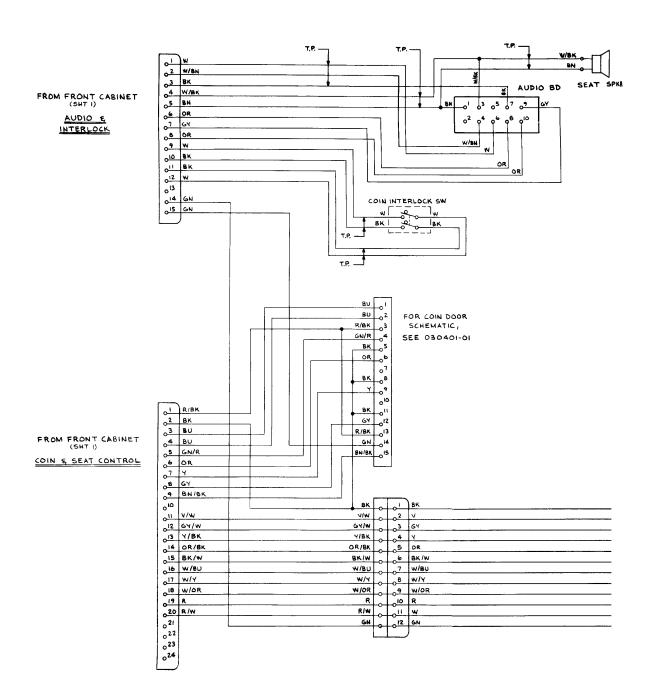


Figure 4-3 Fire Truck Harness Schematic Diagram 032854-01



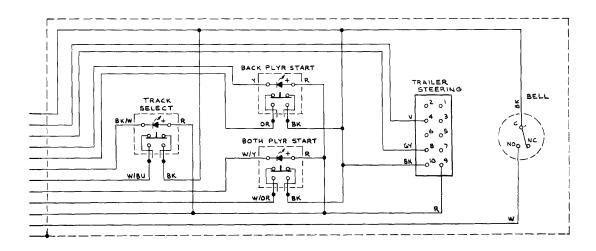


Figure 4-3 Fire Truck Harness Schematic Diagram 032854-01

Table 4-1 Microprocessor Signal Descriptions

Signal	Number of lines	Description/Function
D0-D7	8	These eight lines are bi-directional data bus lines.
A0-A15	16	These sixteen lines are unilateral MPU address lines to supporting memory (i.e., ROMs, RAMs).
HALT	1	This input is permanently connected to a 1K-ohm pull- up resistor.
RESET	1	This input line, when low, resets the MPU from either a power-down or on a QE output of the watchdog counter. During the reset sequence prior to RESET going high, the contents of the last two locations (FFFE, FFFF) in memory are loaded into the MPU program counter to point the start of a reset routine.
IRQ	1	This input when low indicates an interrupt request to the MPU. After the MPU concludes its current sequence it will then proceed to the IRQ sequence.
NMI	1	This input line while going low indicates a non-maskable interrupt sequence. After the MPU concludes its current sequence it will then proceed to the NMI sequence.
DBE	1	This input line when high enables the MPU tri-state bus drivers. It is driven by the $\Phi 2$ clock.
Ф1, Ф2	2	Two-phase, non-overlapping MPU clock outputs.
TSC	1	This line is permanently tied to ground.
R/W	1	This output is the read and write signal line for the RAM memory. It normally is in the read (R) or high state.

cies are enabled when the TEST signal changes logic state at pin 1 of Data Selector F7.

When the TEST signal is high, the trailing edge of the 2MhzB signal generated by flip-flop J8 (on sheet 1 of 6) is selected to clock the JK flip-flop D5. The game is in the normal operation as illustrated in timing diagram Figure 4-5a.

When the TEST signal goes low, the game is in the self-test mode which requires a 750Khz clock. This clock is generated by selecting the 2H input to F7; this input clocks the D5 flip-flop—dividing it down to 750Khz as illustrated in timing diagram Figure 4-5b.

A positive $\Phi 1$ changes the microprocessor address and data lines. A positive $\Phi 2$ initiates the microprocessor to address memory and input/output data onto the data bus.

G. MICROPROCESSOR WATCHDOG (See Figure 4-4, Sheet 2 of 6)

Watchdog is an external monitoring system that resets the program execution back to its initial sequence. This is accomplished by a watchdog statement, incorporated in program memory, that results in a WATCHDOG RESET pulse at the output of the address decoder.

The watchdog circuit is a 5-bit shift register. In normal operation the circuit is pulsed once each TV picture frame by the VBLANK pulse. If five frames occur without a WATCHDOG RESET pulse, the counter resets the microprocessor. This prevents random electronic static from upsetting game operation. The power-on circuit or the hardware for reset presets the counter, which in turn initializes the microprocessor and starts the attract sequence.

H. ALPHANUMERIC GENERATOR (See Figure 4-4, Sheet 3 of 6)

Alpha characters and numerics are stored in ROM R3. Each character is traced in a block 16 lines square. The RAMs are shared between the microproccessor and the horizontal (H) and vertical (V) sync pulses. Data selector devices N1 and P1 select the desired addressing mode. Hardware addressing is accomplished when the HRDWR line is low and the 4H pulse is low. This produces the A/N SEL signal for devices N1 and P1. The hardware data (V and H sync pulses) address the RAMs when A/N SEL is High.

If the microprocessor tries to access the RAMs when the HRDWR signal is low, the STPCLK signal stops the microprocessor clock while the hardware signals display the ROM alphanumerics. These alphanumerics are displayed at the left and right of the TV screen.

A high HRDWR signal returns the RAM addressing to the buffered address lines (BA0-BA7). The RAM uses data lines (BD0-BD7) when the buffered address lines are addressing the N2 and P2 RAMs. This continues until the next hardware addressing sequence.

The output of the alphanumeric ROM R3 is converted from 4-bit parallel type to a serial output and clocked out to the summing gates through shift register L3 as the A/N VIDEO signal.

I. PLAYFIELD GENERATOR (See Figure 4-4, Sheet 3 of 6)

The playfield generator is similar in operation to the alphanumeric generator. The ROM (F5) is either addressed by the RAMs (J4, H4) or the microprocessor. The RAMs are addressed by either the position counters (E3,E4) or by the buffered address line (BAO-BA7).

When the PRAM signal goes low at the data selectors H3 and J3, it selects the playfield horizontal and vertical position signals (PHP,PVP). The PHP and the PVP lines are generated by the buffered data outputs of the

microprocessor. When the PRAM line goes high the buffered address lines are selected, and the ROM is addressed. The address interchange is never interrupted, providing a continuous playfield. The output of the playfield ROM F5 is converted from 8-bit parallel to serial output; it is clocked out to the summing gates through shift register E5 as the signal.

J. CAB VIDEO GENERATOR (See Figure 4-4, Sheet 4 of 6)

The cab video PROM (programmable read-only memory) P7 contains cab video display data. The cab is rotated by inverting the horizontal and vertical signals and then swapping them at the P8, N7 and R7 data selectors. The outputs CH and CV of the data selectors provide all 24 rotations of the cab. The PROM is addressed, and the cab video display data is outputted to device M7. The cab video signal is then ORed with the tail display data prior to the video summing gates.

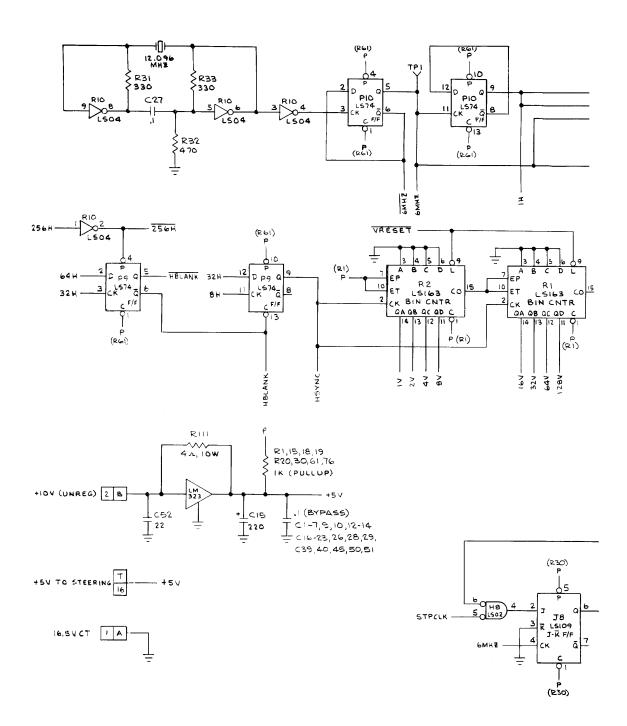
K. TAIL VIDEO GENERATOR (See Figure 4-4, Sheet 4 of 6)

The tail video ROMs J5 and L5 contain the tail video display data. This data is selected by the X and Y outputs from the sync rotation counters K3, L3, K4 and L4 at the ROM address inputs (A0-A10). The tail video display is rotated by either the up or the down counting of the rotation sync counters that provide all 24 rotations to the tail. The Q outputs of M5 are then enabled, and the M6 eight-to-one data selector generates the signal to be ORed with the cab video display data prior to the video summing gates.

L. STEERING CONTROL LOGIC (See Figure 4-4, Sheet 5 of 6)

Steering (STEER 1A, 1B, 2A, 2B) information for both the cab and the tail is "looked" for by the microprocessor (C3) during the play mode. The steering PCB assembly consists of two light-emitting diodes that are optically aligned with two light-sensitive transistors. A toothed cylinder (turned by the steering wheel) is inserted between the light-emitting diodes and the transistors, and it interrupts the light from the diodes.

When the steering wheel is turned, two pulses appear at the output of the steering PCB assembly that differ in phase as illustrated in Figure 4-6. When the wheel is turned to the right, the A output pulse leads the B output pulse. When the wheel is turned to the left, the A output pulse lags the B output pulse. The inverse of the



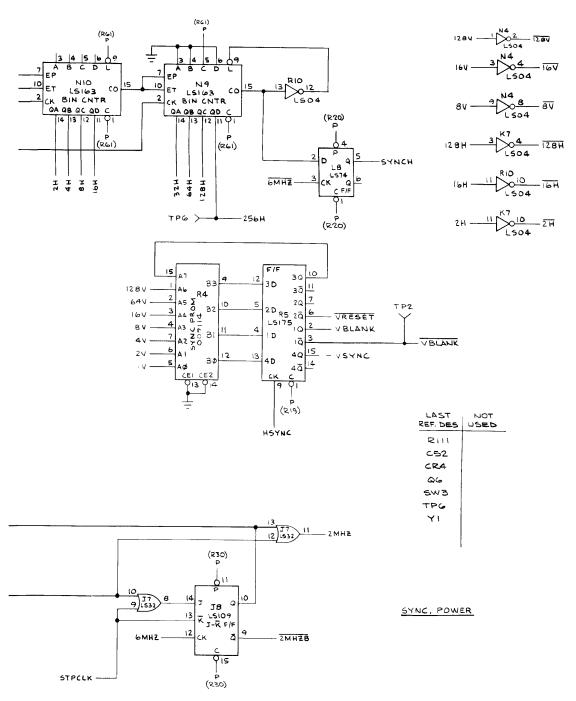
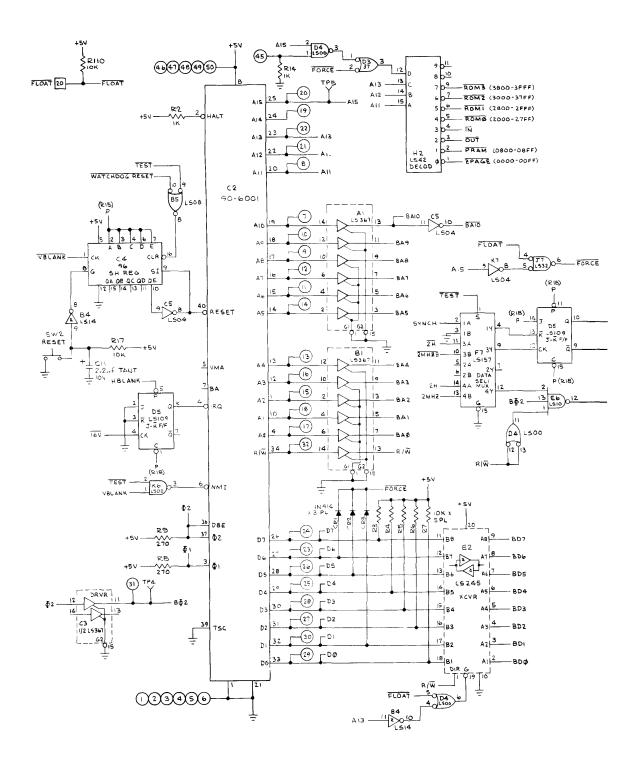
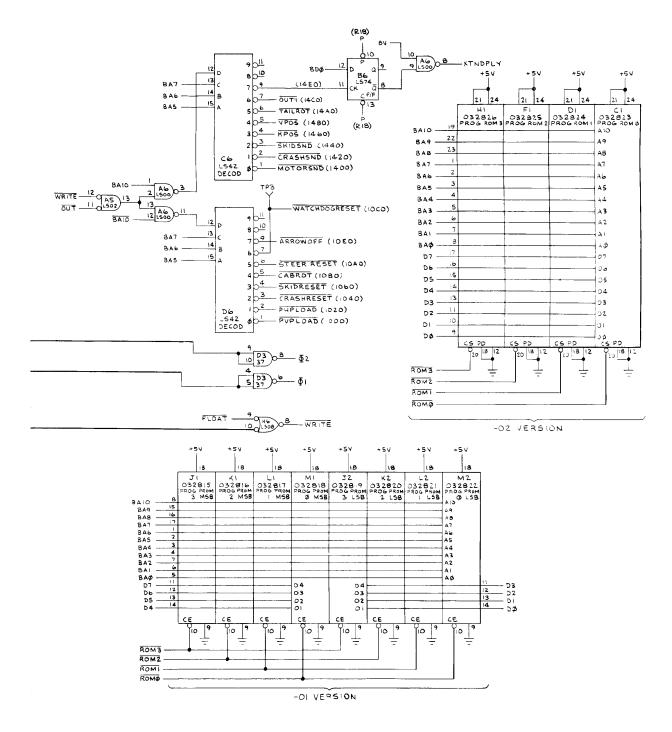


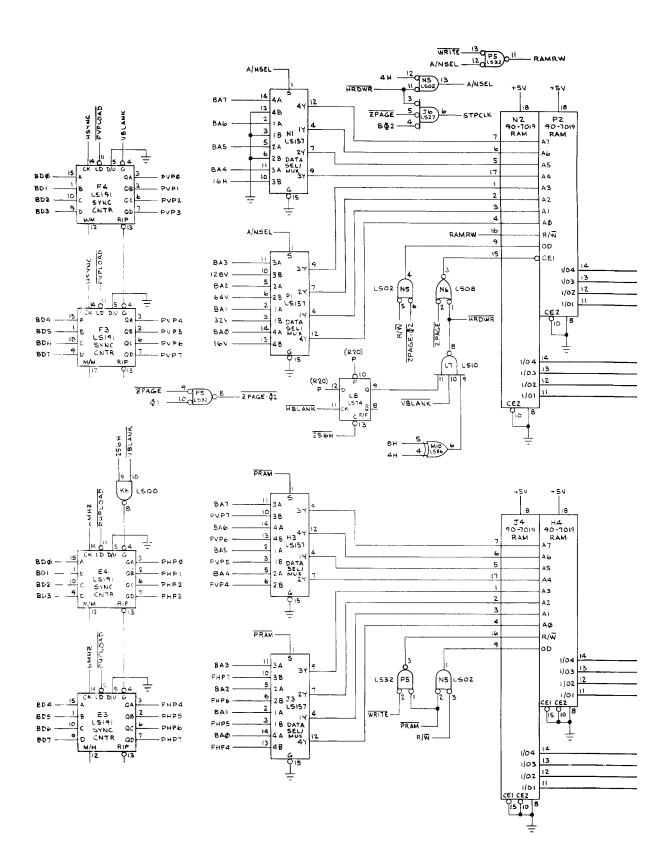
Figure 4-4 Fire Truck PCB Schematic Diagram Sheet 1 of 6 030926





MICROPROCESSOR, MEMORY

Figure 4-4 Fire Truck PCB Schematic Diagram Sheet 2 of 6 030926



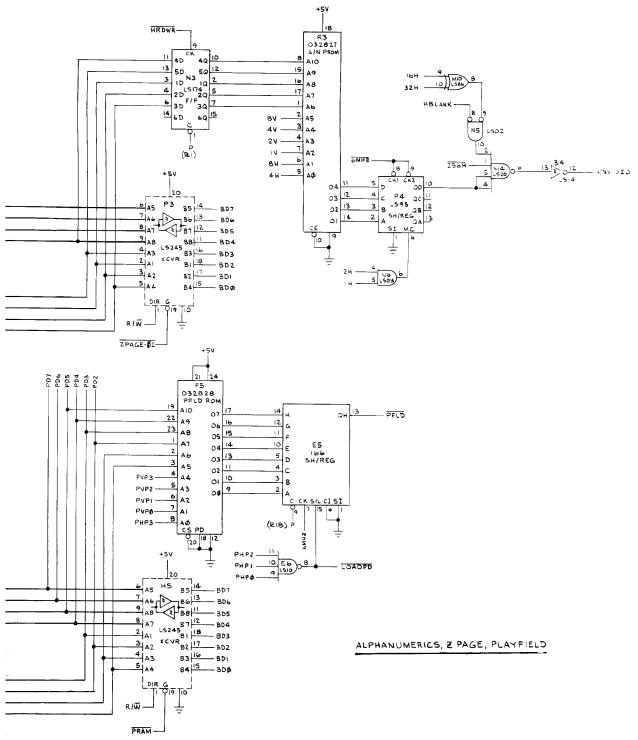
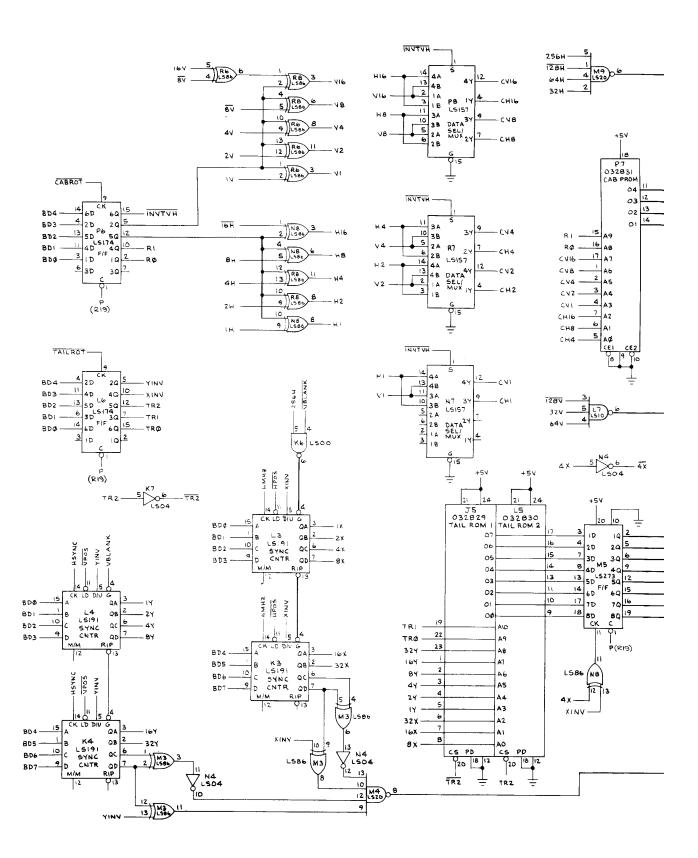


Figure 4-4 Fire Truck PCB Schematic Diagram Sheet 3 of 6 030926



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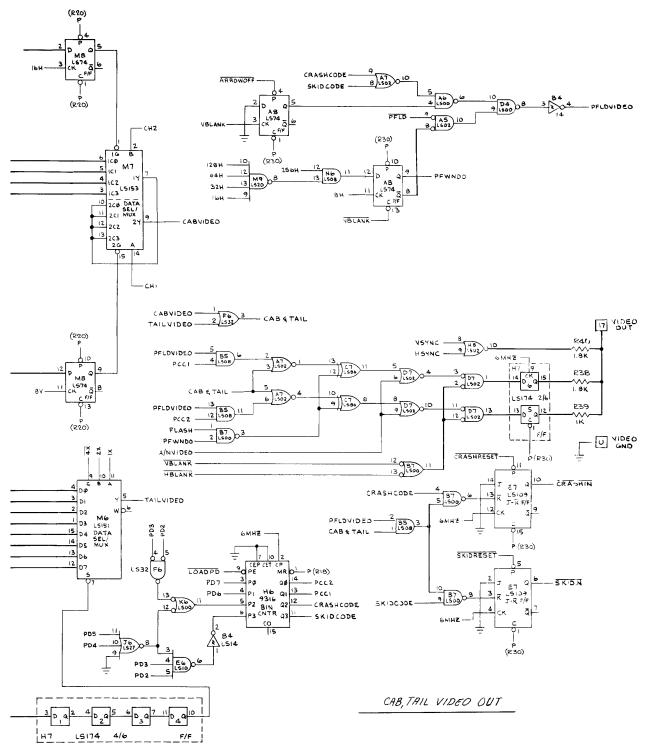
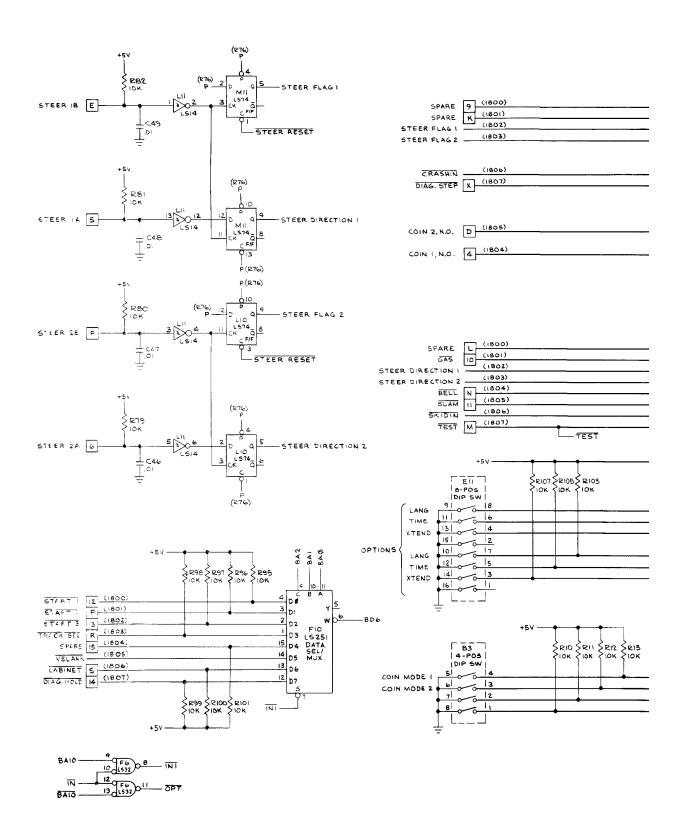


Figure 4-4 Fire Truck PCB Schematic Diagram Sheet 4 of 6 030926



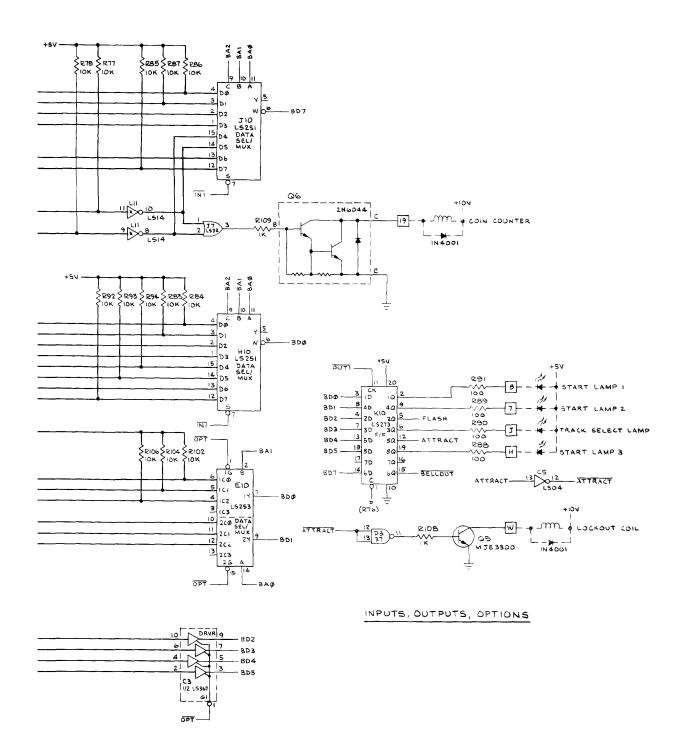
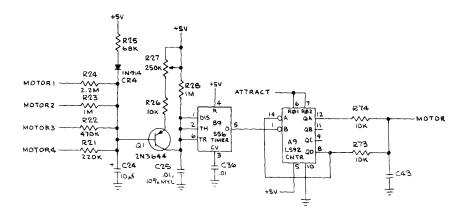


Figure 4-4 Fire Truck PCB Schematic Diagram Sheet 5 of 6 030926

ATTRACT



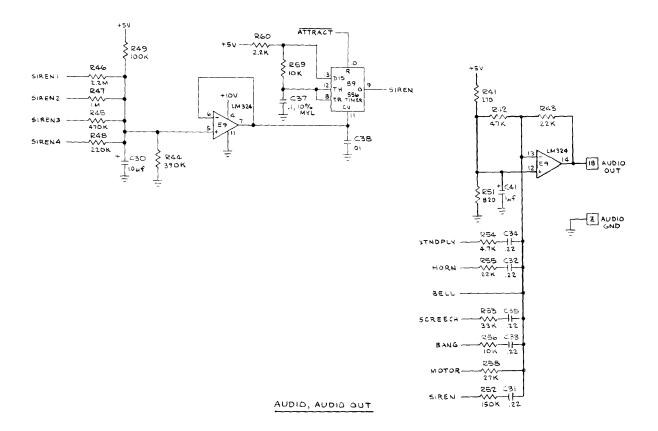


Figure 4-4 Fire Truck PCB Schematic Diagram Sheet 6 of 6 030926

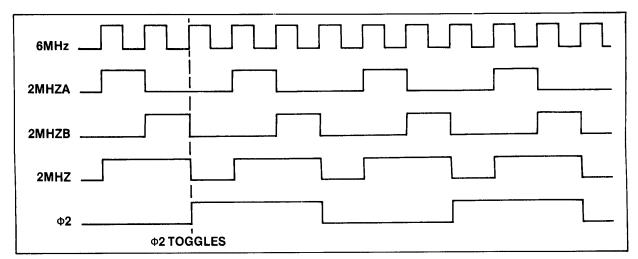


Figure 4-5a 1MHz Timing Chart (Normal Operation)

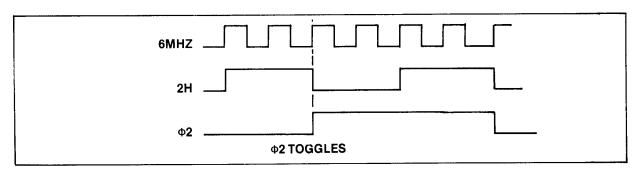


Figure 4-5b 750 KHz Timing Chart (Self-Test Only)

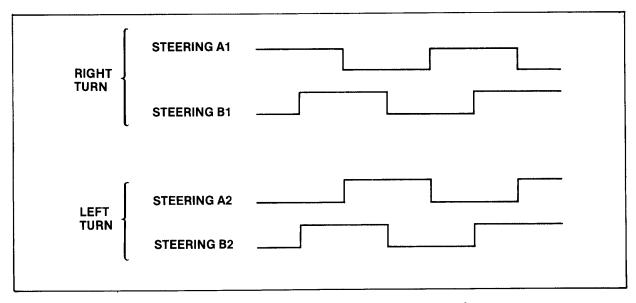


Figure 4-6 Steering Printed Circuit Assembly Output Pulses

two pulses are applied to the D and clock inputs of the D-type flip-flops.

The MPU recognizes that a steering manuever has been made when a low appears on data line BD7. The MPU then looks at the data line BD0 and determines from the logic level (high or low) whether the turn is left or right. Once the MPU has processed a steering maneuver, the MPU then outputs an address that is decoded by the address decoder and results in a low STEERING RESET signal. This signal resets the D-type flip-flop responsible for the STEER FLAG signal.

M. HORN AND BELL GENERATOR (See Figure 4-4, Sheet 6 of 6)

The horn is manually sounded by pressing a large pushbutton labeled HORN at the cab control panel.

The bell is also manually sounded by pressing another large pushbutton labeled BELL at the tail (trailer) control panel. This also occurs automatically when points are scored. The bell is disabled by the microprocessor if the game is in the "front player only" mode (trailer is controlled by computer).

N. MOTOR AND SIREN GENERATOR (See Figure 4-4, Sheet 6 of 6)

The key to the motor generator is the operation of transistor Q1 in conjunction with timer B9. Timer B9 operates as an oscillator with its output frequency dependent upon the collector voltage of Q1. This voltage is the result of the base voltage selected at the MOTOR 1, 2, 3, or 4 input lines.

As the Q1 base voltage increases, so does the charging voltage at the collector across capacitor C25. This VCO control voltage sets the VCO circuit at a frequency selected by the buffered data lines; the voltage is adjustable by setting pot R27. The VCO output is divided into two separate frequencies by the divide-bytwelve device A9, and is then summed by resistors R73 and R74. This produces a realistic motor sound as the player shifts gears.

The siren generator is similar to the motor generator. The control voltage to the VCO is generated by voltage levels present at resistors R45, R46, R47, R48 that drives voltage follower E9. The output of E9 is the

control voltage that controls the output frequency of timer B9.

O. BANG AND SCREECH **GENERATOR** (See Figure 4-4, Sheet 6 of 6)

The heart of the bang and screech generator is the noise generator comprised of 8-bit shift registers B8, C8. These two devices are connected in a manner to produce random noise at the QH (pin 13) output of B7.

The bang is the result of data (BD4-BD7) from the microcomputer; the data is used to gate varying amounts of random noise through to the audio amplifier. Starting with binary data code 1111, then rapidly stepping the data code down to 0000 results in gating noise from noise generator B8, C8 through a resistive value of 550 ohms (R34, R35, R36, R37 in parallel) to 8.2K ohms for a data code of 0001, and infinity for a data code of 0000. The result is an envelope from full "on" to full "off".

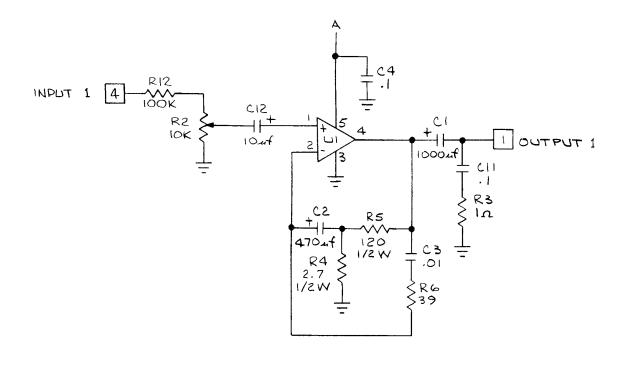
The screech sound is produced by processing the output of the random noise generator with a type of hysterisis feedback loop, comprised of Schmidt-trigger inverter B4 (7414). This processed noise is gated to the audio summing network each time SKIDSND goes low and clears the B6 flip-flop.

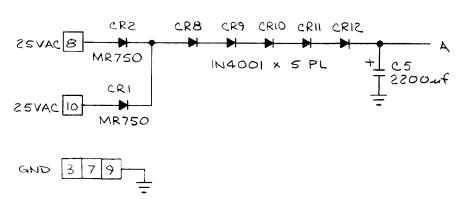
P. AUDIO OUTPUT (See Figure 4-4, Sheet 6 of 6)

All the processed sounds (i.e. siren, motor, horn) are summed at the inverting input of op-amp E9. The output of E9 is then amplified by the single audio circuit. This circuit is not located on the Fire Truck PCB.

Q. SINGLE AUDIO AMPLIFIER (See Figure 4-7)

The single audio amplifier for Fire Truck is the -01 version assembly which uses only one of the audio amplifier circuits. The audio output (pin 18 of the Fire Truck PCB) from op-amp E9 is amplified and matched to an 8-ohm speaker. The audio level (volume) is adjustable by rotating the R2 potentiometer located on the Single Audio Amplifier PCB.





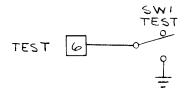
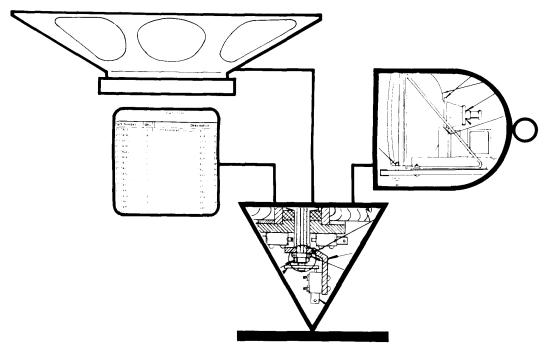


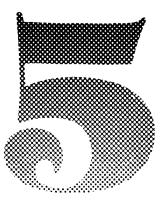
Figure 4-7 Single Audio Amplifier PCB A009574-01 B



ILLUSTRATED PARTS CATALOG

The purpose of this chapter is to provide you with the necessary information for ordering replacement parts for the Fire Truck game.

When ordering parts from your distributor, give the part number, part name, applicable figure number of this catalog, and the serial number of your Fire Truck game. This will help to avoid confusion and mistakes in your order. We hope the results will be less downtime and more profit from your game.



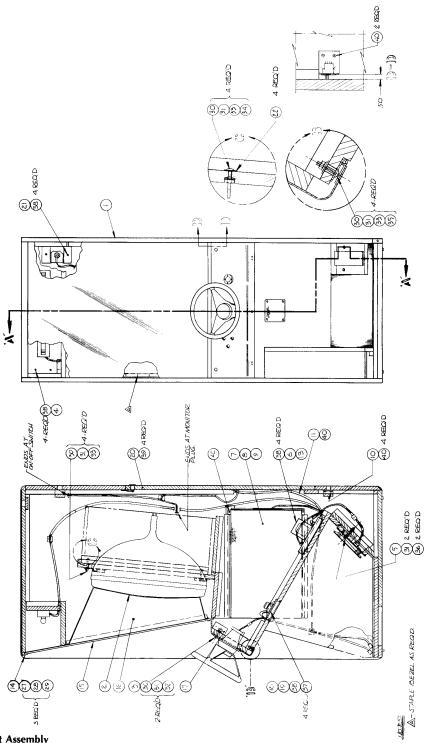


Figure 5-1 Final Cabinet Assembly A032758-01 A

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Figure 5-1 Final Cabinet Assembly Parts List

Item	Part Number	Qty.	Description
1	A032756-02	1	Assy., Cabinet Wood W/Graphics
2	A032747-01	1	Assy., T.V. Monitor
3	A032747-01 A032757-01	1	Assy., Main Control Panel
4	A006917-05	1	18" Inch Fluorescent Light Assy
5	A008917-03 A009569-01	1	Final Assy., Foot Pedal
6	A009309-01 A007197-01	1	Power Supply Assy Type B
7	A030867-01	1	Assy, R.F. Shield Enclosure
8	A030907-01	1	R.F. Shield PCB Assy
9	A030928-01 A030927-01	1	Main PCB Assy
10	A033016-01	1	Strain Relief Power Cord Assy
11	A032855-02	1	Main Harness & Switch Assy
12	032854-01	Ref	Harness Schematic
13	46-201202	2	Fuse, 3 AG Slow Acting 2 AMP
14	030952-01	1	Plex Retainer
15	030955-01	1	Plex Screen W/Graphics
16	032755-01	1	Bezel W/Graphics
17	002728-01	2	BRK., Panel MTG.
18	000869-01	1	Speaker Grill
19	48-004	1	Speaker 5" (Arkay)
20	A032741-01	1	Assy Door Rear W/Lock
21	007103-01	1	On/Off Switch Cover
22	75-07048	4	Torque Washer
23	TM-115	i	Tech Manual
24	ST-115	1	Self Test Chart
25	005233-01	l i	Rear Door Seal
26	032760-01	li	Patent Drawing
27	75-99090006	3	Well Nut, Blind Hole Fastener
28	82-8016B	3	Screw, But. Hd., Socket #10-32 x 1.00 Blk.
29	75-07021	3	Washer, Flat, Black Nylon, #10
30	75-015S	14	Washer, Flat 4
31	75-045	16	Washer, Split-Lock 4
32	75-935	2	Wing Nut 1/4-20
33	75 - 915S	12	Nut, Hex 1/4-20
34	75-5532N	4	Bolt, Carriage 4-20 x 2.00" Lq.
35	75-5516N	4	Bolt, Carriage 4-1.00" Lg.
36	72-5532	2	Screw Hex Hd. 1/4-20 x 2.00" Lg.
37	73-77004	4	Rivets 3/16 x .68" Lg.
38	72-6812	12	Screw, S.M. Self Tapping #8 x .75" Lg.
39	82-1824	4	Screw, Wood #8 x 1.50" Lg.
40	72-6610	8	Screw, S.M. Pan Hd. Phil. #6 x 5/8" Lg.

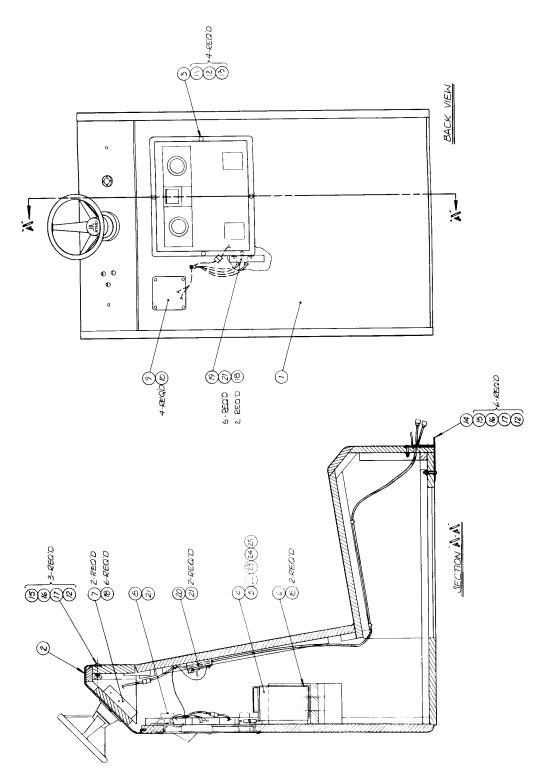


Figure 5-2 Final Seat Assembly A032716-01 A



Figure 5-2 Final Seat Assembly Parts List

Item	Part Number	Qty.	Description
Item 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25	A032715-02 A032719-01 A009083-01 A009548-01 009549-01 030717-01 002728-01 48-004 000869-01 73-77004 75-5516B 75-015S 75-990505S 032721-01 75-5520B 75-935 75-045 72-6812 A032857-01 A009574-01 72-6610 032763-01 032763-02 032763-03 032763-04	Qty. 1 1 1 1 1 1 1 2 1 1 4 4 1 3 9 9 10 1 1 1 1 1 1	Assy., Cabinet - Seat W/Graphics Assy., Rear Control Panel Assy., Final Coin Door Assy., Coin Box Lid Coin Box Bracket (Coin Box) Bracket, Panel MTG Speaker 5" (Arkay) Speaker Grill Rivets 3/16 x .68" Lg Bolt, Carriage \(\frac{1}{2} \)-20 x l.00" Lg Blk Washer, Flat \(\frac{1}{2} \)" Nut, Lock Shallow Pat. Nylon \(\frac{1}{2} \)-20 Connector Bolt, Carriage \(\frac{1}{2} \)-20 x l.25 Lg Blk Nut, Wing \(\frac{1}{2} \)-20 Washer, Split-Lock \(\frac{1}{2} \)" Screw, SM Self-Tapping \(\frac{1}{2} \)8 x 3/4" Lg Assy., Seat Harness & Interlock Switch Assy., Single Audio Amp Bd. Screw, SM, Pan Hd Phil. \(\frac{1}{2} \)6 x 5/8" Lg. Silkscreen, Plex-Coin Door """"""""""""""""""""""""""""""""""

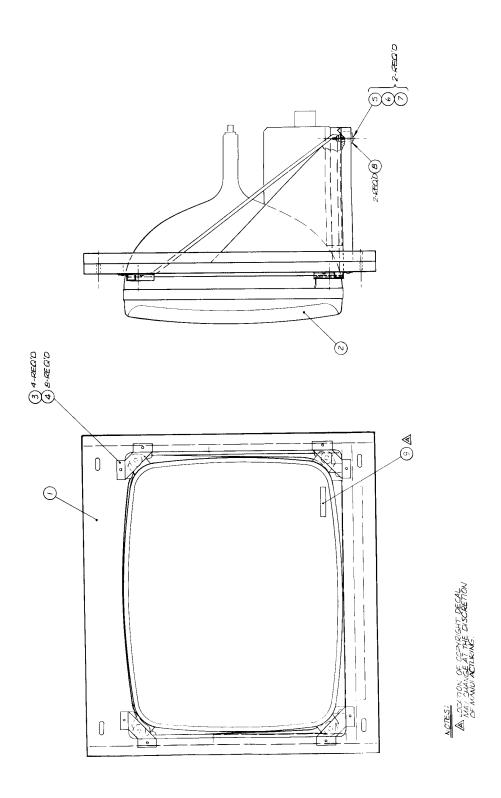


Figure 5-3 TV Monitor Assembly A032716-01 A



Figure 5-3 TV Monitor Assembly **Parts List**

	Part Number	Qty.	Description
1 2 3 4 5 6 7 8 9	A032746-01 90-032 005594-01 72-6812 75-5120 75-040C 75-911C 75-035C 006313-02	Qty. 1 1 4 8 2 2 2 1 1	Description Assy., T.V. Tray Monitor 23" Brk't., Monitor Tie Down Screw, Sm., Pan Hd., Phil. #8 X .75 Lg. Bolt, Carriage #10-24 X 1.25 Lg. Washer, Split-Lock, #10 Nut, Hex #10-24 Washer, Flat ½" Copyright Decal 1978

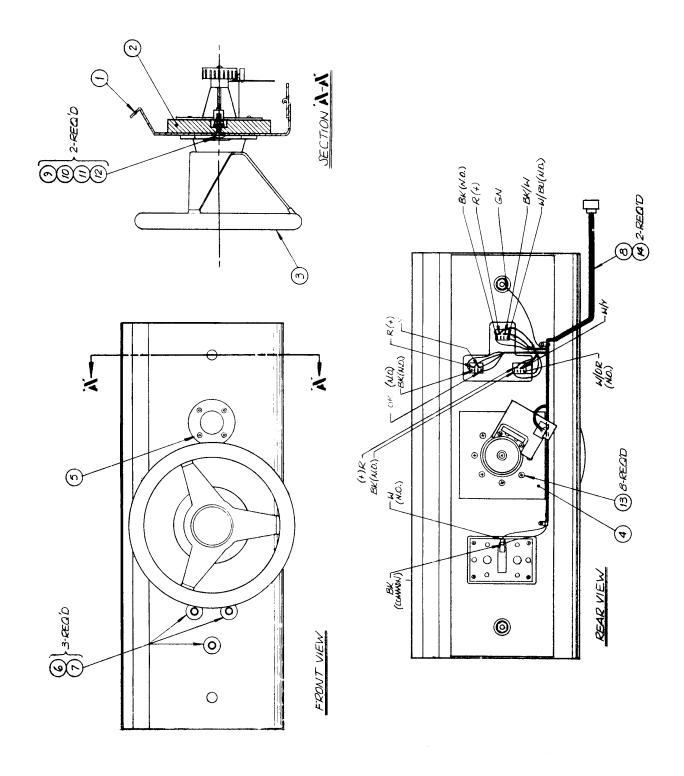


Figure 5-4 Main Control Panel A032747-01 A

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Figure 5-4 Main Control Panel **Parts List**

Item	Part Number	Qty.	Description
1	030959-01	1	Main Cont., Pnc., W/Graphics
2	032699-01	1	Control Panel Wood
3	A000598-03	1	Steering Wheel Ass'y.
4	000567-01	1 1	Bow Washer
5	A007357-01	1	Start Button Ass'y.
6	001856-02	3	Bushing, Alum.
7	62-002	3	Led Switch
8	A032856-01	1	Control Harness
9	75-5520B	2	Carriage Bolt, 4-20 X 1.25" Lg. Blk.
10	75-015S	2	Washer, Flat 4
11	75-04520B	2	Washer, Split-Lock 4
12	75-915S	2	Nut, Hex, 1/4-20
13	85-22F112	8	Screw, Mach., Pan Hd., Phil. #10-24 X 3/4 Lg., Type F
14	72-6610	2	Screw, Sm., Pan Hd., Phil. #6 X 5/8" Lg.

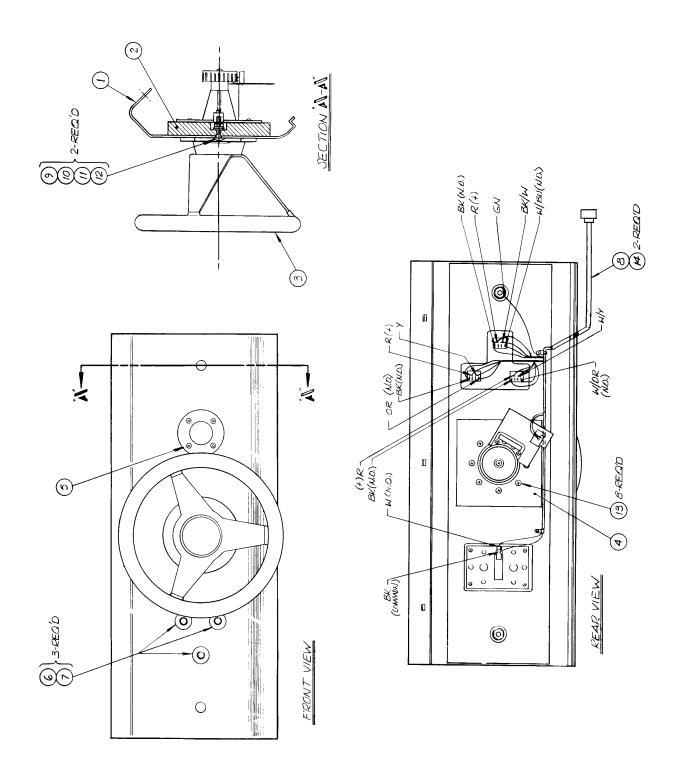


Figure 5-5 Rear Panel Assembly A032719-01 A

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Figure 5-5 Rear Panel Assembly **Parts List**

Item	Part Number	Qty.	Description
1 2 3 4	030960-01 032699-01 A000598-03 000567-01	1 1 1	Rear Cont., Pnc., W/Graphics Control Panel Wood Steering Wheel Ass'y. Bow Washer
5 6 7 8 9	A007357-01 001856-02 62-002 A032856-01 75-5520B	1 3 3 1 2	Start Button Ass'y. Bushing, Alum. Led Switch Control Harness Carriage Bolt 1/4-20 X 1.25" Lg. Blk.
10 11 12 13 14	75-015S 75-04520B 75-915S 85-22F112 72-6610	2 2 2 8 2	Washer, Flat \(\frac{1}{4} \) Washer, Split-Lock \(\frac{1}{4} \) Nut, Hex, \(\frac{1}{4} - 20 \) Screw, Mach., Pan Hd., Phil. \(\frac{1}{4} \) Screw, Sm., Pan Hd., Phil. \(\frac{1}{4} \) Screw, Sm., Pan Hd., Phil. \(\frac{1}{4} \) The screw of the scre

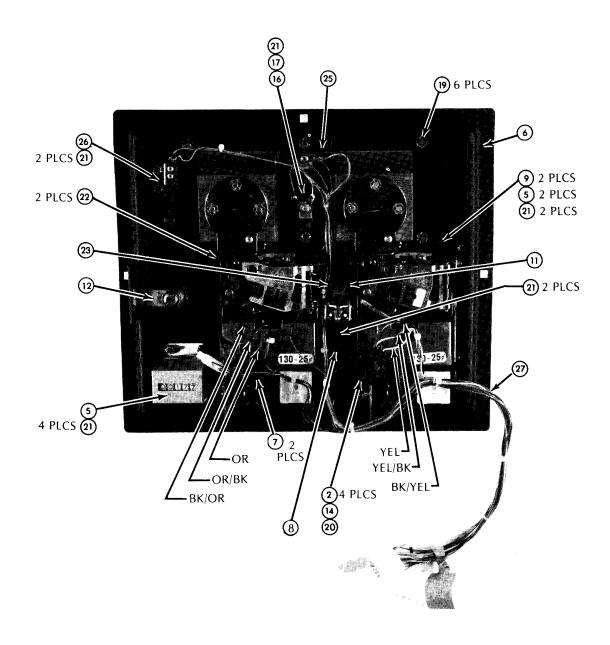


Figure 5-6 Coin Door Assembly A009083-01 C



Figure 5-6 Coin Door Assembly Parts List

Item	Part Number	Qty.	Description
1	A007637-01 A007637-02 A007637-03 A007637-04 A007637-05 A007637-06 A007637-07	Ref. Ref. Ref. Ref. Ref.	Front Bezel Assy Used only on -01 Coin Door Assy. Front Bezel Assy Used only on -02 Coin Door Assy. Front Bezel Assy Used only on -03 Coin Door Assy. Front Bezel Assy Used only on -04 Coin Door Assy. Front Bezel Assy Used only on -05 Coin Door Assy. Front Bezel Assy Used only on -06 Coin Door Assy. Front Bezel Assy Used only on -07 Coin Door Assy.
2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24	75-9165 A030362-01 A007640-01 A002465-01 004320-01 004341-01 004344-01 004337-01 004338-01 004336-01 004326-01 75-046 006904-01 007359-01 70-11-47 73-3008 75-9914001 75-026S 75-00516 008629-01 71-2118 71-1225CU 71-125FB 71-1201 MG 71-1201 KS 71-1210PE	4 1 2 1 2 2 1 2 4 2 1 2 4 2 1 2 1 2 1 2	Nut 6-32 Coin Lock-Out Assembly Coin Switch Assembly Coin Counter Assembly Coin Door Weldment Secondary Coin Chute Key Loop Spring-Return Bracket, Wire Form Lock-Out, Wire Form, R.H. Lock-Out, Wire Form, L.H. Button, Scavenger Lock Washer, #6 Spacer Lamp Socket Lamp Retaining "C" Ring, Truarc #5103-25 Self-Threading Nut, Tinnerman #SR188006 Washer #6 Kepnut, Style 842, Stl., 6-32 Spring Lock Assembly, Hudson Lock Coin Mechanism for American Quarter only Coin Mechanism for Belgian 5 Francs Only Coin Mechanism for German Mark only Coin Mechanism for Swedish Krona Only Coin Mechanism for Japanese 100 Yen Only Coin Mechanism for English 10 Pence Only
25 26 27	71-1220CA 007753-01 A007638-01 A006921-01	Ref.	Coin Mechanism for Australian 20-Cent Piece only Plate, Anti-Probe Switch Assembly - Slam Harness Assembly

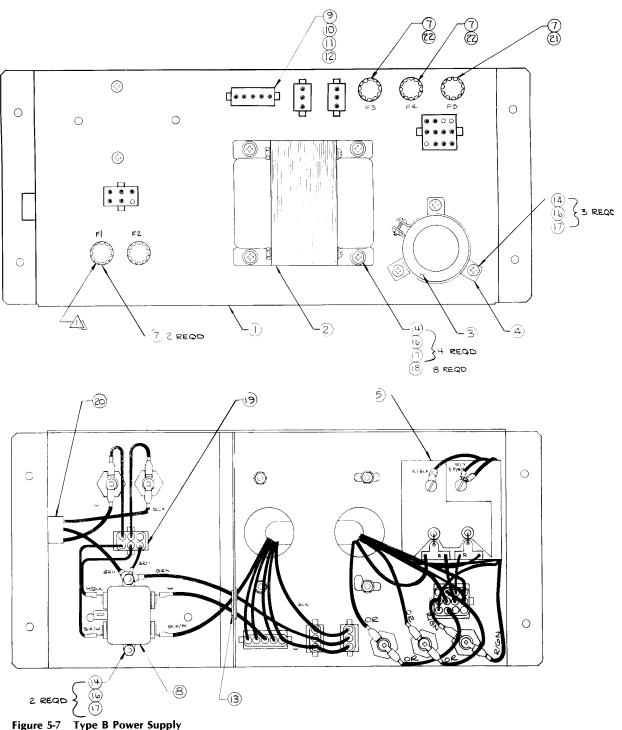


Figure 5-7 Type B Power Supply A007197-01 C

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Figure 5-7 Type B Power Supply Parts List

Item	Part Number	Qty.	Description
1	A009266-01	1	Power Supply Base Weldment Assembly
2	A006886-01	1 1	Transformer Termination Assembly "Type B"
3	29-053	1 1	Cap., Sprague Electrolytic 26,000uf @ 15V
4	78-70501SC	1	Br K t., Cap. Mtg. Sprague #4586-48
5	A006555-01	1 1	P.C. Board Rectifier
6			
7	79-4411004	5	Fuse Holder, Panel Mounting
8	41-2003	1	Filter, Power Line, 5 AMP
9	A006958-01	A/R	Volt Sel Block 95V
10	A006958-02	"	Volt Sel Block 110V
11	A006958-03	"	Volt Sel Block 205V
12	A006958-04	"	Volt Sel Block 220V
13	78-2708	1	Grommet,Plastic
14	72 - 1810S	9	Screw Pan Hd., #8-32 x 5/8"Lg.
15			
16	75-048	9	Washer, Split-Lock #8
17	75-918S	9	Nut Hex #8
18	75-018S	8	Washer Flat #8
19	A007192-01	1	Power Switch Termination
20	A007444-01	1	Power In Harness
21	46-203801	1 1	Fuse, 8 AMP, 125V, 3 AG Fast Acting
22	46-201251	2	Fuse, 21 AMP, 125V, Slow Acting
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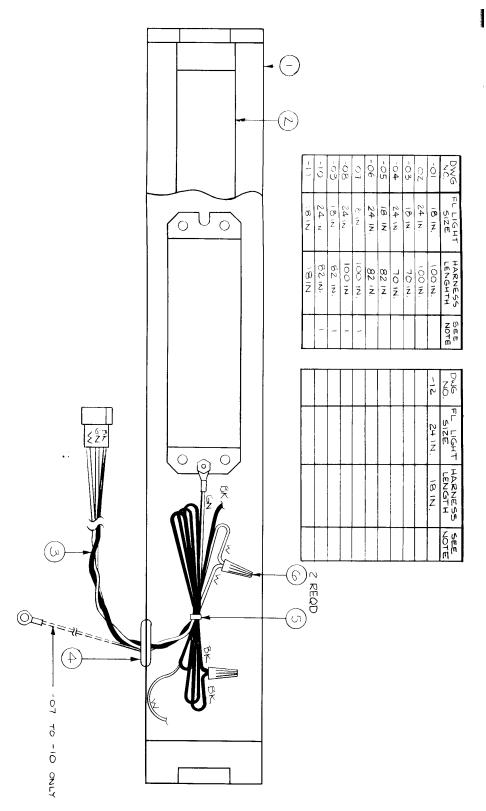


Figure 5-8 Type A Fluorescent Light Assembly A006917-01 D



Figure 5-8 Type A Fluorescent Light Assembly Parts List

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Item	Part Number	Qty.	Description
ı	93-104	1	
2	70 - 303		Gibson Fluorescent Fixture 18 inch
		1	Fluorescent Tube 18 inch (or Equivalent)
3	A006916-01	1	Fluorescent Light Harness, 100"
4	78-2652	1	Grommet, Rubber
5	78-24001	A/R	Tie Wrap
6	79-561816	2	Wire Nut, Ideal 71-B
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Figure 5-9 RF Shield Board Assembly **Parts List**

Item	Part Number	Qty.	Description
1	030835-01	1	P.C. Board
2	2D-1016	24	Cap., Monolythic, 0.1uf, 50 V
3	41-3003	12	Inductor, 100uH
4	52-003	13	Jumper, .600 Centers
5	75-E6106082	3	Wing Screw, #6-32 x 1/2" LG
6	75-952501	3	Fastener, 1/4 Turn, #6-32, Stainless Steel
7	79-517222	1	Connector, 44 Pin P.C. Mount
8	030868-01	2	Mount, Connector
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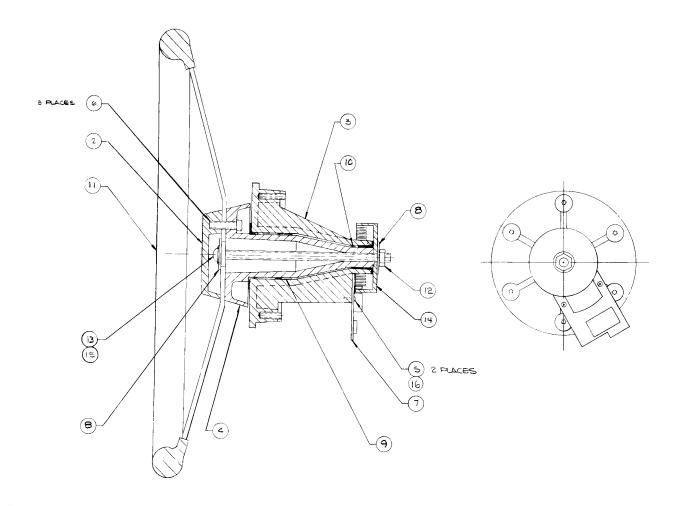


Figure 5-10 Steering Wheel Assembly A000598-03 R

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Figure 5-10 Steering Wheel Assembly Parts List

Item	Part Number	Qty	Description
1	A000598-03	Ref	Steering Wheel Assembly
2	000599-02	1	Cover, Atari Logo
3	000605	1	Housing
4	000606	1	Shaft
5	85-22F206	2	Scr. Sht. Metal, #2-56 X 3/8 'F' Type
6	72-7512	3	Mach Scr, #1/4-20 x 3/4 Lg, Fillister Hd Slotted
7	A000607	1	Printed Circuit Assy
8	75-0700 2	2	Washer, Fender, 1/4
9	76-092020	1	Bearing, Thompson (20L20-FK)
10	76-091010	1	Bearing, Thompson (10L10-FK)
11	78-40104	1	Steering Wheel, 10"
12	75-990505 S	1	Nut, 12-20, Nylon Lock, Shallow Pattern
13	72-9580	1	Mach Scr, 1/4-20 x 5 Lg, Truss Hd, Slotted
14	000616	1	Hub Light
15	75-055	1	Washer, ¼" Int. Tooth, Starlock
16	75-042	2	Washer, Split Lock #2
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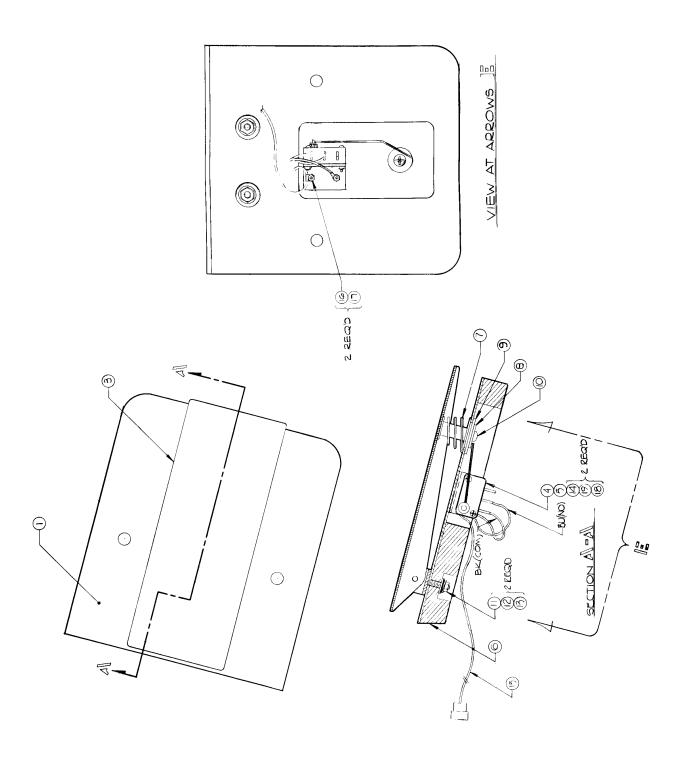


Figure 5-11 Foot Pedal Assembly A009569-01 C



Figure 5-11 Foot Pedal Assembly Parts List

Item	Part Number	Qty.	Description
1	009565-01	1	Mounting Plate
2			
3	A008857-01	1	Assy Foot Pedal
4	65-071C	1	Switch, Micro
5	002191-01	1	Brkt, Foot Pedal Switch
6	009564-01	1	Mounting Board
7	000592-01	1	Spring
8	75-035C	1	Washer, Steel 4 (Wide Pattern)
9	003546-01	1	Washer, Rubber $\frac{1}{4}$ ID x $1\frac{1}{4}$ " OD x $1/8$ " Thk
10	72-1508C	1	Screw, Mach Pan Hd Phil 4-20 x ½ Lg.
11	75 - 915C	2	Nut Hex, ½"-20
12	75-035C	2	Washer Flat 1/4"
13	75-045	2	Washer Split-Lock 'a"
14	72-1412S	2	Screw, Mach., #4-40 x 3/4" Lq.
15	A030003-01	1	Assy Foot Pedal Harness
16	75-918S	2	Nut, Hex, #8-32
17	75-048	2	Washer, Split-Lock, #8
18	75-914S	2	Nut, Hex, #4-40
19	75-044	2	Washer, Split-Lock, #4
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A Warner Communications Company

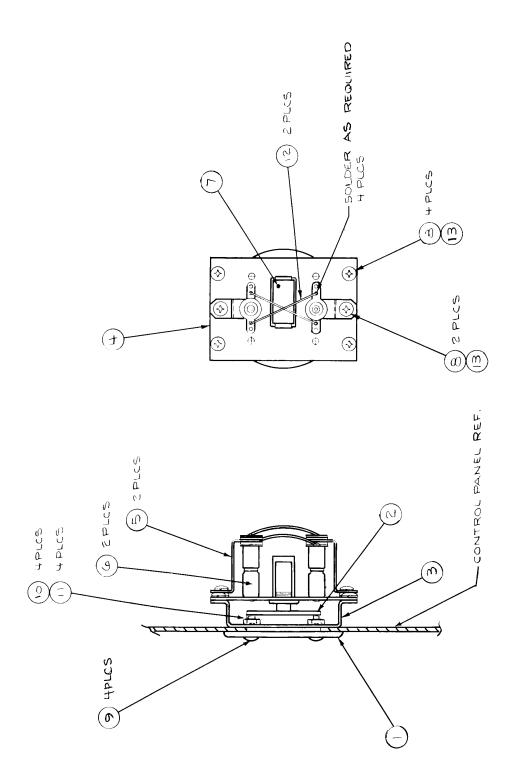


Figure 5-12 Start Button Assembly A007357-01 D

76 FIRE TRUCK™



Figure 5-12 Start Button Assembly Parts List

Item	Part Number	Qty.	Description
1 2 3 4 5 6 7 8 9 10 11 12 13	006530 -01 006535 -01 006532 -01 A006533-01 79-4317 70-11-47 62-020 72-1603 82-8808 75-918S 75-048 004577-19 75-046	1 1 1 2 2 1 6 4 4 4 2 6	Bezel Button Chassis Switch Mtg. Plate Assembly Lamp Socket Lamp Switch, Cherry, E68-50A Mach Screw, 6-32 x 3/16 Lg, Pan Hd, Phil. Screw, Button hd socket 8-32x ½ lg. Black Nut, 3-32 Washer, #8, Split-Lock Jumper Wire, Black Washer, Split-Lock #6

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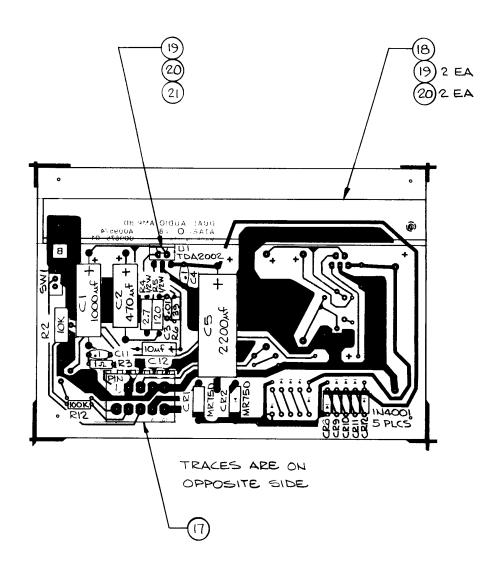


Figure 5-13 Single Audio Amplifier Assembly A009574-01



Figure 5-13 Single Audio Amplifier Assembly Parts List

Item	Part Number	Qty.	Description	
1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22	009575-01 10-51P0 10-5390 11-52P7 11-5121 19-316103 24-250106 24-250477 24-250108 24-25028 27-250103 27-250104 31-MR750 31-IN4001 37-TDA2002V 69-004 78-58005 030184-01 72-1604C 75-056 78-16009 10-5104	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	P.C. Board Res, Carbon, 5%, ¼W, 1 OHM " " " 39 " " " 120 " Trimpot, 10K CAP, Electrolytic, 25V, 10uf " " 1000uf " " 2200uf " Ceramic, 25V .0luf " " .luf Diode MR75C Diode IN4001 Audio AMP, TDA2002V Switch, Slide Connector, 10-Position Heatsink Screw, P.H., Phil, #6-32 x ¼ Ig Cres Washer, Lock, Int Star #6 Silpad Res, Carbon, 5%, ¼W, 100K OHM	R3,10 R6,9 R4,7 R5,8 R1,2 C12, 13 C2,7 C1,6 C5,C10 C3,8 C4,9,11,14 CR1,2 CR3-12 U1,2 SW1 R11,R12

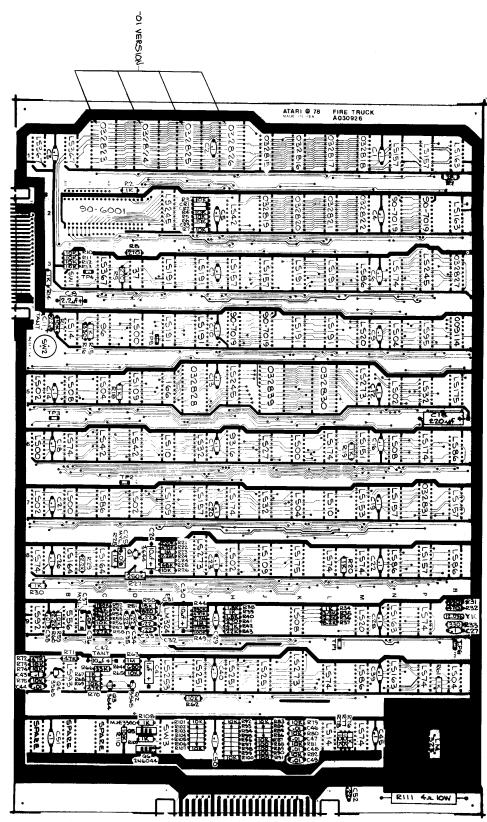


Figure 5-14 Fire Truck P.C.B. A030926-01 A



Figure 5-14 Fire Truck PCB Parts List -01 Version

Item	Part Number	Qty.				De	scr	iption		
1	030927-01	1	P.C. B	OARD						
2	10-5101	4	RES.,		COMP.	5%.	₹W	100	МНО	R88-91
3	10-5101	.3	11	11	11	11	11	270	11	R8,9,41
4	10-5331	2	11	11	11	11	11	330	11	R16,31
5	10-5471	2	11	**	*1	11	tt	470	11	R32,33
6	10-5681	ī	11	**	11	**	11	680	**	R64
7	10-5821	Î	,,	11	11	11	11	820	11	R51
8	10-5102	17	**	11	tt	H	11	1K	11	R1,2,4,15,18-20,30, 34,39,57,61,67,68, 76,108,109
9	10-5182	2	11	11	11	11	**	1.8K	11	R38,40
10	10-5102	3	"1	11	11	11	11	2.2K	11	R29,36,60
11	10-5222	1	,,	11	11	11	11	3.9K	11	R35
12	10-5472	1	111	11	11	11	11	4.7K	11	R54
13	10-5822	i	11	11	11	11	**	8.2K	11	R37
14	10-5103	47	11	11	11	11	11	10K	11	R3-7,10-13,17,26,56, 59,62,65,69,73-75, 77-87,92-107,110
15	10-5153	1	11	11	11	11	11	15K	11	R50
16	10-5223	2	11	tt	tt	**	11	22K	**	R43,55
17	10-5273	ī	11	11	11	**	11	27K	11	R58
18	10-5333	2	11	11	11	**	11	33K	11	R53,66
19	10-5473	4	11	**	11	tt	11	47K	11	R40,70-72
20	10-5683	1	11	11	**	11	11	68K	11	R25
21	10-5104	lī	***	**	11	11	11	100K	11	R49
22	10-5154	ī	11	tt	11	11	**	150K	11	R52
23	10-5224	2	"	11	11	**	ff	220K	11	R21,48
24	10-5394	1	"	11	11	11	11	390K	11	R44
25	10-5474	2	11	**	**	11	11	470K	11	R22,45
26	10-5105	4	"	11	11	11	11	1M	11	R23,28,47,63
27 28	10-5225	2	RES.,	CAR.	COMP,	5%,	ŻW	2.2M	11	R24,42
29 30	19-315254	1	TRIME	വസാ	50K OH	м				R27
31 32	19-313234 19-808W4P0	1			WOUND,		4, 4	ОНМ		R111
33	21-101103	1	CAP.	MYLA	R, 100	٧.	.01u	f		C25
34 35	21-101104	1	1		R, 100).lu			C37



Figure 5-14 Fire Truck PCB

Parts List —01 Version

Item	Part Number	Š.	Des	Description	
		195		,	2
3 36	24-250105	ــر ــ	CAP., ELECTROLYTIC 25V		68 141
بر ج	24-250226	٠ -	=	10.	C24.30
39 1	24-250227	1	CAP., ELECTROLYTIC 25V	ь.	C15
04	27_250103	7	. CER. DISC.	.0luf	C36.38.44.46-49
42	27-250104	39 \	., CER. DISC. 25	0.luf	C1-7,9,10,16-23, 26-29,39,40,43.
3	1	`	DISC DISC	22mf	45,50,51,12-14
, t.	27-250224	9	., CER. DISC.	1077	CJI=33, 32
42	29-010 29-046	1	CAP., TANTALUM 10V	2.2uf 10uf	C11 C42
47	31-1N914	4	4		CR1-4
ó	33-2N3544	N (, ante		23.6
5 6	34-2N6044	7	" 2N6044		Q5 .+
51	34-MJE 3300	, ب	TRANSISTOR MJE3300		Q6
5 C	37-74LS00	4	INTEGRATED CIRCUIT, 74	74LS00	D4,A6,K6,B7
54	7-	5	=	74LS02	A5,N5,A7,D7,H8
55	37-74LS04	4	: =	74LS04	N4,C5,K7,R10
56	3/-/4LS08	υ		7/1510	E6 1.7
58 4	37-74LS14	2 1	=	74LS14	B4, L11
59	37-74LS20	2	=	74LS20	N4, M9
60	37-74LS27	, ,_	: =	74LS27	J6 B5 F6 17
62	37-7437	- -		7437	D3
63	37-74LS42	ω,	3	74LS42	H2,C6,D6
64	37-74LS74	∞	" " 72	74LS74	B6,A8,L8,M8,P9,
	37_74LS86	ъ.		74LS86	M3.R6.C7.N8.R8.M10
66	37-74LS92	_ ,	=	74LS92	A9
67	37-74LS93	,	=	74LS93	Blo
68	37-74LS95	,_	=	74LS95	P4
69	37-7496	_	=	7496	
70	37-74LS109	س د	= =	7/I S151 /4LS109	E/,J8,D5
72	37=74LS151		3	74LS153	M7
73	37-74LS157	00	" " 72	74LS157	N1, P1, H3, J3, F7, N7,
	27 7/1 61 (2		72	741.5163	R1 R2 NO NIO
7 2	37-74LS164	2 t	=	74LS164	BR.CS
76	37-74166	,	Ξ	74166	E5
77	37-74LS174	4		74LS174	N3,H7,L6,P6
78	37-74LS175	2	: =	74LS175	R5,K8
79	37-74LS191	00		/418191	E3,F3,K3,L3,E4,F4,
_	37_741.8245	-	=	74LS245	E2.P3.H5
<u> </u>	37-74LS251			74LS251	F10.H10.J10
80	37_74LS253	ω ω ———			The second second
80		<u>- ω ω</u>	=	4LS253	E10
80 81 83	37-74LS273	ωμωω	= =	74LS253 74LS273	E10 M5,F8,K10

 125 126 127 127 128 129	123 124	122	120	118	116	115	113	111	109	106	103 103	100 101 102	95 96 98	90 92 93	888	86	ttem
032822-01	032820-01 032821-01	032819-01	032817-01	032815-01 032816-01	032831-01	032830-01	032828-01	009114-01	90-6001	79-42040 90-102	020670-01 030868-01	78-06001 78-16005	72-1608C 75-016 75-056 75-916C	62-001 66-114PlT 66-118PlT	37-LM324 37-9316	37-556 37-LM323	Part Number
μ.	, ,,	٦,	- 1					. بـر د	٠,-		2 6		2 2 2		ب بر		Q.
: 0	" 1 "		: :	PROGRAM PROM 3 MSB	PROM	TAIL ROM ?			MICROPROCESSOR	SOCKET, 40-PIN, MED. INSERTION CRYSTAL, 12.096 MHZ	TERMINAL, TEST POINT MOUNT, CONNECTOR	HEATSINK, LM323 SILPAD, LM323	SCREW, PAN HD. PH, #6-32x½ LG, CI WASHER, FLAT, #6 WASHER, LOCK, INT. STAR, #6 NUT, #6-32, CRES	, SPST, MOM. , SPST, X4, DIP , SPST, X8, DIP	INTEGRATED CIRCUIT, LM324 INTEGRATED CIRCUIT, 9316	LM323	Description
M2	L 72	м1 J2	5	27	P7		133	R4	C2 N2 P2 H/ 1/	C2 Y1	TP1-6		CRES	B3 E11	E9 H6	В9	

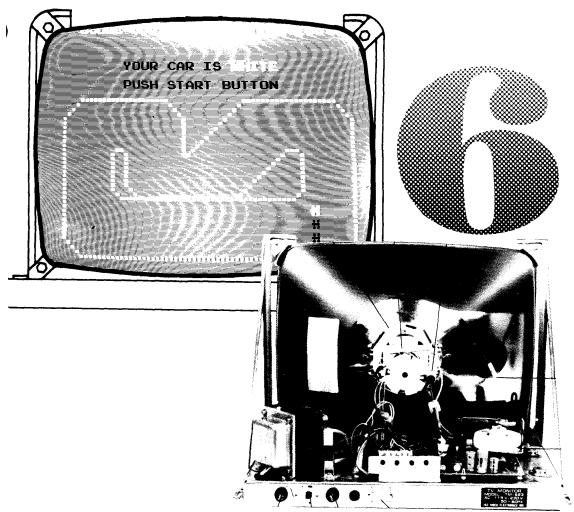


Figure 5-14 Fire Truck PCB
Parts List -02 Version

Item	Part Number	Qty.		· · · · · · · · · · · · · · · · · · ·		De	sci	iption	i	
1	030927-01	1	P.C.	BOARD						
2	10-5101	4	RES.,	CAR.	COMP,	5%.	₹W	100	OHM	R88-91
3	10-5271	3	11	11	11	11	11	270	11	R8,9,41
4	10-5331	2	H	17	11	11	**	330	**	R16,31
5	10-5471	2	11	**	11	11	11	470	11	R32,33
6	10-5681	1	11	tt	11	tt	11	680	11	R64
7	10-5821	1	11	**	11	11	11	820	11	R51
8	10-5102	17	11	11	Ħ	**	**	1K	**	R1,2,4,15,18-20,30, 34,39,57,61,67,68, 76,108,109
9	10-5182	2	11	11	11	11	11	1.8K	11	R38,40
10	10-5222	3	11	11	11	11	**	2.2K	11	R29,36,60
11	10-5392	1	tt	11	11	11	11	3.9K	11	R35
12	10-5472	1	11	11	17	,##	11	4.7K	11	R54
13	10-5822	1	11	Ħ	IT	**	**	8.2K	11	R37
14	10-5103	47	11	11	11	11	11	10K	11	R3-7,10-13,17,26,56, 59,62,65,69,73-75, 77-87,92-107,110
15	10-5153	1	11	11	11	11	11	15K	11	R50
16	10-5223	2	**	!1	F1	11	11	22K	11	R43,55
17	10-5273	1	11	11	11	11	11	27K	11	R58
18	10-5333	2	11	11	11	11	**	33K	**	R53,66
19	10-5473	4	11	11	11	f1	11	47K	11	R40,70-72
20	10-5683	1	11	11	11	11	11	68K	11	R25
21	10-5104	1	11	11	11	11	11	100K	11	R49
22	10-5154	1	11	**	11	11	**	150K	11	R52
23	10-5224	2	11	11	**	**	11	220K	**	R21,48
24	10-5394	1	11	**	11	**	11	390K	11	R44
25	10-5474	2	11	11	11	11	11	470K	**	R22,45
26	10-5105	4	11	11	#1	11	11	1M	11	R23,28,47,63
27 28 29	10-5225	2	RES.,	CAR.	COMP,	5%,	₹W	2.2M	11	R24,42
30	19-315254	1	TRIMPO	OT, 25	ок онг	1				R27
31 32	19-808W4P0	ī			OUND,		, 4	ОНМ		R111
33	21-101103	1	CAP.,	MYLA	R, 100	7 .(01 u :	£		C25
34	21-101104	1	-		100		.lu:			C37
35	21-101104	1	om • ,	Ueti	., 100	. 0				-



121 122 123 124 125 126 127 128 129	107 108 109 110 111 112 113 114 115 115 116 117 118	103 103 103 104 105	95 96 97 98	90 91 93	86 88 89	Item
032823-01 032823-01 032825-01 032826-01	90-102 90-6001 90-7019 9090114-01 032827-01 032828-01 032829-01 032839-01 032831-01	78-16005 020670-01 030868-01 79-42040	72-1608C 75-016 75-056 75-916C 78-06001	62-001 66-114PlT 66-118PlT	37-556 37-LM323 37-LM324 37-9316	Part Number
بر نیز نیز نیز		1 26 1	1 2222			श्चे.
PROGRAM ROM 0 " " 1 " " 2 " " 3	, 12.096 OCESSOR IIA-4 OM OM AVFIELD M 1 M 2 M 2	SILPAD, LM323 TERMINAL, TEST POINT HOUNT, CONNECTOR SOCKET, 40-PIN, MED. INSERTION	SCREM, FAN HD. PH, #6-32x½ LG, (**AASHER, FLAT, #6 **HASHER, LOCK, INT. STAR, #6 **NUT, #6-32, CRES **HEATSINK, LM323	SWITCH, SPST, MOM. SWITCH, SPST, X4, DIP SWITCH, SPST, X8, DIP	INER, 556 RECULATOR, LM323 RECULATOR, LM323 INTECRATED CIRCUIT, LM324 INTEGRATED CIRCUIT, 9316	Description
프코토오	Y1 G2 R4, P2, H4, J4 R4 R3 F5 F5 J5 J5 L5 P7	TP1-6	CRES	B3 E11	B9 E9 H6	



TV MONITOR SERVICING INFORMATION

This chapter provides servicing information taken from the Motorola and TEC service manuals. Each manual has been reprinted by permission of the respective monitor manufacturer.

Your game will include either the Motorola or TEC monitor, depending on their availability during production.



CAUTION -

No work should be attempted on any exposed monitor chassis by anyone not familiar with servicing procedures and precautions.

A. GENERAL INFORMATION

This manual contains information on the M5000/M7000 monitor series and the +5 volt logic power supply. The M5000 uses a 19-inch CRT and the M7000 uses a 23-inch CRT. All CRTs are of the magnetic deflection type with integral implosion protection.

All monitor power supplies are capable of producing both +73 and +12 volts regulated from either 115-volt or 230-volt AC input to the transformer primary. All monitor variations described herein require a composite video input signal.

-Note

This service manual refers to the Sky Raider Monitor only

Input and output connections for the monitors are made through a 12-pin connector plug located at the rear of the chassis. Inputs consist of composite video, audio, and 115/220 volt AC three-wire.

All monitors employ: four stages of video amplification, a two-stage sync separator, a two-stage vertical integrator, a four-stage horizontal sweep circuit, a three-stage vertical sweep circuit, a one-stage spot kill, a one stage blanking amplifier; and a regulated, full-wave bridge power supply.

Model Breakdown Chart

Model	Video Input	19" CRT	23" CRT
M5000-155	Composite	Х	
M7000-155	Composite		Х

SAFETY WARNING -

CAUTION .

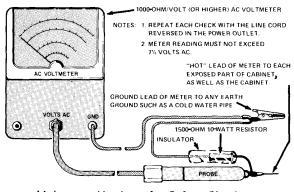
No work should be attempted on an exposed monitor chassis by anyone not familiar with servicing procedures and precautions.

- Safety procedures should be developed by habit so that technicians rushed with repair work automatically take precautions.
- A good practice, when working on any unit, is to first ground the chassis and to use only one hand when testing circuitry. This will avoid the possibility of carelessly putting one hand on chassis or ground and the other on an electrical connection which could cause a severe electrical shock.
- 3. Extreme care should be used in handling the picture tube as rough handling may cause it to implode due to atmospheric pressure (14.7 lbs. per sq. in.). Do not nick or scratch glass or subject it to any undue pressure in removal or installation.

When handling, safety goggles and heavy gloves should be worn for protection. Discharge picture tube by shorting the anode connection to chassis ground (not cabinet or other mounting parts). When discharging, go from ground to anode or use a well-insulated piece of wire. When servicing or repairing the monitor, if the cathode ray tube is replaced by a type of tube other than that specified under the Motorola Part Number as original equipment in this Service Manual, then avoid prolonged exposure at close range to unshielded areas of the cathode ray tube. Possible danger of personal injury from unnecessary exposure to X-ray radiation may result.

4. An isolation transformer should always be used during the servicing of a unit whose chassis is connected to one side of the power line. Use a transformer of adequate power rating as this protects the serviceman from accidents resulting in personal injury from electrical shocks. It will also protect the chassis and its components from being damaged by accidental shorts of the circuitry that may be inadvertently introduced during the service operation.

- 5. Always replace protective devices, such as fishpaper, isolation resistors and capacitors and shields after working on the unit.
- 6. Before returning a serviced unit, the service technician must thoroughly test the unit to be certain that it is completely safe to operate without danger of electrical shock. Do not use a line isolation transformer when making this test.



Voltmeter Hook-up for Safety Check

In addition to practicing the basic and fundamental electrical safety rules, the following test, which is related to the minimum safety requirements of the Underwriters Laboratories, should be performed by the service technician before any unit which has been serviced is installed in a game again.

A 1000-ohm-per-volt AC voltmeter is prepared by shunting it with a 1500-ohm, 10-watt resistor. The safety test is made by contacting one meter probe to any portion of the unit exposed to the operator such as the cabinet trim, hardware, controls, knobs, etc., while the other probe is held in contact with a good "earth" ground such as a cold water pipe.

The AC voltage indicated by the meter must not exceed 7½ volts. A reading exceeding 7½ volts indicates that a potentially dangerous leakage path exists between the exposed portion of the unit and earth ground. Such a unit represents a potentially serious shock hazard to the operator.

The above test should be repeated with the power plug reversed, when applicable.

Never reinstall a monitor which does not pass the safety test until the fault has been located and corrected.

Table 6-1 Motorola Monitor Electrical Specifications

	MODEL M5000-155	MODEL M7000-155				
PICTURE TUBE	19" measured diagonally (48.2 cm); 184 sq. inch viewing area (1188 sq. cm); 114° deflection angle; integral implosion protection; P4 phosphor standard	ea (1188 sq. cm); 282 sq. inch viewing area (1820 sq. cm); integral 110° deflection angle; integral				
POWER INPUT	115/230 VAC, 110 Watts (nominal); 60 Hz provision for 230 VAC, 50 Hz					
FUSES	M5000-155, M7000-155—0.8A					
+73 VOLT SUPPLY	Electronically regulated over AC inputs from 103 VAC to 130 VAC, or 260 VAC to 260 VAC					
VIDEO INPUT	0.5 Volts to 2.5 Volts P/P maximum, composite for 50V at CRT					
RESOLUTION	500 lines at picture center					
LINEARITY	Within 3%, measured with standard EIA ball chart and dot pattern					

Table 6-1 Motorola Monitor Electrical Specifications

HIGH VOLTAGE	17KV (nominal)					
HORIZONTAL BLANKING INTERVAL	11 microseconds typical (includes retrace and delay)					
SCANNING FREQUENCY	Horizontal: 15,750 Hz±500 Hz; Vertical: 50/60 Hz					
environment	Operating temperature: 10°C to 55°C (ambient) Storage Temperature: -40°C to +65°C Operating Altitude: 10,000 ft. maximum (3048 meters) Designed to comply with applicable DHEW rules on X-Radiation CSA certified for use in coin-operated amusements in a combustible enclosure UL listed under specification 1410 (electronic components)					
TYPICAL DIMENSIONS	4.11" H, 18.18" W, 14.83" D 16.72" H, 21.56" W, 16.18" D 35.8 x 46 x 37.6 cm) (42.4 x 54.7 x 41 cm)					

Specifications subject to change without notice.

B. SERVICE NOTES

Circuit Tracing

Component reference numbers are printed on the top and bottom of the three circuit cards to facilitate circuit tracing. In addition, control names are also shown and referenced on the schematic diagram in this manual.

Transistor elements are identified as follows: E—Emitter, B—Base, C—Collector.

Component Removal

Removing components from an etched circuit card is facilitated by the fact that the circuitry (copper foil) appears on one side of the circuit card only and the component leads are inserted straight through the holes and are not bent or crimped.

It is recommended that a solder extracting gun be used to aid in component removal. An iron with a temperature-controlled heating element would be desirable since it would reduce the possibility of damaging the circuit card foil due to over-heating.

The nozzle of the solder extracting gun is inserted directly over the component lead and when sufficiently heated, the solder is drawn away, leaving the lead free from the copper foil. This method is particularly suitable in removing multi-terminal components.

CRT Replacement

Use extreme care in handling the CRT, as rough handling may cause it to implode due to high vacuum pressure. Do not nick or scratch glass or subject it to any undue pressure in removal or installation. Use goggles and heavy gloves for protection. In addition, be sure to disconnect the monitor from all external voltage sources.

- Discharge CRT by shorting 2nd anode to ground; then remove the CRT socket, deflection yoke and 2nd anode lead.
- Remove CRT from the front of the chassis by loosening and removing four screws, one in each corner of the CRT.

Adjustments

A non-metallic tool is recommended when performing the following adjustments.

Regulator Adjustment

Misadjustment of the +73 volt regulator or the horizontal oscillator may result in

the horizontal oscillator may result in damage to the horizontal output transistor or pulse-limiter diode. The following procedure is recommended to insure reliable operation.

- Connect the monitor to an AC line supply; then adjust supply to 120 volts (240 volts in some applications).
- 2. Apply test signal to proper input. Signal should be of same amplitude and sync rate as when monitor is in service.
- 3. Adjust HOR. SET coil L1 until display is stable.
- 4. Connect a DC digital voltmeter or equivalent precision voltmeter to the emitter of the regulator output transistor, Q17, or any +73 volt test point.
- 5. Adjust the 73V ADJUST. control, R93, for an output of +73 volts. *Do not* rotate the control through its entire range; damage to the monitor may result.
- 6. When adjustment is complete, the AC line supply can be varied between 103 and 130 volts AC to check for proper regulator operation. With the regulator operating properly, changes in display size should be negligible.

Horizontal Hold/Oscillator Adjustment

Adjust the core of HOR. SET coil L1 until the horizontal blanking lines are vertical or the CRT display is stable (synced).

Vertical Height/Linearity Adjustment

 Connect a test generator whose output is similar to the display signal normally used.

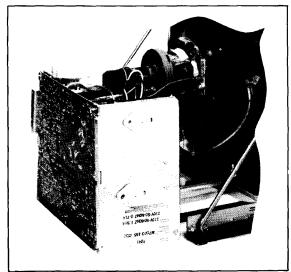


Figure 6-1 Motorola Monitor Circuit Board in Service Position

- 2. Rotate the vertical size control, R60, until the smallest display is obtained.
- Adjust the vertical linearity control, R64, until the top and bottom of the test pattern is equally spaced.
- Readjust R60 until the desired display height is obtained.
- 5. Readjust R64, if necessary, as in Step 2 above.

Focus Adjustment

The best overall focus of the display is obtained by adjusting the focus control, R42, for best focus at a point which is near the center and approximately 1/3 down from the top of the display.

Monitor Servicing

The monitor circuit board may be installed in a service position to provide easier access to the circuit foil when servicing the monitor (see Figure 6-1).

C. THEORY OF OPERATION

Power Supply

The power supplies are transformer-operated, full-wave, regulated supplies which maintain constant output voltages for input line variations of 103 volts AC to 130 volts AC, or 206 volts AC to 260 volts AC. Regulation of the output voltages is accomplished by using positive feedback through the integrated circuit reference amplifier.

+73 Volt Supply (See Figures 6-3, 6-4)

When the +73 volt supply attempts to increase, the voltage at pin 3 of IC1 will increase, while the voltage at pin 2 remains constant due to D20. The increasing voltage at pin 3 will cause the output voltage of the reference amplifier (pin 6) to increase the forward bias of Q19. The collector voltage of Q19, forward bias of Q18, and the base current of Q17 will all decrease. The resultant proportional increase of Q17 collector-to-emitter voltage will cancel the attempted output voltage increase.

When the +73 volt supply bus attempts to decrease; the voltage at pin 3 of IC1 will decrease while the voltage at pin 2 remains constant. The decreasing voltage at pin 3 will cause the reference amplifier output voltage at pin 6 to decrease the forward bias of Q19. The collector voltage of Q19, the forward bias of Q18 and the base current of Q17 will increase. The collector-to-emitter voltage of Q17, which is in series

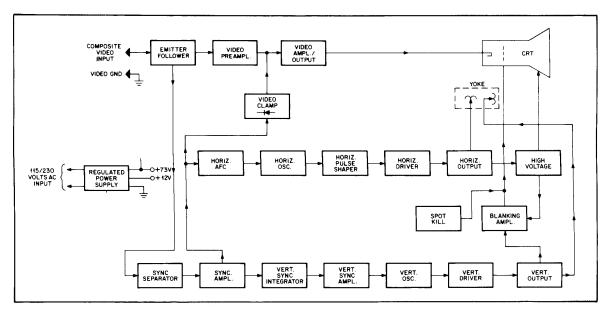


Figure 6-2 Motorola Monitor Block Diagram

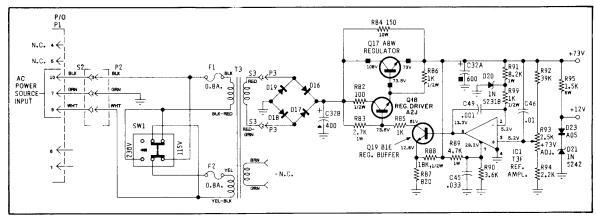


Figure 6-3 +73 Volt Supply Circuit

with the output, will decrease proportionally to the attempted decrease in the outbut bus.

Resistor R84 shunts a portion of the output current around Q17 so less power is dissipated within the device. Resistor R82 is the current-limiting resistor for Q18, and R86 controls the leakage current of Q17. Resistors R83 and R85 are the collector load for Q19, and R88 and R87 provide an emitter voltage for Q19 within the range of IC1's output voltage variations. Capacitor C45 filters high frequency variations from the voltage at pin 7 of IC1, and C49 is a Miller-effect capacitor which eliminates instability.

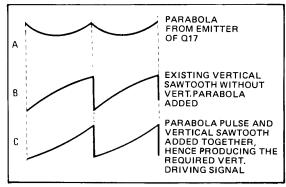


Figure 6-4 Motorola Monitor Vertical Drive Waveform

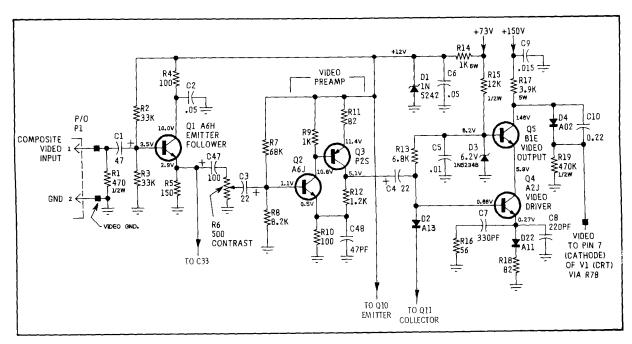


Figure 6-5 Motorola Monitor Video Amplifiers and Output Circuit

Capacitor C32A filters horizontal frequency variations from the output bus.

Resistor R91 provides bias current for D20, and the value of R99 presents an impedance from pin 2 of IC1 to AC ground (through D20). Capacitor C46 couples high frequency voltage variations, which occur at the output bus, back to pin 3—preventing oscillations for proper operation of the reference amplifier. Resistors R92, R93, and R94 provide voltage division such that the adjustment of R93 can be set equal to the voltage of pin 2 of IC1. Resistor R95 provides bias current for D21 and also provides the +12 volt output. Diode D23 is necessary to temperature-compensate for variations within D21. Capacitor C32B filters AC variations from the output of the full-wave bridge.

Video Amplifiers and Output (See Figure 6-5)

The composite video signal is coupled to the emitter-follower Q1 through the input connector P1 and capacitor C1. Transistor Q1 is a buffer stage which matches the impedance of the signal source to the video preamplifer and the sync separator stages. Resistor R1 is a terminating resistor for the video signal source, and resistors R2, R3, R4, and R5 form the biasing network for the stage. Capacitor C2 bypasses higher video frequencies to ground. The

composite video signal is coupled from the emitter of Q1 to the sync separator Q10 through C33 and to the contrast control R6 through C47.

The contrast control varies the amplitude and couples the composite video signal to the base of Q2 through capacitor C3. Transistors Q2 and Q3 are complimentary, direct-coupled, common emitter amplifiers. The voltage gain (approximately 12) of the preamplifier stage is controlled by the feedback arrangement of R9, R10, R11, and R12. Resistors R7 and R8 provide the base bias voltage for Q2. Capacitor C48 is used for high-frequency peaking.

The output of the video preamplifier stage is coupled to the video output stage through capacitor C4. Diode D2 clamps the video signal to approximately +0.7 volts (DC restoration) when a sync pulse turns on the sync amplifier Q11. The video output stage is connected in a cascade configuration. Transistor Q4 is a common emitter amplifier and Q5 is connected in a common base arrangement. Capacitors C7, C8, and resistor R16 are used for highfrequency compensation, and resistor R18 controls the gain of the stage to approximately 47. Diode D3 maintains the base of Q5 at +6.2 volts, while capacitor C5 filters the video signal variations from the base voltage. Resistor R13 provides a DC bias path for D2, and R19 and D4 are used to limit the current through the CRT.

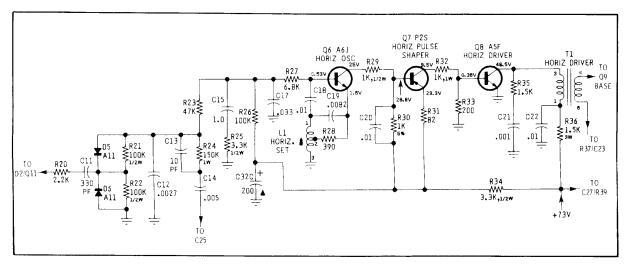


Figure 6-6 Motorola Monitor Horizontal Deflection Circuit

Capacitor C10 AC-couples the video from the collector of Q5 to the cathode of the CRT if D4 turns off due to high beam currents. Resistor R17 is the collector load for Q5, and R15 provides the bias current for the zener diode D3. Capacitors C9 and C6 filter video frequencies from the +150 volt and +12 volt supplies. Resistor R14 and zener diode D1 are used to supply +12 volts for Q1, Q2, and Q3.

D. HORIZONTAL DEFLECTION CIRCUITS (See Figure 6-6)

Phase Detector (See Figure 6-7)

The phase detector consists of two diodes (D5 and D6) in a keyed clamp circuit. Two inputs are required to generate the required output, one from the horizontal sync amplifier, Q11, and one from the horizontal output circuit, Q9. The required output must be of the proper polarity and amplitude to correct phase differences between the input horizontal sync pulses and the horizontal time base.

The horizontal output (Q9) collector pulse is integrated into a sawtooth by R24 and C12. During horizontal sync time, diodes D5 and D6 conduct, which shorts C12 to ground. This effectively clamps the sawtooth on C12 to ground at sync time. If the horizontal time base is in phase with the sync (waveform A), the sync pulse will occur when the sawtooth is passing through its AC axis, and the net charge on C12 will be zero (waveform B). If the horizontal time base is lagging the sync, the sawtooth on C12 will be clamped to ground at a point negative from the AC axis. This will result in a positive DC charge on C12 (waveform C). The positive polarity

causes the horizontal oscillator to speed up and correct the phase lag. Likewise, if the horizontal time base is leading the sync, the sawtooth on C12 will be clamped at a point positive from its AC axis. This results in a net negative charge on C12 which is the required polarity to slow the horizontal oscillator (waveform D).

Components R23, C15, R25 and C17 comprise the phase detector filter. The bandpass of this filter is chosen to provide correction of horizontal oscillator phase without ringing or hunting. Capacitor C13 times the phase detector for correct centering of the picture on the raster.

Horizontal Oscillator

The horizontal oscillator employs the principles of the Hartley-type oscillator. Its operating frequency is sensitive to its DC base input voltage, thus permitting the frequency of the oscillator to be varied by the output voltage of the phase detector. The main frequency-determining components are L1, C19, and R28. The oscillator operates as a switch being biased alternately into saturation and cut-off. The initial forward starting bias is supplied via R26.

Horizontal Pulse Shaper and Driver

The horizontal pulse shaper Q7 serves as a buffer stage between the horizontal oscillator and driver. Capacitor C20 and resistor R30 combine to shape the input waveform to the required duty cycle of 50%, which is necessary to drive the horizontal output stage.

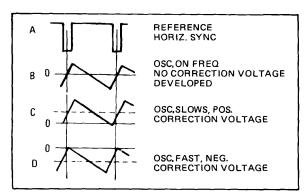


Figure 6-7 Motorola Monitor Horizontal Deflection Waveforms

The horizontal driver Q8 operates as a switch to driving horizontal output transistor Q9 through T1. Because of the low impedance drive and fast switching times, very little power is dissipated in Q8.

Resistor R35 and capacitor C21 provide damping to suppress ringing in the primary of T1 when Q8 goes into cut-off. Resistor R36 is used for limiting current in the collector of Q8, and C22 filters the horizontal frequency variations from the DC side of the transformer primary.

Horizontal Output (See Figure 6-8)

The secondary of T1 provides the required low drive impedance for Q9. Resistor R37 limits current in the base of Q9, while capacitor C23 provides additional reverse bias to keep Q9 turned off during the horizontal retrace pulse. Transistor Q9 operates as a switch which once each horizontal time period connects the supply voltage across the parallel combination of the horizontal deflection yoke and the primary of T2. The required sawtooth deflection current through the horizontal yoke is formed by the L-R time constant of the yoke and output transformer primary. The horizontal retrace pulse charges C27 through D8 to provide operating voltage for G2 of the CRT. Momentary transients at the collector of Q9, should they occur, are limited to the voltage on C27, since D8 will conduct if the collector voltage exceeds this value.

The damper diode D7 conducts during the period between retrace and turn-on of Q9 to reduce retrace overshoot; capacitor C28 is the retrace tuning capacitor. Capacitor C25 blocks DC from deflection yoke. Components R38 and C26 are damping components for the width and linearity coils. Capacitor C32D is charged through D10, developing the video output supply voltage.

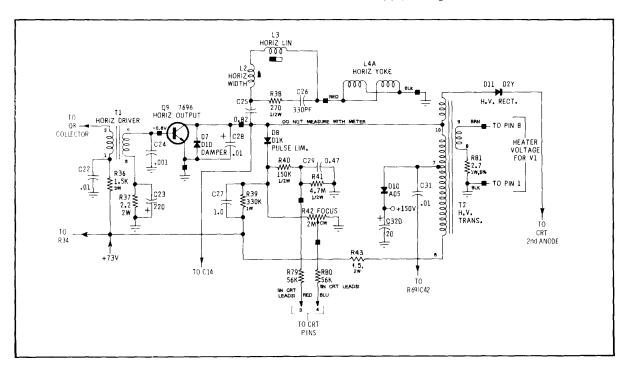


Figure 6-8 Motorola Monitor Horizontal Output Circuit

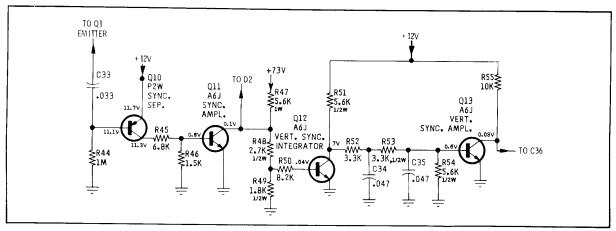


Figure 6-9 Motorola Monitor Sync Circuit

Sync Circuits (See Figure 6-9)

The video signal is coupled from the emitter of Q1 to the base of Q10 through C33. The negative-going sync tips turn on Q10 and are clamped to the value of the base voltage due to the base-emitter diode junction. The video information within the composite video signal, however, is less negative and Q10 remains off between each sync tip. Therefore, the waveform at the collector of Q10 will contain only the composite sync pulse information.

Resistors R45 and R46 provide base bias for Q11. The composite sync pulses are amplified and inverted by Q11 where they are coupled to the vertical sync

integrator Q12, the horizontal phase detector, and the video clamp diode D2. Resistors R47, R48, and R49, are the collector load for Q11, and also provide base bias for Q12. Resistor R50 limits current through the base-emitter junction of Q12, and R51 is its collector load. Components R52, C34, R53, C35, and R54 form a double integrator which removes the horizontal pulses from the composite sync signal, leaving the vertical pulses to be amplified by Q13 and coupled to the vertical oscillator.

Vertical Oscillator and Output (See Figure 6-10)

The vertical oscillator is a relaxation oscillator and operates at a free-running frequency that is set by

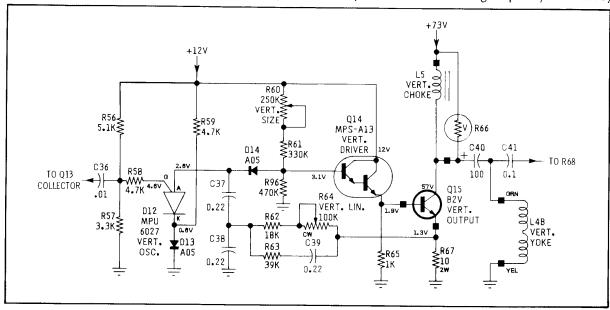


Figure 6-10 Motorola Monitor Vertical Oscillator Circuit

the value of resistors R56 and R57. The series combination of C37 and C38 charges through D14, R61, and R60, until D12 turns on. This occurs when the anode voltage of D12 exceeds the gate voltage by approximately 1.0 volt. When D12 conducts, C37 and C38 are discharged to nearly zero volts; then D12 turns off and the cycle repeats. The value of R61 and the setting of R60 determines the amplitude of the waveform.

Diode D14 provides a small incremental voltage above ground to overcome the forward base-emitter drop of Q14; D13 provides temperature compensation for the output stage. Resistor R96 provides a constant oscillator load for variations in input impedance of Q14. Transistor Q14 is an emitter-follower used to transform the high impedance drive sawtooth to a low impedance drive for Q15.

The vertical choke L5 acts as a current source during linear scan time and provides a high-voltage pulse to aid retrace when Q15 shuts off. To limit this pulse to a safe value, a varistor, R66, is connected across the choke.

Since the impedance of the choke decreases when the collector current of Q15 increases, severe vertical non-linearity will result unless some compensation is employed.

Resistors R64 and R62 couple the emitter voltage of Q15 to the junction of C37 and C38. This path is resistive, and the waveform coupled back will be integrated by C38. This results in a pre-distortion of the drive sawtooth. This is done to compensate for the non-linear charging of C37, C38 and the changing impedance of C5. An additional feedback path through R63 and C39 serves to optimize the drive waveshape for best linearity. Capacitor C40 couples the signal to the vertical yoke winding and blocks DC.

Spot Kill (See Figure 6-11)

The spot kill circuitry is used to reduce the effect of the electron beam concentrating on one area of the CRT after the monitor is turned off. The circuitry is accomplished by raising the arm of potentiometer R73 to the +150 volt level and, therefore, increasing the brightness to maximum to dissipate the highvoltage charge that normally remains in the CRT.

When the monitor is operating, transistor Q20 is on and its collector is near zero volts. Capacitor C44 charges through the base-emitter junction of Q20 and R97. Resistor R72 provides the base bias voltage required to keep Q20 on. When the monitor is turned

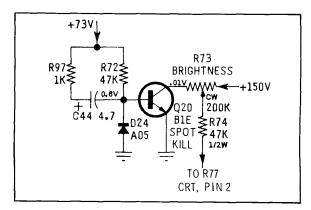


Figure 6-11 Motorola Monitor Spot Killer Circuit

off, the falling +73 volts is coupled to the base of Q20 to turn off the transistor causing its collector voltage to rise to approximately +150 volts. Diode D24 prevents the negative voltage swing at the base of Q20 from exceeding the reverse voltage rating of the transistor.

Blanking Amplifier (see Figure 6-12)

The blanking amplifier combines both the vertical and horizontal retrace pulses to turn off the electron beam in the CRT once every horizontal line and once every vertical field.

Capacitor C41 couples the vertical retrace pulses and capacitor C31 couples the horizontal retrace pulses to the blanking amplifier. Resistor R68 determines the amplitude of the vertical pulses, while R69 determines the amplitude of the horizontal pulses. Capacitor C42 bypasses R69 to couple the leading and trailing edges of the horizontal retrace pulses to the amplifier. Resistor R70 allows C41 to discharge when the retrace pulses swing below zero volts. Diode D15 prevents the retrace overshoot from exceeding the reverse voltage rating of Q20. Resistor R71 permits Q20 to turn off between retrace pulses, while R75 and R76 provide the collector voltage for Q20. Capacitor C43 couples the blanking pulses to the control grid of the CRT.

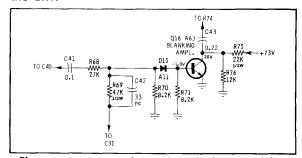


Figure 6-12 Motorola Monitor Blanking Amplifier Circuit

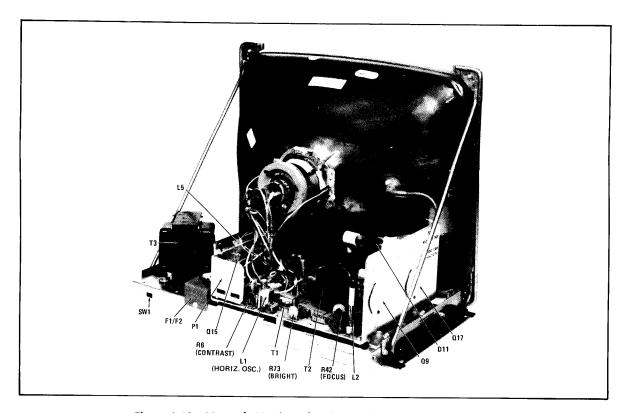


Figure 6-13 Motorola Monitor Chassis Rear View —Component Location

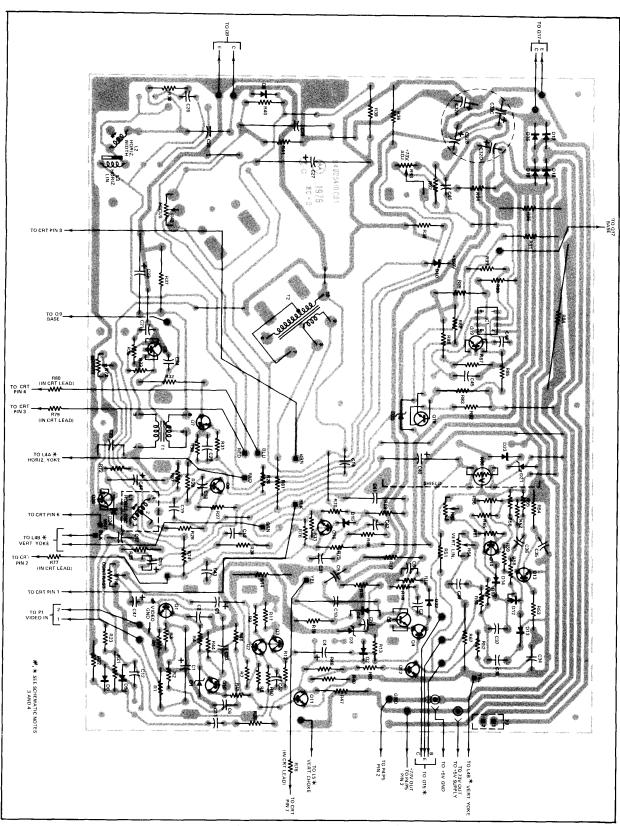


Figure 6-14 Motorola Monitor Circuit Board Detail—Solder View

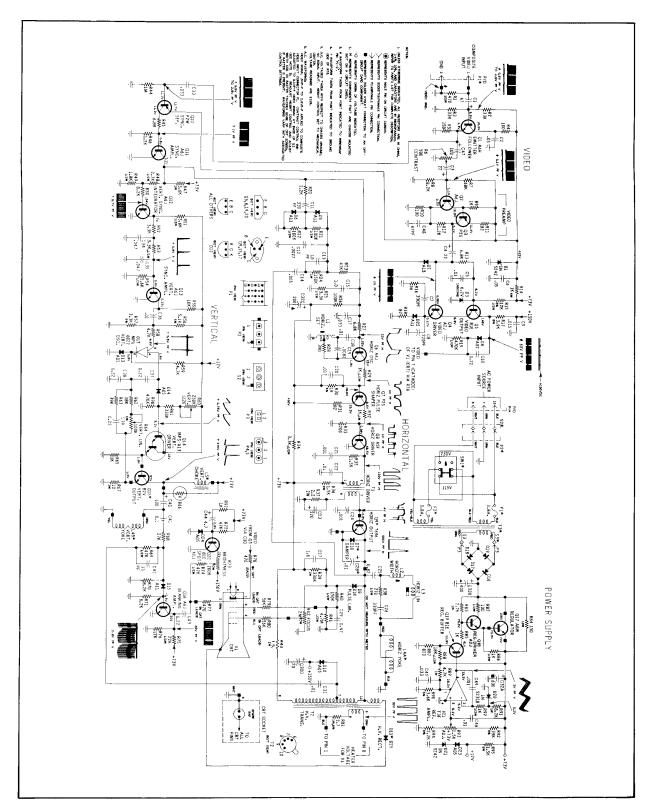


Figure 6-15 Motorola Monitor Schematic Diagram

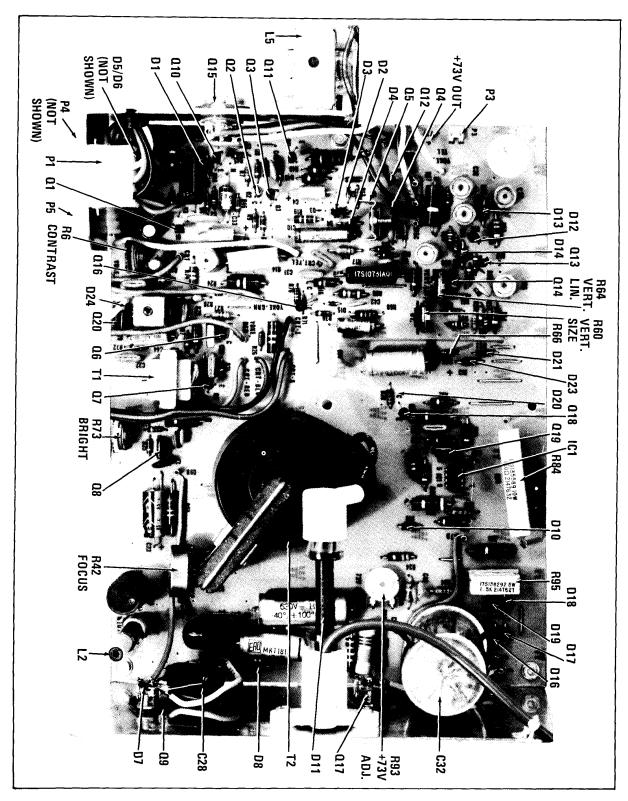


Figure 6-16 Motorola Monitor Circuit Board Detail—Component Location

Table 6-2 Motorola Replacement Part Numbers

REF. No.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
Capacitor	S:		C31	8S10191B98	.01, 10%, 250V; Poly.
All values are in Microfarads unless otherwise noted.			C32	23S10255B73	20/200, 400/125, 600/100,
			C32	23310233073	200/50; Lytic
C2		47, 50V; Lytic	C33	8S10191A51	.033, 10%, 160V; Poly.
C2	21S135660	.05, +80–20, Z5V, 50V; Cer. Disc.	C34, C35	8S10191A32	.047, 10%, 250V; Poly.
C3, C4	23S187A26	22, 25V; Lytic	C36	21S180E60	.01, +80–20, Z5V, 50V;
C5, C4	21S180E60	.01, +80–20; Z5V, 50V;		213100200	Cer. Disc.
CS	21310000	Cer. Disc.	C37, 38, 39	8S10191B67	0.22, 10%, 250V; Poly.
C6	215125660		C40	23S10255A60	100, 63V; Lytic
C6	21S135660	.05, +80–20, Z5V, 50V; Cer. Disc.	C41	8S10212B16	0.1, 20%, 400V; Mtlz.
C7	21\$131625	330pf, 10%, X5F, 500V;		00.02.2010	Poly.
()	213131023	Cer. Disc.	C42	21S180C82	0.33, 10%, N150, 500V;
C8	21S180B87	220pf, 10%, X5F, 500V;		2.0.00002	Cer. Disc.
C0	213100007	Cer. Disc.	C43	8S10191B67	0.22, 10%, 250V; Poly.
C9	8S10191B99	.015, 10%, 250V; Poly.	C44	23S10255B28	4.7, 100V; Lytic
C10	8\$10212B18	0.22, 10%, 409V;	C45	8S10191B90	.033, 10%, 250V; Poly.
C10	0310212010	Mtlz. Poly.	C46	21S132492	.01, +80-20, Z5V, 100V;
C11	21S131625	330pf, 10%, X5F, 500V;			Cer. Disc.
C11	213131023	Cer. Disc.	C47	23S10255B63	100, 10V; Lytic
C12	21S180C41	.0027, 10%, Z5F, 500V;	C48	21S180D56	47pf, 10%, N750, 100V;
C12	213100041	Cer. Disc.			Cer. Disc.
C13	21S180C02	10pf, 10%, N150, 500V;	C49	21S180B51	.001, 10%, X5F, 500V;
(13	213100002	Cer. Disc.			Cer. Disc.
C14	21S180D34	.005, 20%, Z5F, 1KV;			
011	213100231	Cer. Disc.	Diodes:		
C15	23S10229A32	1.0, 16V; Lytic	D1	48S10813A03	Diode, Silicon, Zener;
C17	8S10191B90	.033, 10%, 250V; Poly.			IN5242
C18	8S10299B28	.01, 10%, 100V; Polycarb.	D2	48D67120A13	Diode; A13
C19	8S10299B29	.0082, 10%, 100V;	D3	48S10813A01	Diode, Silicon, Zener;
0.7	00.0233223	Polycarb.			IN5234B
C20	8S10191B98	.01, 10%, 250V; Poly.	D4	48S191A02	Rectifier, Silicon; 91A02
C21	21S180B51	.001, 10%, X5F, 500V;	D5, D6	48D67120A11	Diode; A11
		Cer. Disc.	D7	48S134921	Diode, Damper; D1D
C22	8S10191B98	.01, 10%, 250V; Poly.	D8	48S134978	Diode, Pulse Lim; D1K
C23	23S10255B50	150, 10V; Lytic	D10	48S191A05	Rectifier, Silicon; 91A05
C24	21S180B51	.001, 10%, X5F, 500V;	D11	48S137114	Rectifier, H.V., D2Y
		Cer. Disc.	D12	48S137638	Vert. Osc.; MPU6027
C25	8S10299B27	0.82, 10%, 200V; Mtlz.	D13, D14	48S191A05	Rectifier, Silicon; 91A05
į		Polycarb.	D15	48D67120A11	Diode; A11
C26	21S131625	330pf, 10%, X5F, 500V;	D16, D17,	48S191A05	Rectifier, Silicon; 91A05
		Cer. Disc.	D18, D19	4031317103	Rectifier, Silicon, 31703
C27	8S10212A11	1.0, 10%, 630V; Mtlz.	D20	48S10813A02	Diode, Silicon, Zener;
		Poly.			1N5231B
C28	8S10571A06	.01, 5%, 1200V;	D21	48S10813A03	Diode, Silicon, Zener;
		Polyprop. Foil	ł		1N5242
C29	8S10212B53	0.47, 10%, 630V; Mtlz.	D22	48D67120A11	Diode; A11
		Poly.	D23, D24	48S191A05	Rectifier, Silicon; 91A05
		•			

Table 6-2 Motorola Replacement Part Numbers

Ref. No.	Part No.	Description	Ref. No.	Part No.	Description
Fuses:	(FC4300(0	-	R60	18D25245A29	Vert. Size; 250K
F1, F2	65\$138269	Fuse, 0.8A-250V	R64	18D25245A31	Vert. Lin.; 100K
Integrated	Cinquita.		R66	6S10201A04	Varistor, 1 ma, 120V, 0.5W
IC1	51S10732A01	Ref. Ampl.; T3F	R73	18D25245A28	Control, Brightness; 200K
	313107327101	Kei. Allipi., 13i	R84	17S135589	150, 10%, 10W
Coils/Chok	es:		R93	18D25245A21	Control, +73V out Adj.;
L1	24C25448A01	Coil, Horiz. Osc.	POL	10721402	2.5K
L2	24D25603A09	Coil, Horiz. Width	R95	10731A03	1.5K, 10%, 5W
L3	24D25248A14	Coil, Horiz. Lin.	Switches:		
L4	24D25261A09	Coil, Defl. (M5000-155,	SW1	40S10624A07	Switch, Slide; D.P. D.T.
		M5010-155)	3001	40310024/107	Switch, Slide, D.F. D.1.
L4	24D25261A10	Coil, Defl. (M7000-155,	Transform	ers:	
		M7010-155)	T1	25D25221A05	Horiz.Driver
L5	25D25221C12	Choke, Vertical	T2	24D25240B23	H.V. Transformer
			T3	25D25239B20	Transformer, Power
Transistors			ľ		(M5010-155, M7010-155)
Q1	48S137171	Emitter Follower; A6H	T3	25D25239B30	Transformer, Power
Q2	48S137172	Video Pre-Ampl.; A6J			(M5000-155, M7000-155)
Q3	48\$137127	Video Pre-Ampl.; P2S	İ		
Q4	48S134952	Video Driver; A2J	Misc. Elect	trical Parts:	
Q5 Q6	48S137476 48S137172	Video Output; B1E	V1	96S241A01	19"-CRT; Type 19VARP4
Q0 Q7	48S137127	Horiz, Osc.; A6J	,		(M5000/M5010)
Q8	48\$137093	Horiz. Pulse Shaper; P2S Horiz. Driver; A5F	V1	96S10848A01	23"-CRT; Type
Q9 Q9	48S137570	Horiz. Output; B2L	ĺ		M22VATP4 (M7000/
Q10	48S137173	Sync Separator; P2W	[M7010)
Q11	48S137172	Sync Ampl.; A6J	ĺ	1	
Q12	48S137172	Vert. Sync Integrator; A6J	Mechanica		DI 1 5 (F4 0)
Q13	48S137172	Vert. Sync Ampl.; A6J		9B25456A01	Block, Fuse (F1, 2)
Q14	48S137639	Vert. Driver; MPS A13	ľ	42D25158C01 26S10251A08	Clamp, Defl. Coil Heat Sink (Q5)
Q15	48S137596	Vert. Output; B2V	P1	15S10183A69	Housing, Connector;
Q16	48S137172	Blanking Ampl.; A6)	1 ''	13310103/(03	Female (12-Contact,
Q17	48\$137368	Regulator; A8W	}		Less Contacts)
Q18	48\$134952	Reg. Driver; A2J		39S10184A67	Contact, Plug; 5 Req'd
Q19	48S137476	Reg. Buffer; B1E	ļ	3,0,0,0,0,0	M5000/M7000, 9 Req'd;
Q20	48S137476	Spot Kill; B1E	ļ		M5010/M7010
			P2	15S10183A82	Housing, Connector;
Resistors/C			1		Male (3-Contact, Less
	NOTE: Only power or special resistors are listed. Use		1		Contacts), M5000/M7000
		lering standard values of	P2	15S10183A81	Housing, Connector;
1	tors up to 2 watts	.			Female (3-Contact, Less
R6	18D25245A27	Control, Contrast; 500	1		Contacts), M5010/M7010
R14	17S135204	100, 10%, 5W	1	39S10184A67	Contact, Plug; 3 Req'd
R17	17S10731A01	3.9K, 5%, 5W	}		for P2
R36	17S10130B07	1.5K, 10%, 3W	P3	28S10586A35	Header, Connector;
R42	18D25218A14	Control, Focus; 2M	[2-Contact
			<u> </u>		

Table 6-2 Motorola Replacement Part Numbers

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
P4, P5	15S10183B12	Housing, Connector; Female (3-Contact, Less		14B25459A01	Insulator, Fuse Cover (F1, 2)
		Contacts) M5010/ M7010		14A562353	Insulator, Mica (Q9, Q15, Q17)
	39S10184A84	Contact, Plug; 3 ea. Req'd for P5, M5010/		14C25230A01	Insulator, Molded (On D11 Body)
S2	15S10183A81	M7010		14S10157A30	Insulator, Nylon (2- Req'd.); Mtg. P.C. Board
5.4	15510105/401	Housing, Connector; Female (3-Contact, Less Contacts), M5000/M7000		14S10550A02	Insulator, Transistor Cover (Q9, Q15, Q17)
S2	15S10183A82	Housing, Connector; Male (3-Contact, Less Contacts), M5010/M7010		3S136050	Screw, Tpg; 6-20x½ CLU Pan (Mtg. Q9, Q15, Q17 and D11 Socket)
	39S10184A64	Contact, Receptacle; 3 Reg'd. for S2		9D25470A01	Socket, CRT; Incl's. R77, R78, R79, R80
S3	15S10183A94	Housing, Connector; Female (2-Contact, Less		9D25201A01	Socket, H.V. and CRT Anode
	39S10184A72	Contacts) Contact, Receptacle;		9C63825A03	Socket, Power Transistor Q9, Q15, Q17)
	333101011012	3 Req'd. for S3		41D65987A01	Spring Special; CRT Aquadag Gnd.

TEC VIDEOELECTRONICS INC. SERVICE MANUAL

A. GENERAL

TM-600 and TM-623 is a television monitor for video games. It is designed for operation either from a power supply of 115 volts/50–60 Hz AC or 230 volts/50–60 Hz AC. The complete monitor incorporates a picture tube, an integrated circuit, 20 silicon transistors, 18 silicon diodes, 2 germanium diodes, and a high-voltage selenium diode.

This model is equipped with 5V/3A power supply for the operation of the TTL control board and operation double-pulse-type AFC circuit to obtain a stable picture.

B. SPECIFICATIONS

Power Supply Input

115 volts/230 volts 50-60 Hz ±10%

Power Consumption

60 watts

Video input

0.5 volts composite P/P for 100 volts 2.5 volts P/P maximum Sync negative at input

Picture Tube

19" (500 mm), 114° deflection for Model TM-600 23" (584.2 mm), 114° deflection for Model TM-623 Integral implosion protection

High Voltage

18 KV nominal at 0 microamperes beam current

Horizontal Retrace Time

12 microseconds maximum

Resolution

500 lines minimum at picture center

Scaning Frequency

Horizontal:15.750 Hz ±500 Hz Vertical: 50–60 Hz

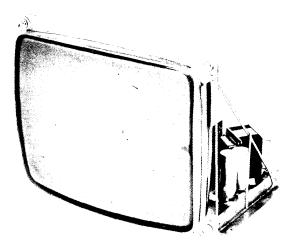
Tone Burst Amplifier

5 watts peak output with TTL drive at nominal line, fully adjustable. 4 watts peak output at low line.

Environment

Operation: Maximum ambient temperature 50°C

Storage: Temperature range from -40°C to +65°C



Model TM-600 and TM-623 Monitors

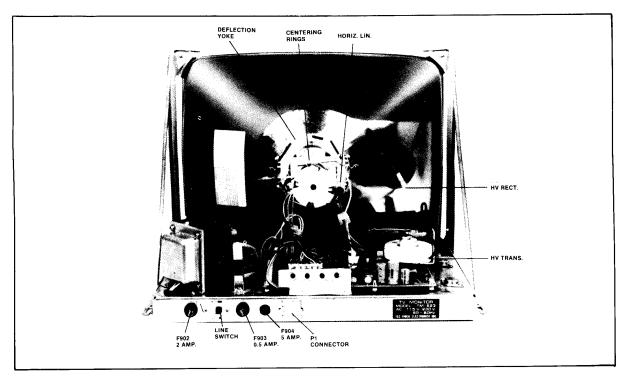


Figure 6-17 TEC Monitor Chassis, Rear View

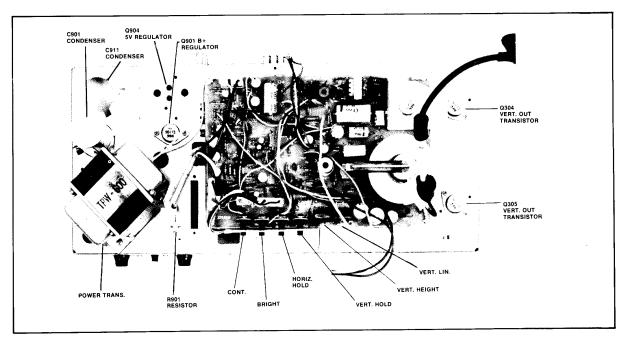


Figure 6-18 TEC Monitor Chassis, Top View

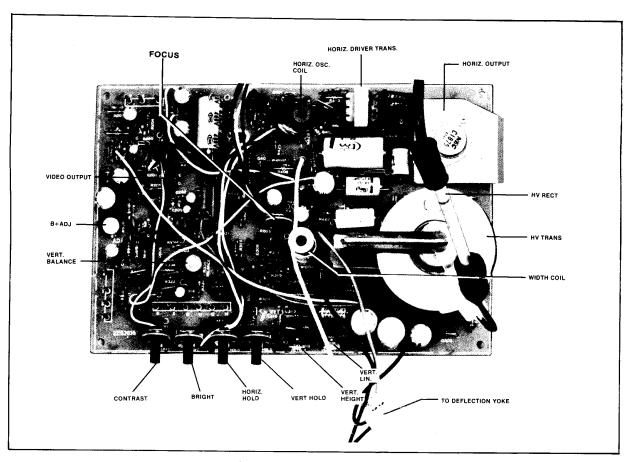


Figure 6-19 TEC Monitor Printed Circuit Board, Top View

Table 6-3 TEC Monitor Replacement Parts Numbers

Ref. No.	Part No.	Description		Ref. No.	Part No.	Description	
Electric PCB1	cal Parts: 2215303600	Main PCB		Q303	5300500201	MPS9700U or MPS834	Vert Amp
A801	485TM60003	CRT PCB		Q304 Q305	4310400030	2SC1106 or 2N6307	Vert Output
Transis Q200	tor and IC: 5310500202	MPS9700T	1st Video Amp	Q400	5310500202	MPS9700T or MPS834	Phase Inv
Q201	5310500261	or MPS834 MPS9750T	2nd Video Amp	Q401	5310500202	MPS9700T or MPS834	Horiz Osc
Q202	5310500410	or MPS4356 2N6558 or MPSU-10	Video Output	Q402	5310500410	2N6558 or MJE9742 or 2N4354	Horiz Amp
Q301	5310500261	MPS9750T or MPS4356	Sync Separator	Q403	5310400040	2SC1875 or MJ205	Horiz Output
Q302	5310500201	MPS9700U or MPS834	Vert Osc	*Q901	5310400030	2SC1106 or MJ3430	Power Regulator

Table 6-3 TEC Monitor Replacement Parts Numbers

Ref. No.	Part No.	Description		Ref. No.	Part No.	Description
Q902	5310500410 r 5310500070	2N6558 MPS-U04	Regulator Amp	T401	589514015	TLN-506BX Horiz Osc
Q903	5310500280	LM1796	Reference Amp	T402	589518012	TLN-519 Horiz Drive
, , , ,		or MPS-D01	nererence / ump	* T403	589517017	TFB-1006AS F.B.T.
Q904	5310500450	MJ2955	5V Regulator	* T901	589519021	TPW-600 Power Trans
CRT ar	nd Diode:			Resiste	ors	
* V801	5380000060	500SB4	CRT	R201	RD-4L471J	470 ohm J ¼ W
D203	5340200280	MR9712	Silicon Diode	R202	RD-4L223J	22 K ohm J ¼ W
		or 1N4004	L. V. Rectifier	R203	RD-4L563J	56 K ohm J ¼ W
D204	5340200430	IN4148	Silicon Diode	R204	RD-4L471J	470 ohm J ¼ W
D205	E240200420	or IN4002	Blanking Clip	R205	RD-4L332J	3.3 K ohm J 1/4 W
1 203	5340200430	IN4148 or IN4002	Silicon Diode Blanking Clip	R206	RD-2L823J	82 K ohm J ½ W
D206	5340200430	IN4148	Silicon Diode	R207	RD-4L560J	56 ohm J ¼ W
		or IN4002	Blanking Clip	R208	RD-4L102J	1 K ohm J ¼ W
D207	534020280	MR9712	200V Rect	R210	RS-029562J	5.6 K ohm J 2 W
		or IN4004		R215	RD-42101J	1 K ohm J ¼ W
D301	5340200260	MR-9701	Rectifier Silicon	* R216	RD-4L101J	100 ohm J ¼ W
Dia	52.404.000.40		Diode	* R217	RD-4L470J	47 ohm J ½ W
D401	5340100040	AA143	Phase Det	R218	RD-4L223J	22 K ohm J ¼ W
D402	5340100040	AA143	Phase Det	R219	RD-4L563J	56 K ohm J ¼ W
D403	5340200300	MR9722	Damper	R220	RD-4L102J	1 K ohm J ¾ W
*D404	5340400120	TV20-2K80J or HS30/lb	H.V. Rectifier	R221	RD-4L102J	1 K ohm J ¼ W
D801	5340200290	MR9713	400V Rectifier	R222	RD-2L102J	1 K ohm J ½ W
D901	5340200270	MR9704	Rectifier	R223	RD-2L102J	1Kohm J ½W
5,01	3340200270	or IN4005	Silicon Diode	R224	RD-2L122J	1.2 K ohm J 1/2 W
D902	5340200270	MR9704	Rectifier	* R226	RS01P101J	100 ohm J 1 W
		or IN4005	Silicon Diode	R227	RD-2L123J	12 K ohm J ½ W
D903	5340200270	MR9704	Rectifier	R228	RD-2L105J	1.5 K ohm J 1/2 W
		or IN4005	Silicon Diode	R229	RD-4M681J	680 ohm J ¼ W
D904	5340200270		Rectifier Silicon Diode	R302	RD-4M331J	330 ohm J ¼ W
D906	5340300220	IN5858A	Zener Diode	R303	RD-4L562J	5.6 K ohm J ¼ W
1	or 5340300310	IN6002A	Zener Diode	R304	RD-4M102J	1 K ohm J ¼ W
D907\				R308	RD-4M104J	100 K ohm J ¼ W
D908	5340200690	MDA970-1	Rectifier	R309	RD-4M155T	1.5 M ohm J 1/4 W
D909 D910~	1		neemer			· .
D9102				R310	RD-4M332J	3.3 K ohm J ¼ W
	and Trans:			R311	RD-4M563J	56 K ohm J ¼ W
*L401	589515015	TDY1005	D.Y. Coil	R312	RD-4L182J	1.8 K ohm J ¼ W
L402	589512015	HCH1005	Horiz Choke	R313	RD-4L153J	15 K ohm J ¼ W
1 400	E00E40040	1160 00-	Coil	R314	RD-4L183J	18 K ohm J ¼ W
L403	589512012	HC2-035	Choke Coil	R315	RD-4L203J	20 K ohm J ¼ W
L404	589512012	HC2-035	Choke Coil	R316	RS-2P333J	33 K ohm J ½ W
L405	589514013		Width Coil	R327	RD-4L104J	100 K ohm J ¼ W
L406	589514016	LH-15J54	Lin Coil	R320	RD-4L124J	120 K ohm J ¼ W

Table 6-3 TEC Monitor Replacement Parts Numbers

R322 RI R323 RI R324 RI R326 RI	Part No. D-4L224J D-4L433J	Description	Ref. No.	Part No.	Descrip	tion
R323 RI R324 RI R326 RI		220 K ohm I 1/ W/				
R324 RI R326 RI	D-4L433J	220 K ohm J ¼ W	R904	RD-2L123J	12 K ohm J	1/2 W
R326 RI		43 K ohm J ¼ W	R905	RD-2L223J	22 K ohm J	⅓ W
	D-4L471J	470 ohm j ¼ W	R906	RD-2L563J	56 K ohm J	1/2 W
R339 R1	D-4L152J	1.5 K ohm J ¼ W	R907	RD-2L563J	56 K ohm J	1/2 W
1	D-4L101J	100 ohm J ¼ W	R909	RD-2L682J	6.8 K ohm J	⅓ W
R331 RI	D-4M331J	330 ohm J ¼ W				
R332 RI	D-4L102J	1 K ohm J ¼ W	Control			
R333 R	S01P682]	6.8 K ohm J 1 W	R211	553102005E	1 K ohm	Contrast
R334 R	D-2L183J	18 K ohm J 1/2 W	R319	553104005B	100 K ohm	Vert. Hold
R336 R	D-4L221J	220 ohm J ¼ W	R321	553124008B	220 K ohm	Vert. Height
R337 51	160122901	2.2 ohm J ½ W	R327	553472008B	4.7 K ohm	Vert. Linearity
R338 R	S-2P150J	15 ohm J ½ W	R335	553102007B	1 K ohm	Vert. Balance
R339 51	160112901	1.2 ohm J ½ W	R427	553303005B	30 K ohm	Horiz Hold
R340 R	S01P220T	22 ohm J 1 W	R803	553254005B	250 K ohm	Bright
R401 R	D-4L153J	15 K ohm J 1/4 W	R805	553205005B	2 M ohm	Focus
R402 R	D-4L821J	820 ohm J ¼ W	R908	553472007B	4.7 K ohm	B+ADJ
R403 R	D-4M561J	560 ohm J ¼ W	Capacit	ore:		
R404 R	D-4M103J	10 K ohm J ¼ W	C201	CE2G1C470	47 mF	16V
R405 Ri	D-4M103J	10 K ohm } ¼ W	C202	CE2G1F101	100 mF	25V
R406 R	D-4L272J	2.7 K ohm J ¼ W	C203	CE2G1C220	22 mF	16V
R407 R	D-4L681J	680 ohm J ¼ W	C204	CE2G1H101	100 mF	35V
R408 R	S02P682J	4.7 K ohm J ½ W	C205	CE2G1C220	22 mF	16V
l l	D-4L270J	27 ohm J 1/4 W	C206	C1SL1H561K	560 pF K	50V
	-	1.8 K ohm J 1/4 W	C207	CE2G0J221	220 mF	6.3V
		150 ohm J ¼ W	C208	5270322401	0.22 mF M	400V
	-	560 ohm J ¼ W	C209	CE2G2F229	2.2 mF	315V
ł		6.8 K ohm J 1 W	C210	CE2G1H220	22 mF	35V
		220 ohm J ½ W	C211	CE2G1H339	3.3 mF	50V
		2.2 ohm 1 W	C213	CK1F2H102K	0.001 mF	500V
		5.6 ohm J ½ W	C220	CE2G2F220		250V
]		1.8 K ohm J 2 W	C301	CQ1M1H473K		50V
	S01P123J	12 K ohm J 1 W	C304	CK1B1H391K	470 pF K	50V
	X05P220J	22 ohm J 5 W	C305	CE2G1H478	0.47 mF	50V
	RD-2L569J	5.6 ohm J ½ W	C306	56405333	0.033 mF K	
	RD-2L303)	47 ohm J 1 W	C307	CQ1M1H562K	0.0056 mF K	
	RD-4L153)	15 K ohm J ¼ W	C308	CQ1M1H362K CQ1M1H273K	0.0036 MF K	
	5337153	15 K ohm J ¼ W	C309		0.027 mr K 0.012 mF K	
1		•		CQ1M1H123K		
1		150 K ohm J 1/2 W	C311	CQ1M1H124K	0.12 mF K	50V
		470 K ohm J ½ W	C312	CQ1M1H392K	0.0039 mF K	
	D-2L561)	2MΩJ ½ W	C313	DS5D1C229M	2.2 mF	16V
	-	250 ohm J 20 W	C314	CQ1M1H474J	0.47 mF	50V
	D-2L101)	1 K ohm J ½ W	C315	CQ1M1H333K	0.033 mF K	50V
R903 R	D-2L123J	12 K ohm J ½ W	C316	CF2G1A470	47 mF	10V

Table 6-3 TEC Monitor Replacement Parts Numbers

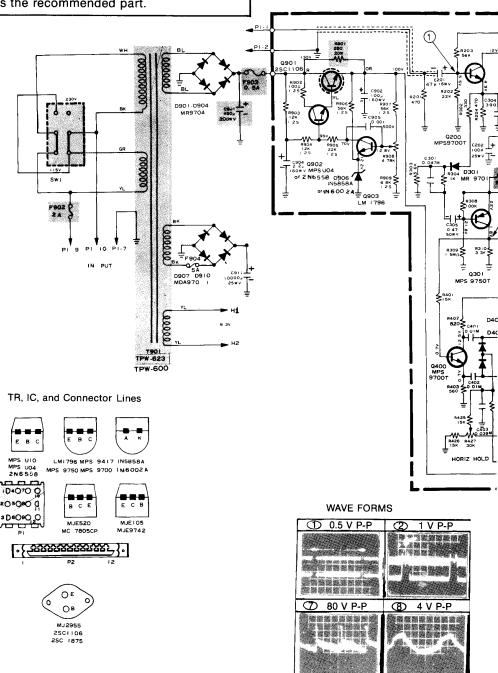
C318 C C319 5 C401 C C402 C C403 C C404 C C405 C C406 C C407 C C408 C C409 C C410 C C411 C C412 C C413 C *C414 C C415 C *C416 C *C416 5	CE2G2A101 CK1E2H103K 5270310301 CQ1M1H103K CQ1M1H103K CQ1M1H393K CK1B2H151 CE2G1H339 CQ1M1H104K CQ1M1H223K CQ1M1H683K	100 mF 0.01 mF 0.01 mF 0.01 mF K 0.01 mF K 0.039 mF K 150 mF 3.3 mF	100V 500V 630V 50V 50V 50V 500V 50V	Fuses: *F902 *F903 F904 Mechai *K001	6990620011 5990610013 5990630010	250V 2 Amp. 250V 0.5 Amp. 30V 5 Amp.
C319 5 C401 C C402 C C403 C C404 C C405 C C406 C C407 C C408 C C409 C C410 C C411 C C412 C C413 C *C414 C C415 C *C416 S	5270310301 CQ1M1H103K CQ1M1H393K CQ1M1H393K CK1B2H151 CE2G1H339 CQ1M1H104K CQ1M1H223K CQ1M1H683K	0.01 mF K 0.01 mF K 0.039 mF K 150 mF 3.3 mF 0.1 mF K	630V 50V 50V 50V 500V	*F903 F904 Mechai	5990610013 5990630010	250V 0.5 Amp.
C401 C C402 C C403 C C404 C C405 C C406 C C407 C C408 C C409 C C410 C C411 C C412 C C413 C *C414 C C415 C *C416 S	CQ1M1H103K CQ1M1H103K CQ1M1H393K CK1B2H151 CE2G1H339 CQ1M1H104K CQ1M1H223K CQ1M1H683K	0.01 mF K 0.01 mF K 0.039 mF K 150 mF 3.3 mF	50V 50V 50V 500V	F904 Mecha	5990630010	•
C402 C C403 C C404 C C405 C C406 C C407 C C408 C C409 C C410 C C411 C C412 C C413 C *C414 C C415 C *C416 5	CQ1M1H103K CQ1M1H393K CK1B2H151 CE2G1H339 CQ1M1H104K CQ1M1H223K CQ1M1H683K	0.01 mF K 0.039 mF K 150 mF 3.3 mF 0.1 mF K	50V 50V 500V	Mechai		30V 5 Amp.
C403 C C404 C C405 C C406 C C407 C C408 C C409 C C410 C C411 C C412 C C413 C *C414 C C415 C *C416 5	CQ1M1H393K CK1B2H151 CE2G1H339 CQ1M1H104K CQ1M1H223K CQ1M1H683K	0.039 mF K 150 mF 3.3 mF 0.1 mF K	50V 500V		nical Parts:	
C404 C C405 C C406 C C407 C C408 C C409 C C410 C C411 C C412 C C413 C *C414 C C415 C *C416 5	CK1B2H151 CE2G1H339 CQ1M1H104K CQ1M1H223K CQ1M1H683K	150 mF 3.3 mF 0.1 mF K	500V		nical Parts:	
C405 C C406 C C407 C C408 C C409 C C410 C C411 C C412 C C413 C *C414 C C415 C *C416 5	CE2G1H339 CQ1M1H104K CQ1M1H223K CQ1M1H683K	3.3 mF 0.1 mF K		^K001		
C406 C C407 C C408 C C409 C C410 C C411 C C412 C C413 C *C414 C C415 C *C416 5	CQ1M1H104K CQ1M1H223K CQ1M1H683K	0.1 mF K	50V	I	22-463020	Mate-N-Lock Connector (AMP)
C407 (C408 (C409 (C410 (C411 (C412 (C413 (C414 (C415 (C415 (C415 (C416 (CQ1M1H223K CQ1M1H683K				60085005	Edge Collector (Molex)
C408 C C409 C C410 C C411 C C412 C C413 C *C414 C C415 C *C416 5	CQ1M1H683K		50V		S-A3915 *TM60085001	Transistor Socket (SMK) Fuse Holder
C409 C C410 C C411 C C412 C C413 C *C414 C C415 C *C416 5	-	0.022 mF J	50V		*TM60085001	Fuse Holder
C410 C411 C412 C413 C414 C415 C415 C416 5	CE2C1E470	0.068 mF J	50 V	K005	1-380826-0	Stand-Off Fastener (AMP)
C411 C C412 C C413 C *C414 C C415 C *C416 5	CE2G1F470	47 mF	25V	P401	PE19-1569	4P Plug Assy. (Yoke Line)
C412 C C413 C *C414 C C415 C *C416 5	CK1B2H681K	680 pF K	500V	P402	PE19-1570	4F Recep Assy (Yoke Line)
C413 (*C414 (C415 (*C416 5	CK1B2H222K	0.0022 mF K	500V	P403	PE19-1571	3P Connector Assy. (Video
*C414 (C415 (*C416 5	CK1B1H152K	0.0015 mF K	50V			Input)
C415 (*C416 5	CK1B1H102K	0.001 mF K	50V	A621	PE19-1572	4P Connector Assy.
* C416 5	CK1B3D471K	470 pF K	2KV			(Q901 Line)
	CQ1M2A104K	0.1 mF K	100V	A631	PE19-1573	6P Connector Assy.
C417 (5270333201	0.0033 mF	1.5KV			(Q304/Q305 Line)
	CE2G2C100	10 mF	160V	P406	PE19-1574	2P Plug Assy. (Heater Line)
C418 5	5270333401	0.33 mF K	200V	P407	PE19-1575	2P Recep Assy. (Heater Line)
C419 5	56635101	100 mF	35V	TE901	PE19-1576	Terminator, 6 Pin
C420 5	56625471	470 mF	25V	E001	135431015	Ground Plate
C801 5	5270356302	0.056 mF K	630V	F001 H003	22-164001	Frame
*C901 5	5240700400	450 mF	200V	i	5432001-1 54320011	Plate Heat Sink A Plate Heat Sink C
C902		100 mF	160 V	Q403L	34320011	riate neat sink C
C904 F	F2G2C229	2.2 mF	160V	i i		
	CK1F2H102K	0.001 mF	500V			
	56625105	10000 mF	25V			
	56616018	1 mF	16V			
(ge Gaps: 599030001	EGP-H751A		"		OTEfications are subject to change % tolerance
Z803 ²				'	(Indicates ±10	
Switches: *SW-1 F	s: PE13-1567	115V/230V P		1 1	A—Indicates ±2	

WARNING-

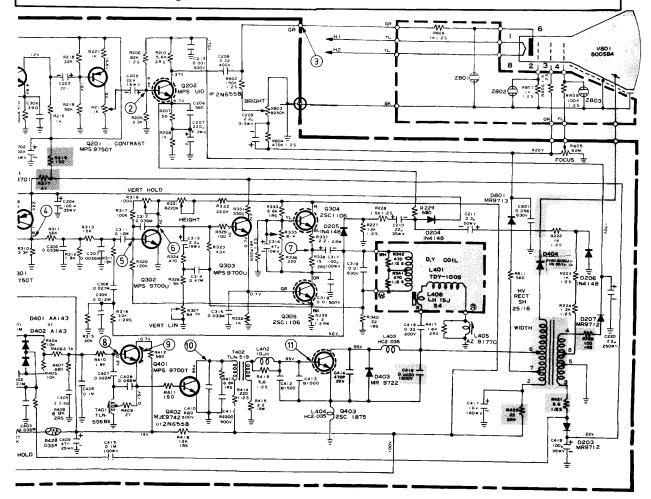
Safety-Critical Components

Components marked with an asterisk (*) on the parts list and with gray shading in the schematic have special characteristics important for safety.

You may create shock, fire, or other hazards by using a replacement that does not have the same characteristics as the recommended part.



- Unless otherwise specified, all resistance values are in ohms.
- 2. Unless otherwise specified, in the schematic diagram all capacitor values less than 1 are expressed in mfd, and values more than 1 are in pfd.
- 3. Voltage readings are taken with VTVM from point indicated on chassis to ground.
- 4. All waveforms are measured with strong signal input and contrast set to give normal picture.
- 5. This schematic diagram covers basic or representative chassis only. There *may* be some differences between actual components on chassis and the schematic diagram.



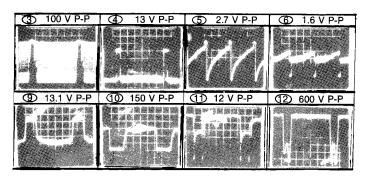
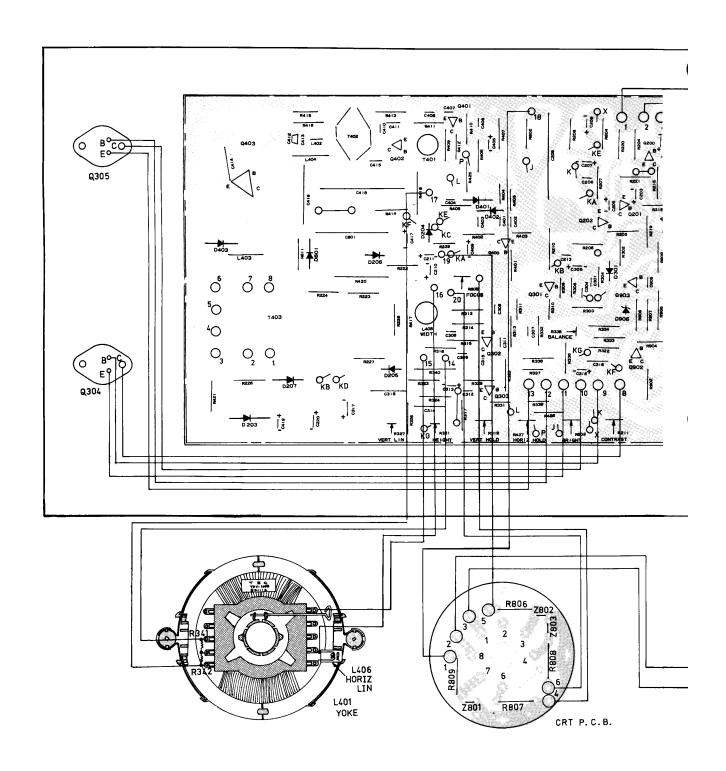
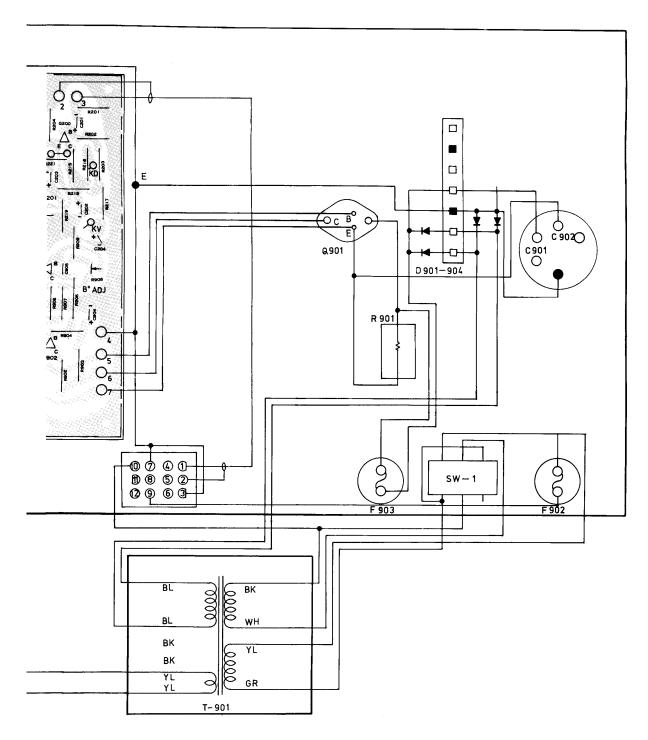


Figure 6-20 TEC Monitor Schematic Diagram

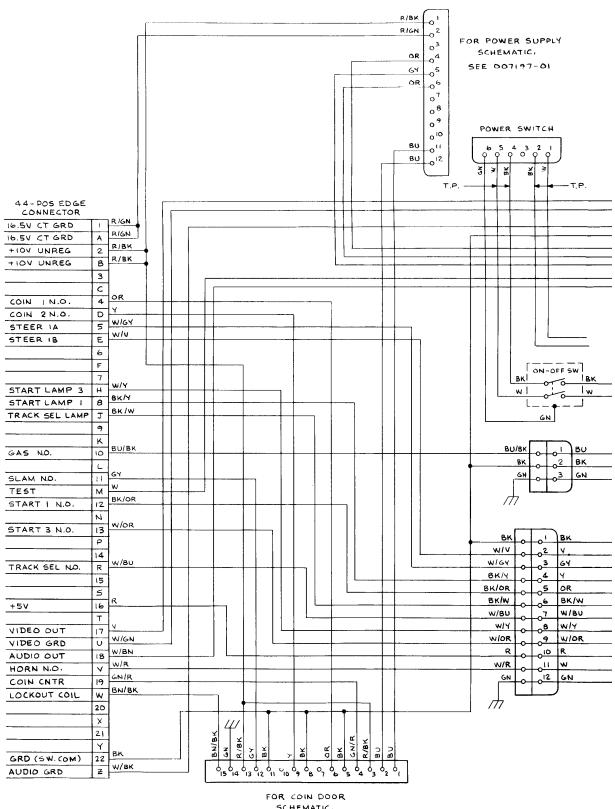




BOTTOM VIEW

Figure 6-21 TEC Monitor Wiring Diagram





FOR COIN DOOR SCHEMATIC, SEE 030401-01

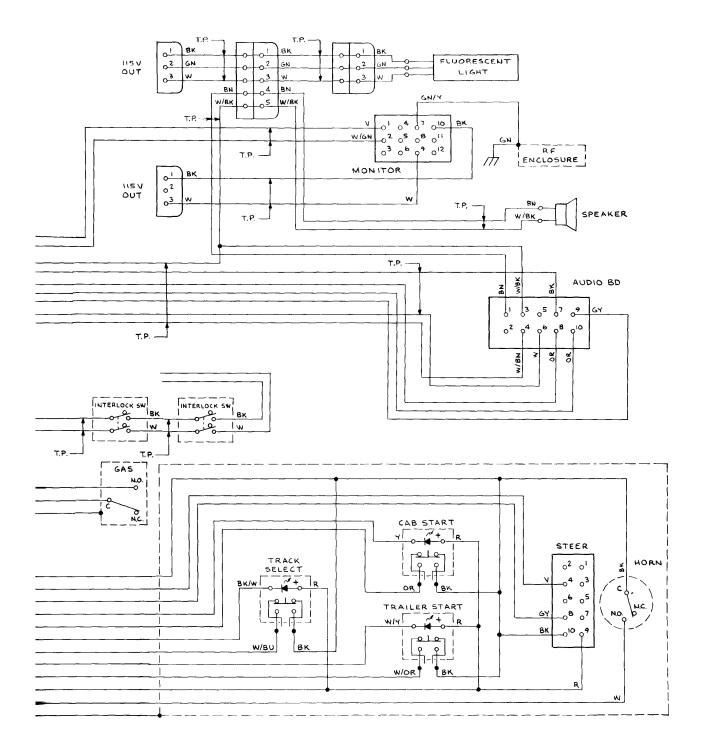
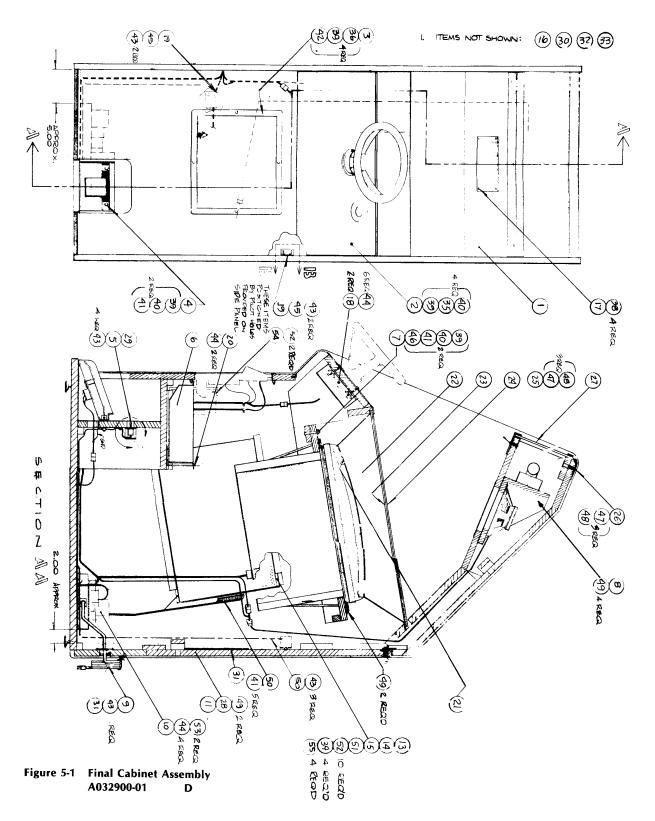


Figure 4-5 Smokey Joe Harness Schematic Diagram



5-2 Smokey Joe



Figure 5-1 Final Cabinet Assembly Parts List

Item	Part Number	Otv.		Description
_	A032890-02	-	Assembly,	Cabinet W/Graphics
2	A032888-01	Н	2	Control Panel W/Graphics
ω	A009083-01	ר	=	Coin Door
4	A008845-01	_	=	Single Foot Pedal W/Harness
5	A006449-01	יי	,	On-Off Switch
6	A007902-01	_	=	Cash Box
7	A008766-01	,_	z	T.V. Tray
00	A005430-01	1	2	Display
9	A033016-01	_		Power Cord
10	A007197-01	_	:	Power Supply Type "B"
11	A007299-01	-	=	Rear Door W/Lock
12				
13	A030867-01	_	=	R.F. Box Shield Assy
14	A030928-01		ž	R.F. Shield P.C.B.
15	A030926-01	-	=	P.C. Board (FIRETRUCK)
16	A009424-XX	Н	=	Shipping Container
17	005419-01	1	Grill, Spe	Speaker
18	001638-01	2	Bracket, F	Panel Mtg
19	000268-02	2	:	Switch Mtg
20	006870-01	-	-	Coin Box
21	006319-03	-	Decal, Cop	Copyright
22	008767-01	-	Be zel, Car	Cardboard
23	008759-02	-	Plex, Moni	Plex, Monitor (Smoke)
24	032895-01	-	Plex, Moni	Plex, Monitor W/Graphics
25	003053-01	٢	Retainer,	Retainer, Upper Plex
26	008764-01	٢	,	Plex
27	032894-01	1	Plex Displ	plex Display W/Graphics
28	005233-01	-	Seal Rear Door	Door
29	007103-01	_	Cover, On-	Cover, On-Off Switch
30	006305-01	_	Bag, Print	Printed Poly
31	ST-116	_	Self Test	Test Chart
32	TM-116		Tech. Manı	Tech. Manual & Illustrated Parts Cat.
33	81-702	2	TIP-N-TELI	TIP-N-TELL Indicator
34	78-24007	4	Cable Tie,	, Heat Stablized
35	75-935	4	Wing Nut,	#1-20
36	75-990505S	4	Nut, Lock	Lock, Shallow Pattern #4-20
37	78-25001		Tie Wrap,	Wrap, Screw Down
38	73-77015	4.	Pop Rivet,	Pop Rivet, 3/16 O.D. x .68" Lg, ~~~
39	75-015S	12	Washer, Flat, k	Lat, k

Item	Part Number	ଦୃକୃ	Description
40	75-045	88	Washer, Split-Lock '4"
41	75-9158	4	Nut, Hex, #\$-20
42	75-5516B	2 4	Bolt, Carriage #%-20 x 1.00 Lg, bin 6 x 5/8 Lg
43	72-6610 72-6812	121	Screw, Sitt. Het., Fall III, 1111 #8 x 3/4 Lg
44	72-6812	- 12 - 12	C Power Interlock
46	75-5532N	2 1	
47	75-99090006	6	Hole Fastener, #10-32
48	82-8016	- 6	
49	82-1824	 - œ	
- 50	77-6808		Screw, Sht. Met., Pan Hd Phil #8 x 3" Lg
; 5	72-6608	- 5 _F	2016w, United to 1971 1971 1971 1971 1971 1971 1971 197
52	72-6608	, , ,	To an antino (2 AMP)
53	46-201202	2	
54	A009574-01	-	Assembly, Audio-AMP PCB
л (72-14065		Screw, Mach., #4-40 X 3/8" Lq.
55	72-14065	4	Screw, Macn., #4-40 & 3/0 Ly.
	-		
		-	

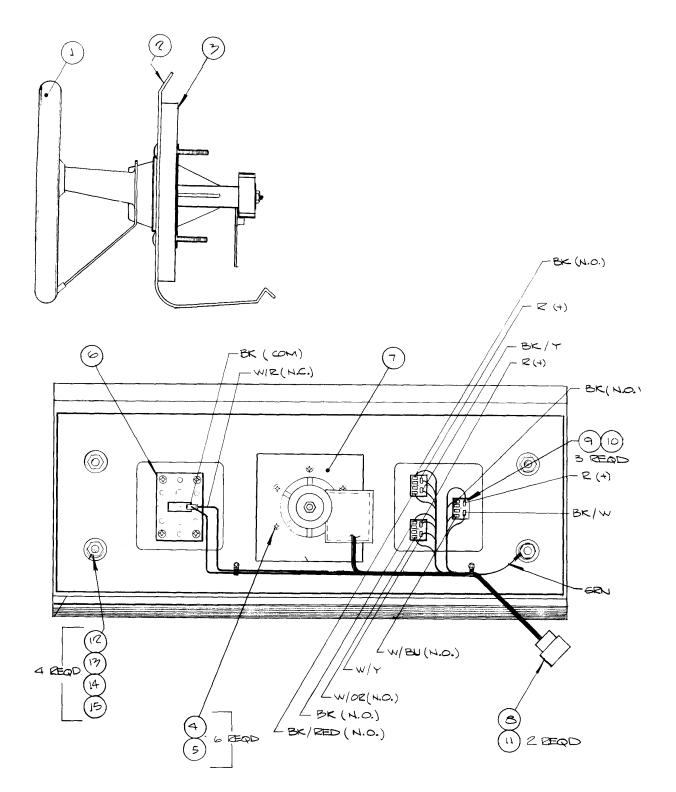


Figure 5-3 Control Panel Assembly A032888-01 B

5-6 Smokey Joe



Figure 5-3 Control Panel Assembly **Parts List**

Item	Part Number	Qty.	Description
1	A000598-03	1	Steering Wheel Assy
2	032892-01	1	Control Panel W/Graphics
3	032893-01	1	Control Panel Back-Up
4	85-22F112	6	Mach. Screw, #10-24 x 3/4" Lg Pan Hd, Phil. Type "F"
5	75-040	6	Washer, Split-Lock, #10
6	A009338-01	1	Start Button Assy
7	000567	1	Bow Washer
8	A032856-01	1	Control Panel Harness Assy
9	001856-01	3	Bezel, Switch
10	62-002	3	Switch, Licon (LED)
11	72-6610	2	Screw, SM., Pan Hd, Phil, #6 x 5/8" Lg
12	75-5524B	4	Bolt, Carriage, #12-20 x 112" Lg, Blk
13	75-015S	4	Washer, Flat, 4"
14	75-915s	4	Nut, Hex, #1/4-20
15	75-045	4	Washer, Split-Lock, #1/4-20